

IBM

Ed Wahl

"Selectric" Typewriter

Adjustment Parts Manual

Revised November, 1980

S241-5939-3

IBM "Selectric" Typewriter (7XX)
IBM "Selectric" II Typewriter (8XX)
IBM "Selectric" III Typewriter (670X)
IBM 96 "Selectric" Typewriter (9XX)

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SAFETY PRECAUTIONS

All IBM Customer Engineers are expected to take every safety precaution possible and observe the following safety practices when servicing IBM equipment.

Mechanical Safety:

1. *Safety glasses must be worn.*
2. *All safety devices, such as guards, shields, signs, ground wires, etc., must be restored after maintenance. When a guard or shield is removed to observe or make an adjustment, that shield must be replaced when work in the area is completed.*
3. *Watches, rings, necklaces, ID bracelets, etc., must be removed when servicing the machine.*
4. *Care must be used when working near moving parts. Keep hair away from moving parts. Avoid wearing loose clothing that might be caught in the machine. Shirt sleeves must be kept buttoned or rolled above the elbows. Ties must be tucked in the shirt or have a tie clasp approximately three inches from the end. Tie chains are not recommended.*

Electrical Safety:

1. *The equipment referenced in this manual may use high voltages. Check voltage labels!*
2. *Safety glasses must be worn when checking energized circuits.*
3. *If a circuit is disconnected for servicing or parts replacement, it must be reconnected and tested before allowing the use of the machine.*
4. *Power should be removed from the machine for servicing whenever possible. Remember, when checking voltages, avoid contacting ground potential, such as metal floor strips, machine frame, etc.*
5. *Meter continuity checks should be used instead of voltage checks whenever possible.*
6. *Do not apply power to any part, component, or subassembly when it is not physically mounted in the machine, or its approved service position.*

General Safety:

1. *Each Customer Engineer is responsible to be certain no action on his/her part makes the product unsafe or exposes customer personnel to hazards.*
2. *Store the removed machine covers in a safe, out of the way place where no one can trip over them.*
3. *If you must leave the machine in a down condition, always install the covers and disconnect the power before leaving the customer's office.*
4. *Always place CE tool kit away from walk areas where no one can trip over it.*
5. *Maintain safe conditions in the area of the machine while performing and after completing maintenance.*
6. *Before starting the equipment, make sure fellow CEs and customer personnel are not in a hazardous position.*
7. *All the machine covers must be in place before the machine is returned to the customer.*

Note: Refer to the Safety CEMs relating to this product(s) for further safety precautions.

INTRODUCTION

This manual is written for both U.S. and World Trade usage. It contains an adjustment section, a parts manual section, and a diagnostics section for the following products:

Product Name	Model	Machine Type
IBM "Selectric" Typewriter	7XX	6121
IBM "Selectric" II Typewriter And IBM Correcting "Selectric" II Typewriter	8XX	6126
IBM "Selectric" III Typewriter And IBM Correcting "Selectric" III Typewriter	670X	6701-05
IBM 96-Character "Selectric" Typewriter	9XX	

World Trade Note: The IBM 96-Character "Selectric" Typewriter applies only to some World Trade countries.

ADJUSTMENT SECTION

Purpose

This section provides a reference for the most commonly used adjustments. Refer to other product service publications if additional information is needed.

Adjustment Identification

The headline of each page shows the product name identification code, product code, and the name of the mechanism covered on that page. Each adjustment is indicated by a black frame number in the top left corner, followed by the adjustment

name and mechanism code/reference number. If one frame covers adjustments for more than one product or product level, they are indicated by the identification code and/or the level number. The machine mode, the view of the drawing, and safety precautions are also noted when required.

Adjustment Sequence

The frame numbers indicate the sequence of adjustments. One adjustment could affect a following adjustment. Therefore, check all the following adjustments in that mechanism. A solid red bar indicates the end of the mechanism.

Red numbers on the bottom left corner of the frame indicate adjustments out of sequence that could be affected and should be checked.

Adjustment Procedure

The part to be adjusted is colored red, and a red arrow shows the direction of movement. Tolerances and/or additional information on how to perform the adjustment are shown when required.

Always use the adjustment tolerance shown in the publication with the latest date.

Call Reporting

Use the mechanism codes/reference numbers shown after the frame number and frame name for call reporting. The reference number is not always the number of the part that is colored red.

PARTS MANUAL SECTION

Introduction

This section contains parts drawings of mechanisms, reference numbers and other special information. It must be used with a separate part number/price list manual which contains reference numbers, part numbers, part descriptions and prices.

Mechanism Identification

The headline of each page shows the product name, identification code and product code covered on that page. The headline of each frame (two frames per page) shows the mechanism name and the mechanism code covered in that frame. Some frames will show a model identification code after the mechanism name. Some mechanisms require more than one frame. However, each mechanism consists of a group of parts that work together to perform a function.

Part Identification

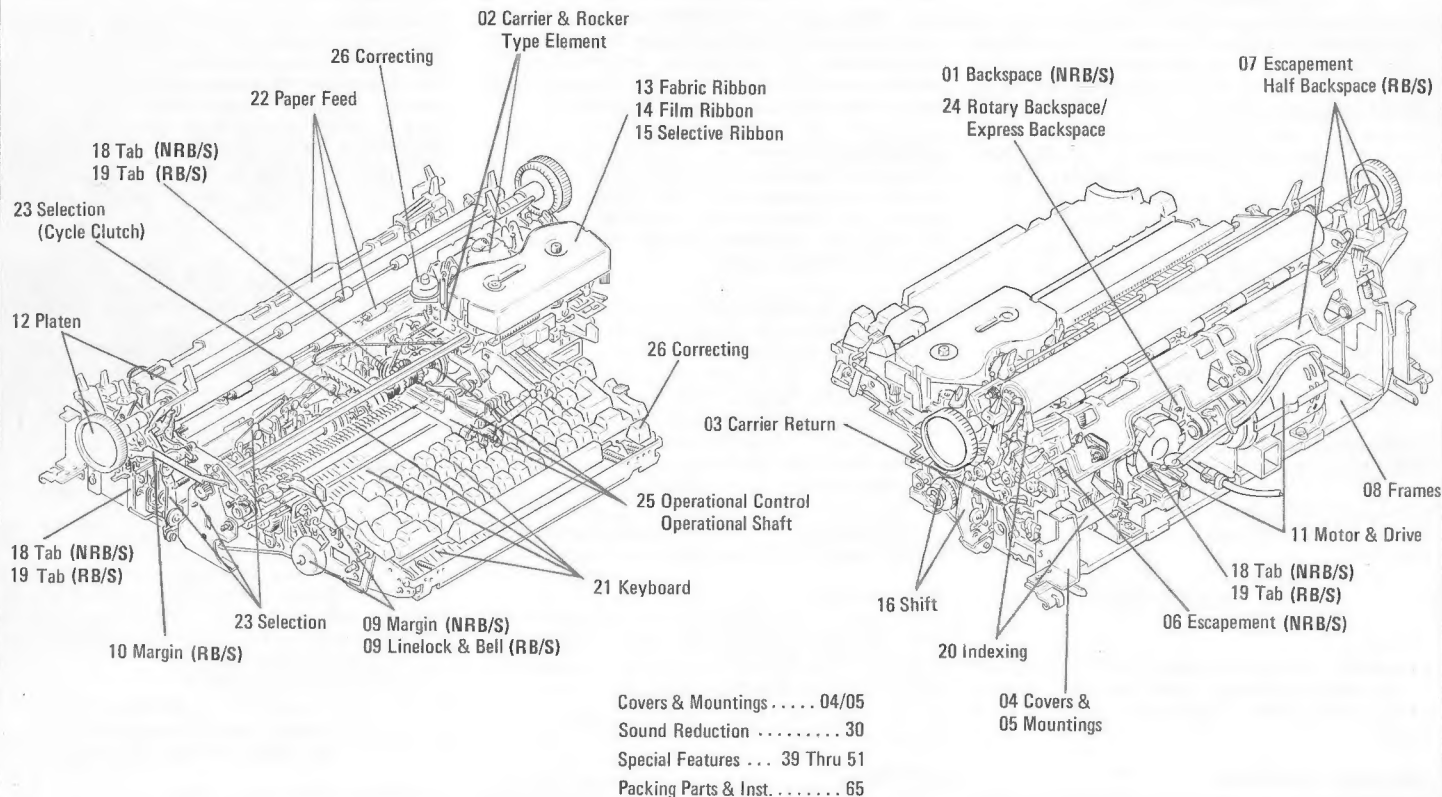
Red numbers indicate the reference number of a part, a bill of material (B/M) or an assembly.

Red blocks within a frame indicate either one, or a combination of more than one, of the following:

- Differences between the models (7XX, 8XX, 670X, or 9XX)
- Different modes within the same model [for example: rotary backspace (RB/S) and non-rotary backspace (NRB/S)]
- Different machine sizes (7X1, 7X3, or 7X5 "Selectric" Typewriter)
- Different levels within the same model, mode, or size (level 1, level 2, etc.). (8X3 and 8X5 apply to the "Selectric" Typewriter.) (XX3 and XX5 apply to the "Selectric" Typewriter and "Selectric" II Typewriter.)
- Field replacement parts
- Bill of material (B/M) or assemblies (shown with a description — parts shown in the drawing)
- World Trade applications or differences

If different levels exist, which can be used for all models, modes or sizes, only the newest level is shown in the drawing. However, the part number/price list manual will show all level parts.

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64. . .		Cardholder Chart		
02. . . 63. .		Carrier		
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20. . . 85. .		Indexing (W.T.)	262. .	39
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09. . . 72. .		Linelock & Bell	356. .	50
09. . . 71. .		Margins (NRB/S)	356. .	50
10. . . 73. .		Margins (RB/S)	356. .	50
11. . . 77. .		Motor & Drive (Canadian)	1. .	5
11. . . 75. .		Motor & Drive (Netherlands)	1. .	5
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PARTS			ADJUSTMENTS	
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02. . . 65. .		Rocker (Gearless Type Tilt)		
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PARTS			ADJUSTMENTS	
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(Introduction Continued From Page 1)

Some parts are shown for assembly purposes only and do not show a reference number. Replace these parts by ordering either the assembly or a later level part.

Parts Ordering

Locate the mechanism in which the part functions by using the contents page. Note the mechanism code, find the part in the drawing, and note the reference number. Use this mechanism code/reference number to locate the part number and price in the part number/price list manual.

World Trade should use the country's procedures to find the prices.

Features and devices (MESs) or specification changes (SERs) desired by the customer must be ordered through CE management and Branch Office sales.

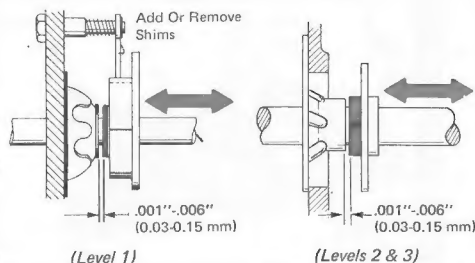
Replacement parts for features, devices and SERs not shown in the parts manual must also be ordered through CE management and Branch Office sales.

COMMON ABBREVIATIONS

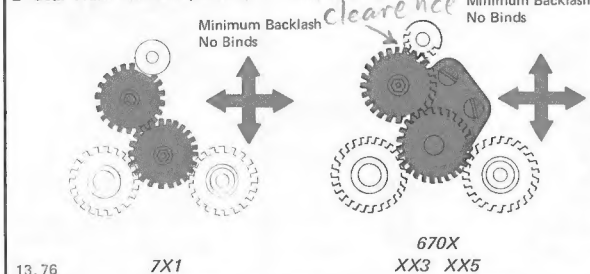
The following list is provided as a reference for some of the common abbreviations used in this manual. It should be noted that some of these are new since the last revision.

APM	Adjustment Parts Manual
ASM	Assembly
AVC	Automatic Velocity Control
B/M	Bill Of Material
CC	Cycle Clutch
CR	Carrier Return
CSI	Combined Service Information
DI	Dual Impression
DP	Dual Pitch
ECC OT	Eccentric Index Overthrow Stop
FI	Field Installable
FTB	Floating Torque Bar
g	Grams
mm	Millimeters
N	Newtons
NRB/S	Non-Rotary Backspace
PN/PL	Part Number/Price List
Pre-DI	Pre-Dual Impression
Pre-FTB	Pre-Floating Torque Bar
RB/S	Rotary Backspace
SB	Spacebar
SER	Special Engineering Request
SHP	Shop Manual 241-6670
SP	Single Pitch
TII	Technical Information Index
TYP	Type Catalog 241-5687
UBS	Upper Ball Socket
U.S.	United States
W.T.	World Trade

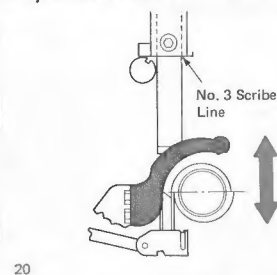
1 Cycle Shaft End Play (23-421)



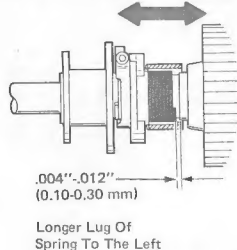
2 Gear Train Backlash (23-461)



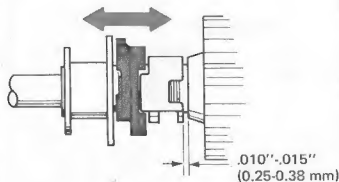
3 Cycle Clutch Latch Bracket (21-532)



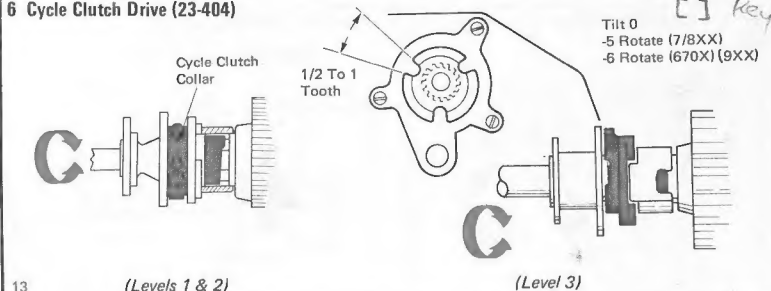
4 Cycle Clutch Spring (23-404)



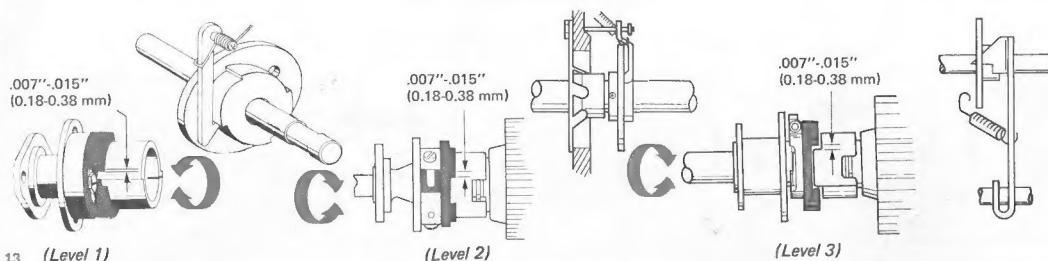
5 Cycle Clutch Sleeve End Play (23-409)



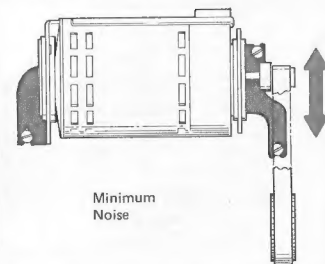
6 Cycle Clutch Drive (23-404)



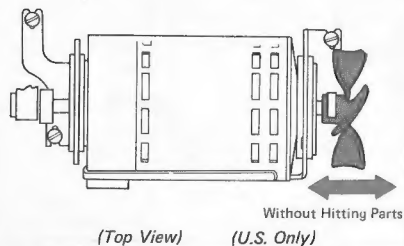
7 Cycle Clutch Overthrow (23-412)



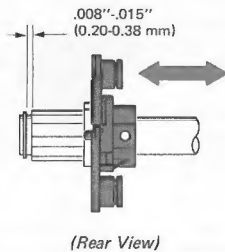
8 Drive Belt (11-68)



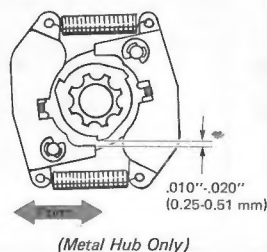
9 Motor Fan (11-400)



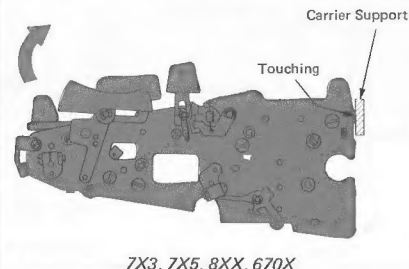
10 Motor Pulley (11-48)



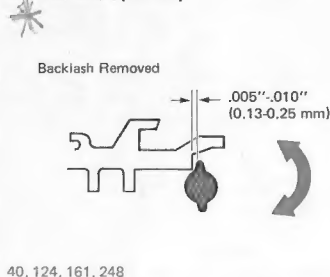
11 Motor Clutch Pawl Stops (11-43)



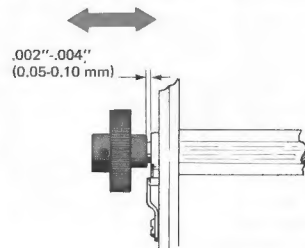
12 Keyboard Position (21-100)



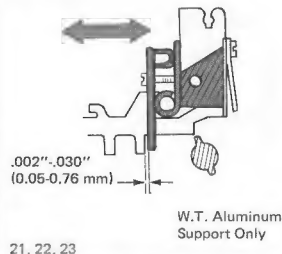
13 Filter Shaft (21-114)



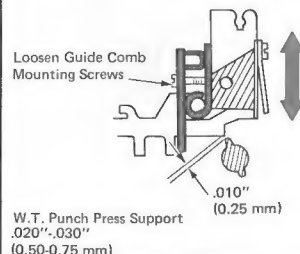
14 Filter Shaft End Play (21-121)



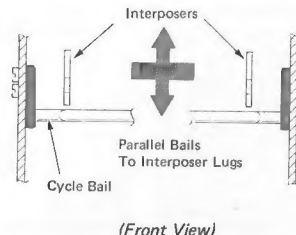
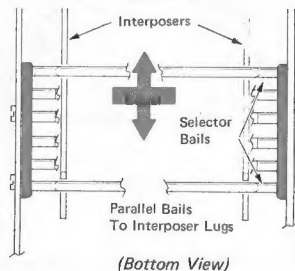
15 Rear Bearing Support (21-06)



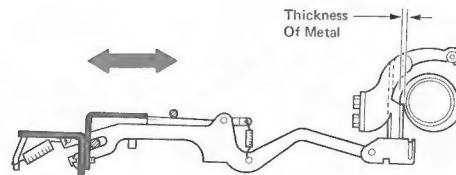
16 Rear Interposer Guide Comb (21-29)



17 Bail Mounting Plate (21-303)

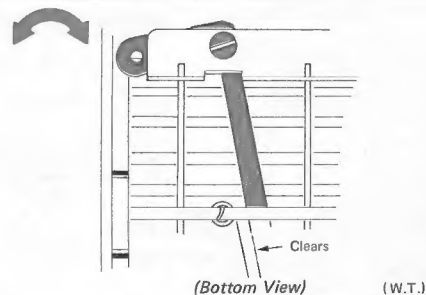
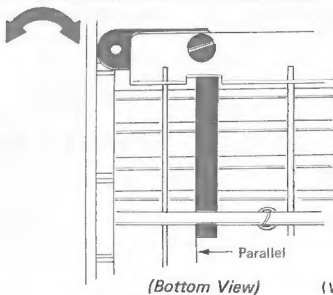
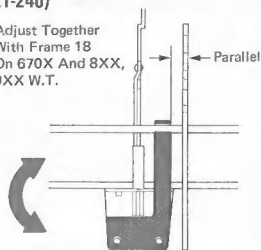


18 Keeper Bracket (21-204)



19 Cycle Bail Damper Spring (21-240)

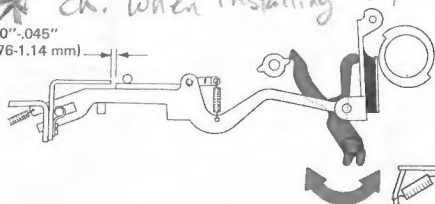
Adjust Together
With Frame 18
On 670X And 8XX,
9XX W.T.



20 Cycle Clutch Latch Restoring (21-206)

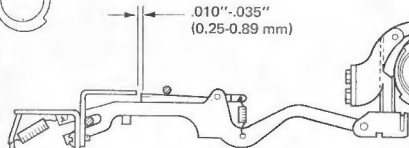
* *ck. when installing B/m (cycle clutch)*

.030"-.045"
(0.76-1.14 mm)



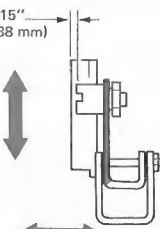
(Level 1)

.010"-.035"
(0.25-0.89 mm)



(Level 2)

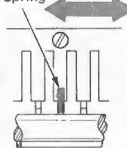
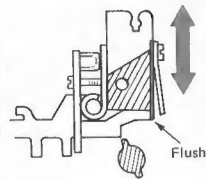
.000"-.015"
(0.00-0.38 mm)



(Level 2 - Top View)

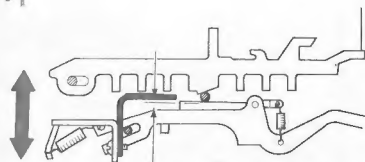
21 Interposer Latch Springs (21-4)

Interposer
Centered
On Spring



26, 27

22 Cycle Clutch Keeper (21-205)



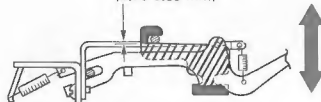
.000"-.002"
(0.00-0.05 mm)

23 Cycle Bail Upstop (21-208)



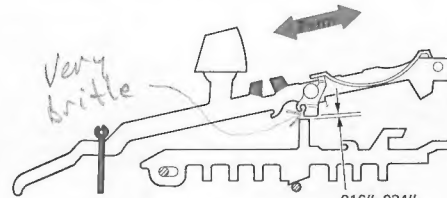
Half Thickness

.030"-.035"
(0.76-0.89 mm)



24 Front Keylever Guide Comb (21-132)

Very brittle

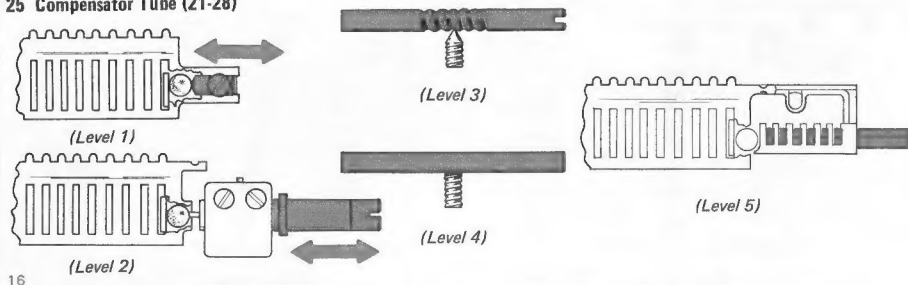


Interposer Must Not Bottom In Rear Guide Comb

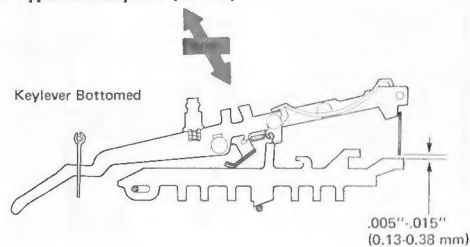
.016"-.024"
(0.41-0.61 mm)

37, 143, 144, 202, 212

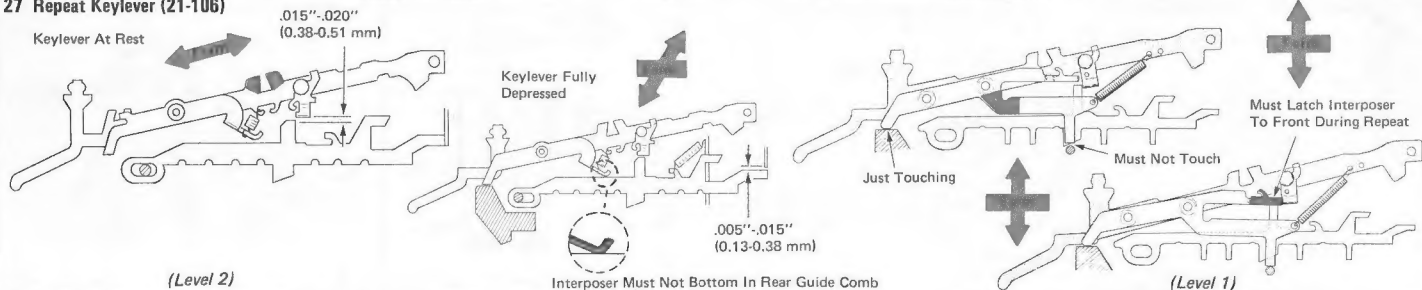
25 Compensator Tube (21-28)



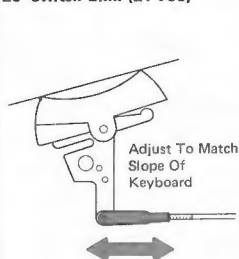
26 Typamatic Keylever (21-109)



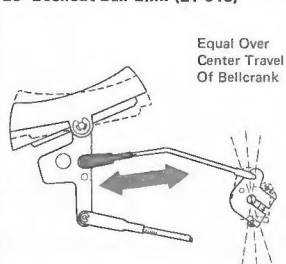
27 Repeat Keylever (21-106)



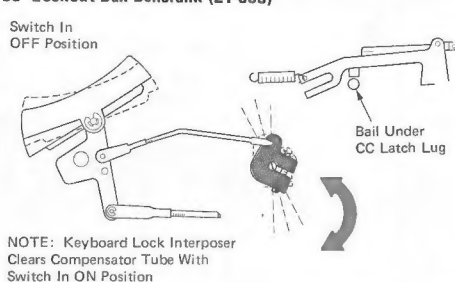
28 Switch Link (21-709)



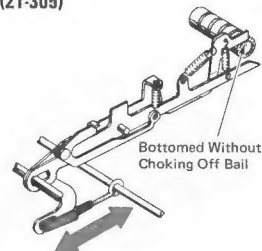
29 Lockout Bail Link (21-546)

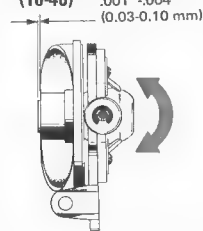


30 Lockout Bail Bellcrank (21-553)



31 Keyboard Lock Bellcrank Link (21-305)



32 Shift Cam Backup Roller (16-46)

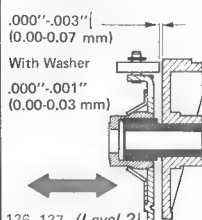
70 (Level 1 — Rear View)

33 Shift Cam Bearing (16-112)

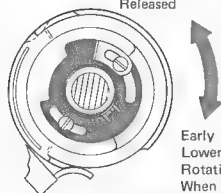
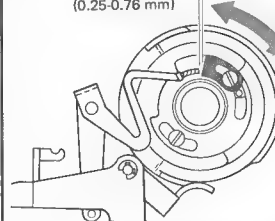
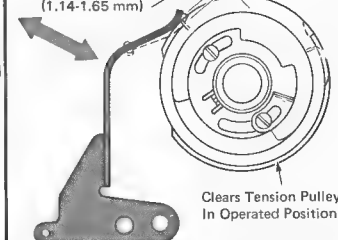
Without Washer

.000\"-.003\"
(0.00-0.07 mm)

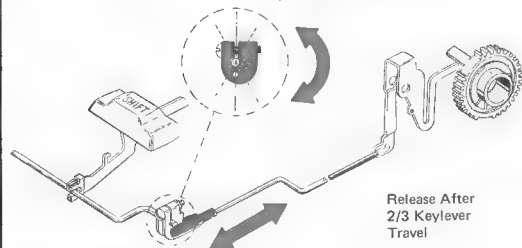
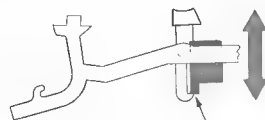
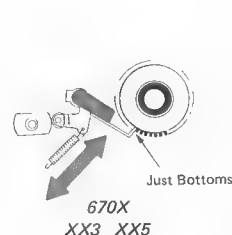
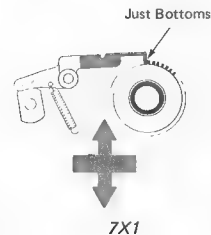
With Washer

.000\"-.001\"
(0.00-0.03 mm)

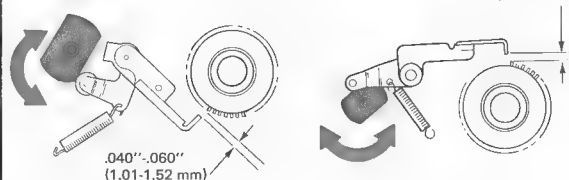
136, 137 (Level 2)

34 Shift Spring Clutch Retaining Plate (16-55)Plastic And Steel Sintered Cam
Upper Case — 1-1/2 To 2 Teeth
Rotation Of Ratchet When
ReleasedEarly Level Metal Cam
Lower Case — 1 Tooth
Rotation Of Ratchet
When Released**35 Shift Overthrow Stop (16-203)**.010\"-.030\"
(0.25-0.76 mm)**36 Shift Bracket (16-208)**.045\"-.065\"
(1.14-1.65 mm)Clears Tension Pulley
In Operated Position**37 Shift Release (16-19)**

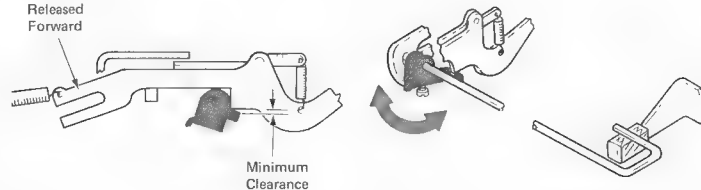
Equal Over Center Travel

Release After
2/3 Keylever
Travel**38 Shift Lock (16-37)**Adjust To Lock
Just As Shift
Clutch Operates**39 Shift Interlock (16-73)**670X
XX3 XX5

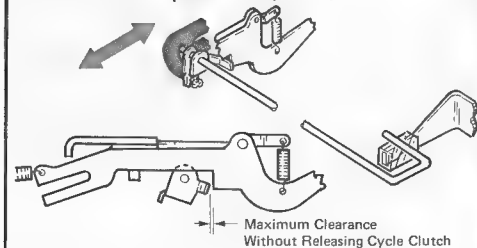
7X1

40 Shift Interlock Cam (16-14).040\"-.060\"
(1.01-1.52 mm)670X
XX3 XX5

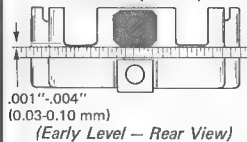
7X1

41 Character Interrupter (21-285)Cycle Clutch
Latch Link
Released
ForwardMinimum
Clearance

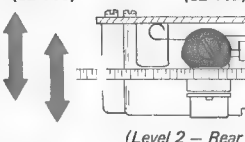
42 Character Interrupter Bracket (21-287)



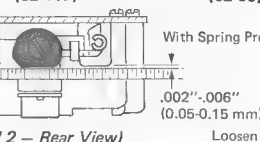
43 Carrier Shoe (02-107)



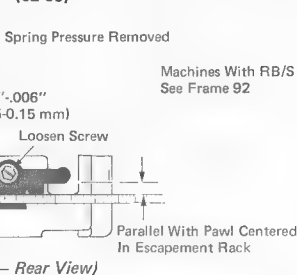
(02-119)



(02-112)

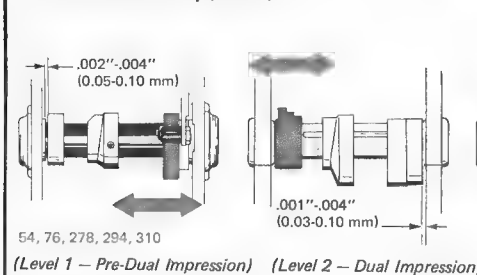


(02-96)

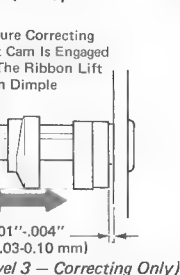


Machines With RB/S
See Frame 92

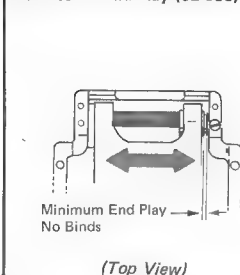
44 Print Sleeve End Play (02-152)



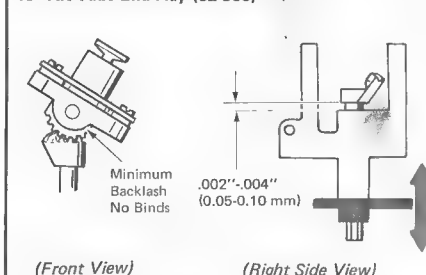
(26-56)



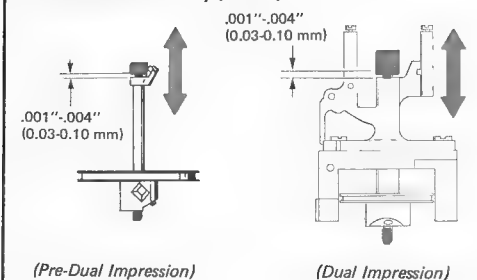
45 Rocker End Play (02-530)



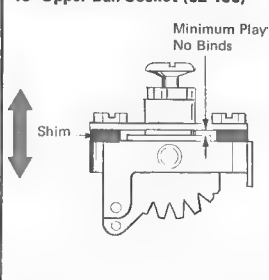
46 Tilt Tube End Play (02-305)



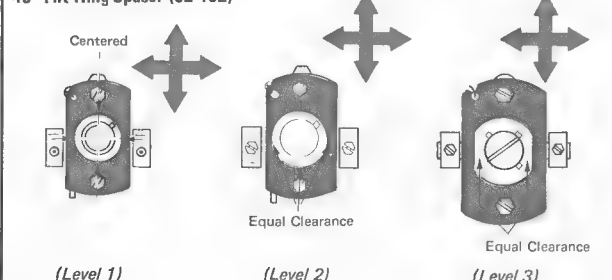
47 Rotate Shaft End Play (02-415)



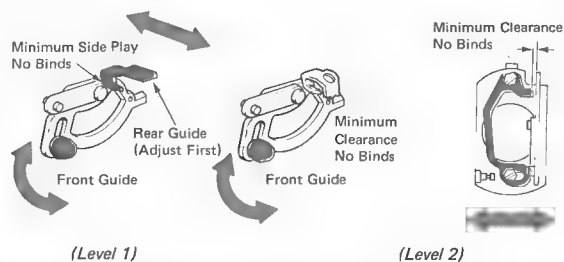
48 Upper Ball Socket (02-400)



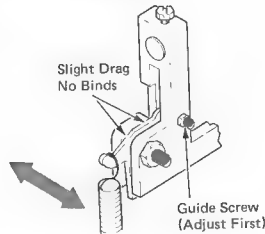
49 Tilt Ring Spacer (02-402)



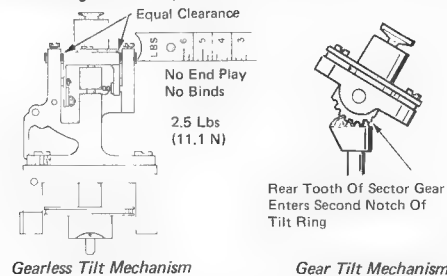
50 Rotate Detent (02-406)



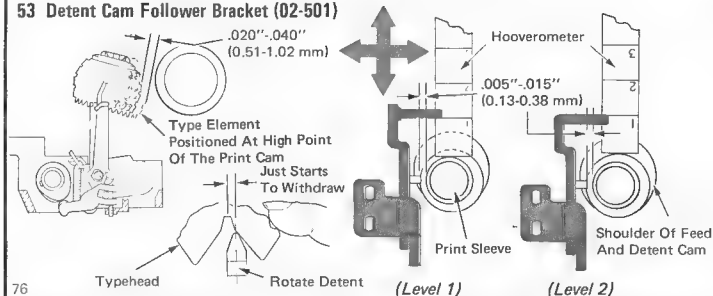
51 Tilt Detent (02-311)



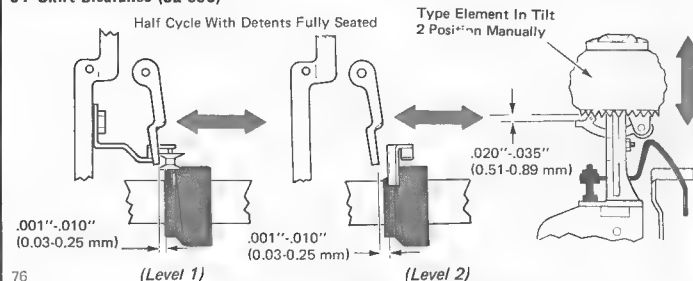
52 Tilt Ring Pivot Pins (02-300)



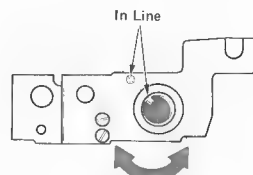
53 Detent Cam Follower Bracket (02-501)



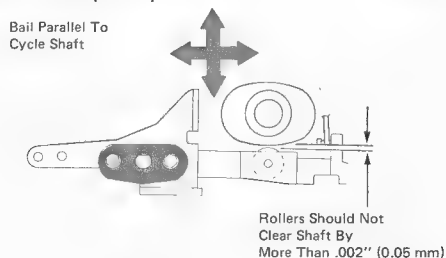
54 Skirt Clearance (02-505)



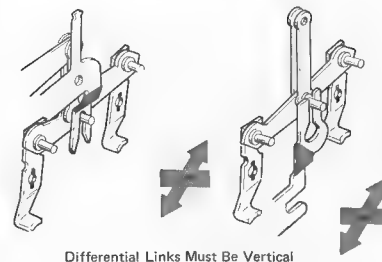
55 Print Shaft Timing (Preliminary) (02-30)



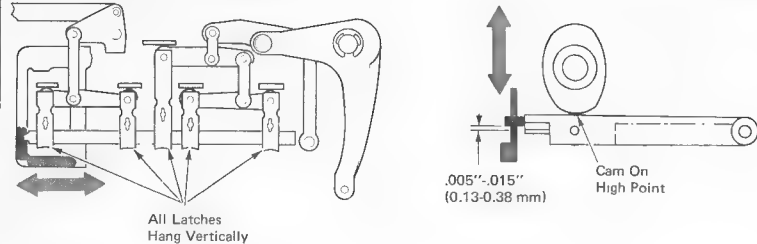
56 Latch Bail Shaft (23-115)



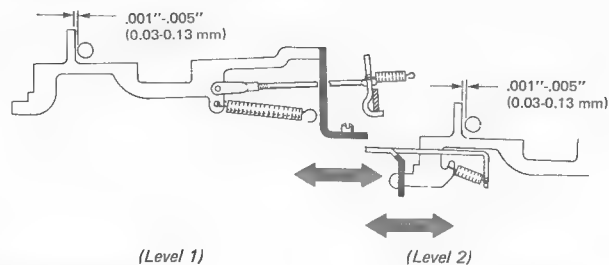
57 Differential Guides (23-207) (23-34)



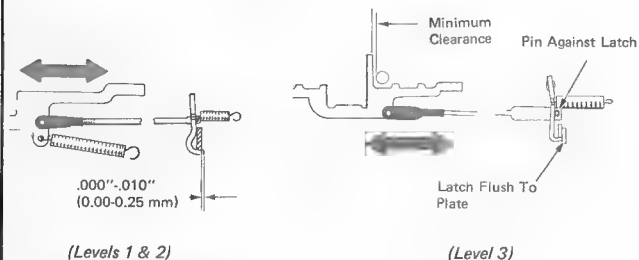
58 Positive Latch Bail Guide (23-107)



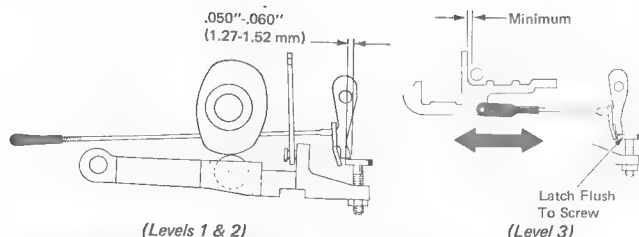
59 Interposer Stop Lugs (21-310) (21-325)



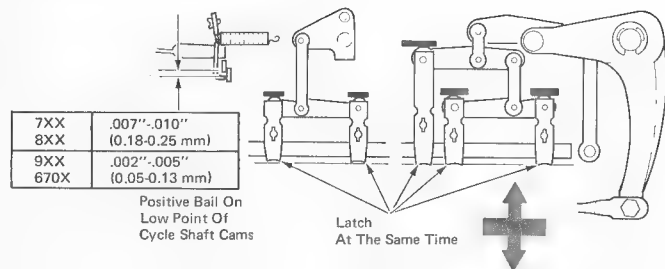
60 Selector Latch Links (21-316)



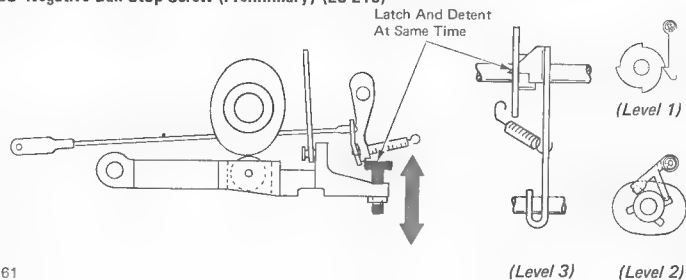
61 Negative 5 Or 6 Latch Link (21-317)



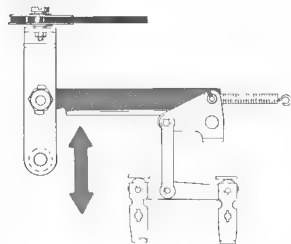
62 (Latch Stop Pads (23-486))



63 Negative Bail Stop Screw (Preliminary) (23-216)



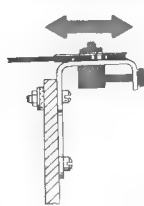
64 Tilt Arm Motion (23-28)



Equal Detenting Check

Tilt Zero = Tilt 3
Rotate zero = Rotate Zero
Z - J 7XX - 8XX
J = P 670X

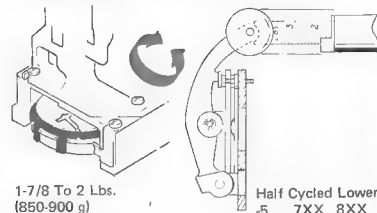
65 Tilt Homing (23-007)



Play
Removed
Negative
Will Raise
Approximately
.010" (0.25 mm)

Play
Removed
Positive

66 Rotate Spring Tension (02-424)

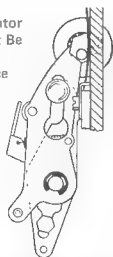


1-7/8 To 2 Lbs.
(850-900 g)
Take Reading Just
Before Arm Contacts
Lower Case Stop

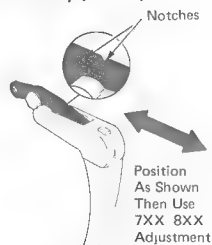
Half Cycled Lower Case
-5 7XX 8XX
-6 670X
Typehead Removed

67 Compensator Arm (23-363)

Compensator
Arm Must Be
Disabled.
See Service
Manual

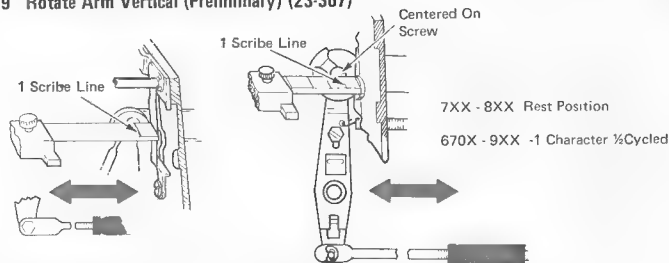


68 Balance Arm Preliminary (23-200)



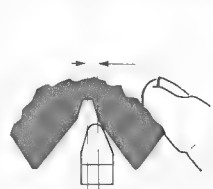
(Adjustable Balance Arm)

69 Rotate Arm Vertical (Preliminary) (23-367)



(Compensator Arm) (U.S. Only) (Solid and Two-Piece Arm)

70 Typehead Homing (Preliminary) (02-420)



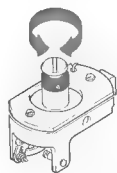
Upper Case

"Degree" - 7XX 8XX
"R" - 670X

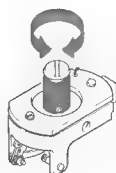
Tilt 2
Rotate Zero



7XX 8XX

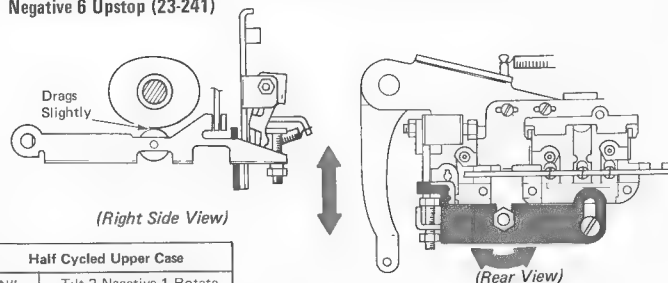


670X
9XX W.T.



8XX W.T.

71 Negative 6 Upstop (23-241)



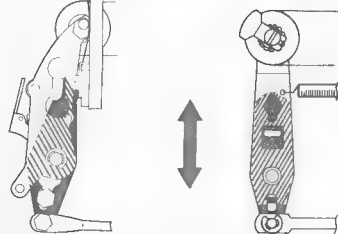
(Right Side View)

Half Cycled Upper Case

"N" Tilt 2 Negative 1 Rotate

(Rear View)

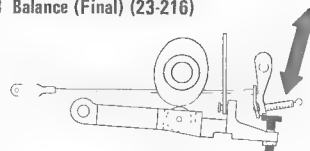
72 Rotate Arm Motion (23-369)



(Compensator Arm) (Solid And Two Piece Arm)

Upper Case		Upper Case	
"Degree" ~ "W"	1XX 8XX	7XX 8XX	670X 9XX W.T.
"R" ~ "V"	670X	"degree" = "m"	"R" = "degree"
Tilt 2	Tilt 2	Tilt 2	Tilt 2
Zero Rotate	+5 Rotate	Zero Rotate	-5 Rotate
	7XX 8XX		670X 9XX

73 Balance (Final) (23-216)



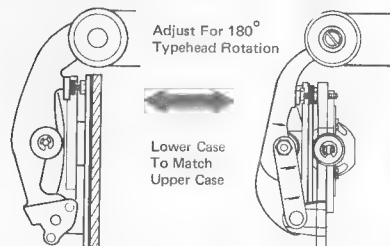
74 Typehead Homing (Final) (02-420) (02-441)

005"-.015" (0.13-0.39mm)	670X - 9XX
0.10"-.020" (0.25-0.51mm)	7XX - 8XX



75 Shift Motion (16-101)

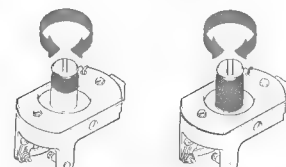
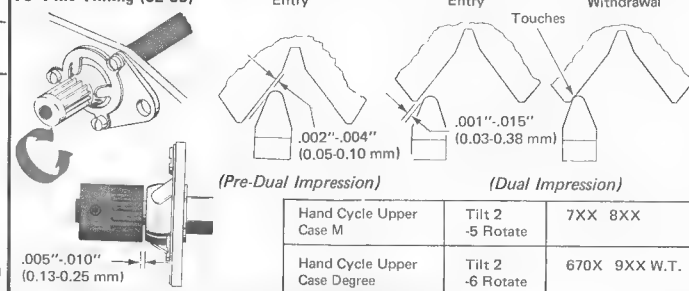
(16-41)



(Stamped Shift Arm)

(Die Cast Shift Arm)

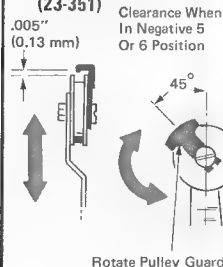
76 Fine Timing (02-30)



9XX W.T.

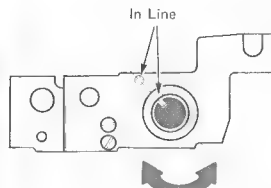
8XX W.T.

77 Rotate Pulley Guard (23-351)

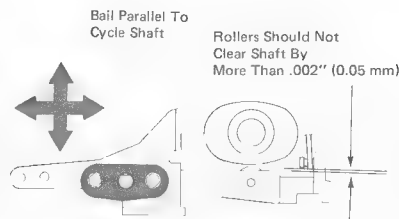


Rotate Pulley Guard

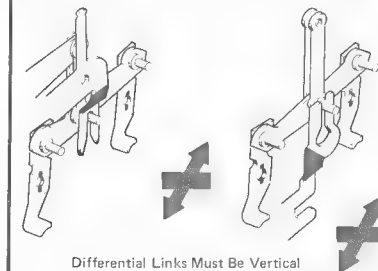
78 Print Shaft Timing (Preliminary) (02-30)



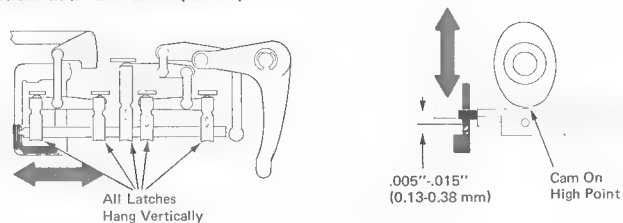
79 Latch Bail Shaft (23-115)



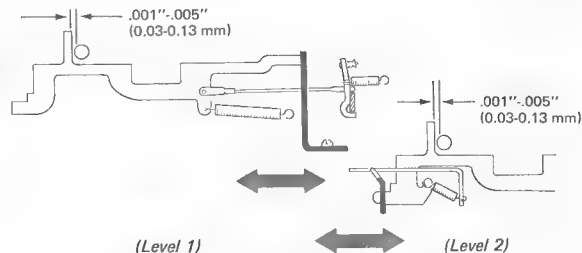
80 Differential Guides (23-207) (23-34)



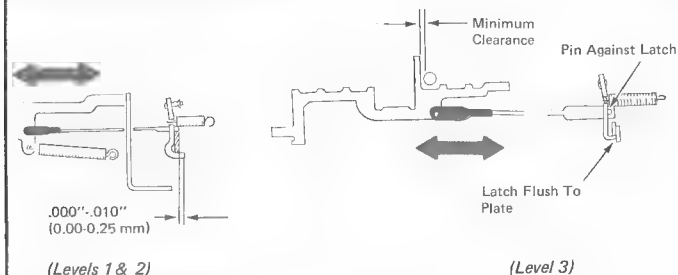
81 Positive Latch Bail Guide (23-107)



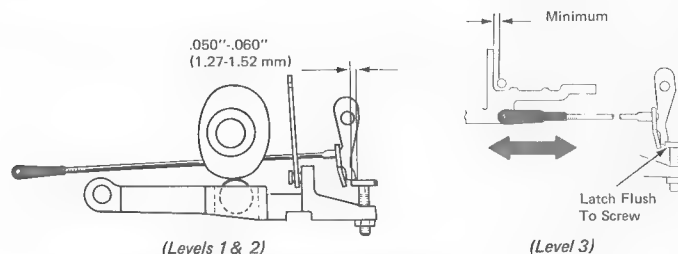
82 Interposer Stop Lugs (21-310) (21-325)



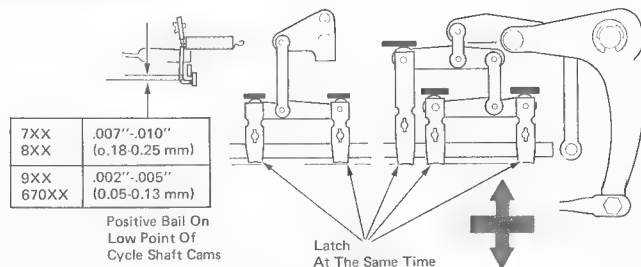
83 Selector Latch Links (21-316)



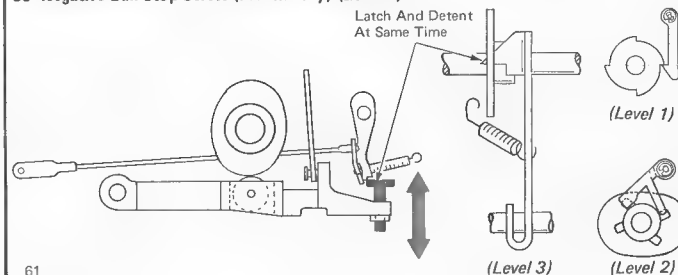
84 Negative 5 Or 6 Latch Link (21-317)



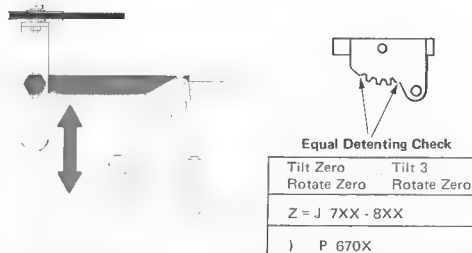
85 Latch Stop Pads (23-486)



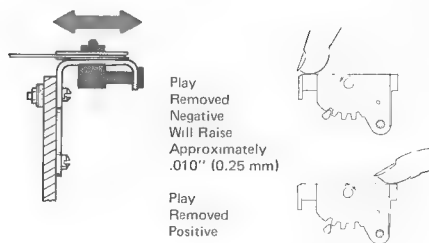
86 Negative Bail Stop Screw (Preliminary) (23-216)



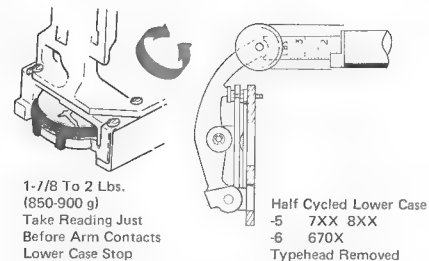
87 Tilt Arm Motion (23-28)



88 Tilt Homing (23-007)

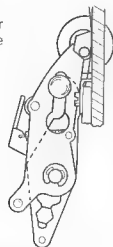


89 Rotate Spring Tension (02-424)

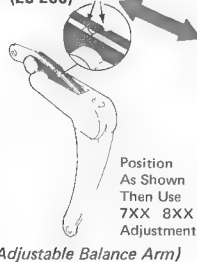


90 Compensator Arm (23-363)

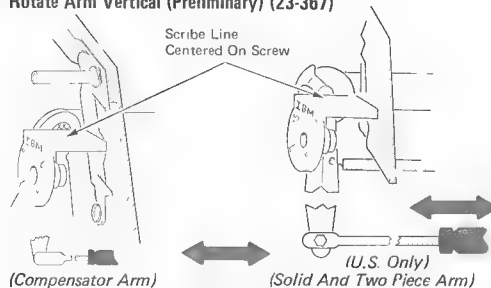
Compensator Arm Must Be Disabled. See Service Manual



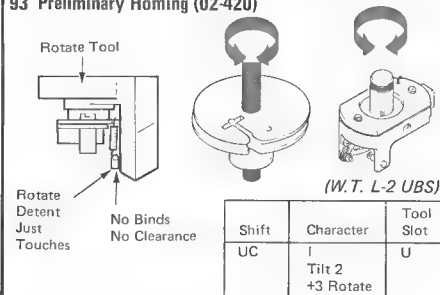
91 Balance Arm Preliminary (23-200) Notches



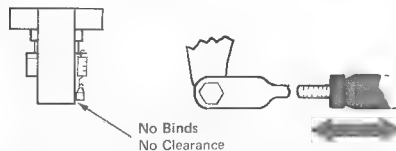
92 Rotate Arm Vertical (Preliminary) (23-367)



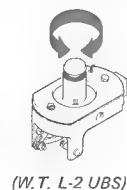
93 Preliminary Homing (02-420)



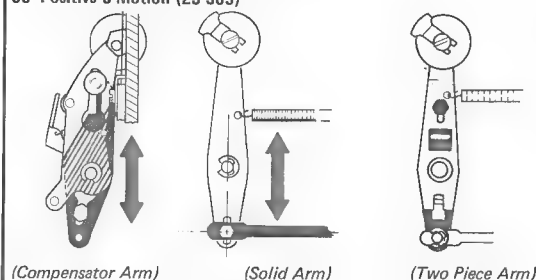
94 Zero Rotate (23-228)



Shift	Character	Tool Slot
UC	1/4 Tilt 2 Zero Rotate	U



95 Positive 5 Motion (23-369)



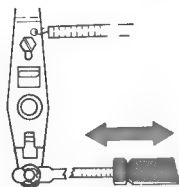
Shift	Character	Tool Slot
UC	W Tilt 2 +5 Rotate	+5

96 Negative 5 Motion (23-369)

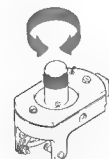


No Clearance
No Binds

Shift	Character	Tool Slot
UC	M Tilt 2 -5 Rotate	-5

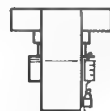


(U.S. Only)



(W.T. L-2 UBS)

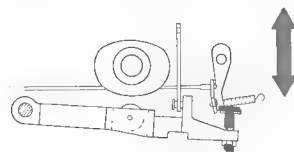
97 Balance (Final) (23-216)



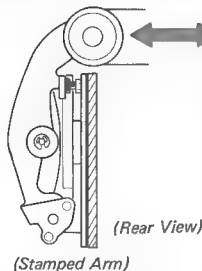
No Clearance
No Binds

Adjustable Balance Arm
Check Frame 91 First

Shift	Character	Tool Slot
UC	1/4 Tilt 2 Zero Rotate	U

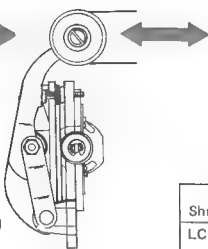


98 Shift Motion (16-101) (16-41)

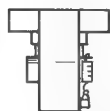


(Rear View)

(Stamped Arm)



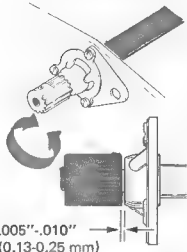
(Die Cast Arm)



No Clearance
No Binds

Shift	Character	Tool Slot
LC	1/2 Tilt 2 Zero Rotate	L

99 Fine Timing (02-30)



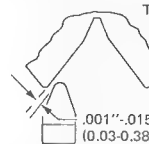
.005"-.010"
(0.13-0.25 mm)

Entry



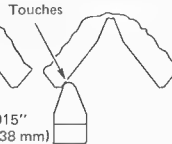
(Pre-Dual Impression)

Entry



(Dual Impression)

Withdrawal

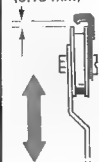


(Dual Impression)

Hand Cycle Upper Case M	Tilt 2 -5 Rotate	7XX 8XX
Hand Cycle Upper Case Degree	Tilt 2 -6 Rotate	670X 9XX W.T.

100 Rotate Pulley Guard (23-351)

.005"
(0.13 mm)

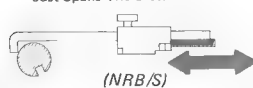


Rotate Pulley Guard

101 Escapement Rack Or Rail (07-11)

Hooverometer On Number One Scribe Line

Just Spans The Distance



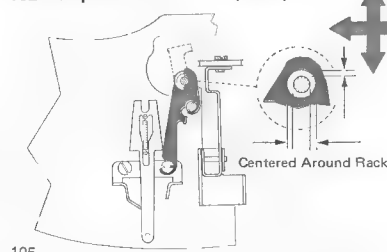
(NRB/S)



(RB/S)

181
Check At Left, Center, And Right

102 Escapement Rack Guide (07-20)



105

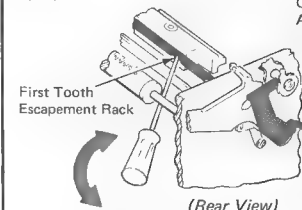
(Dual Pitch Only)

(Left Side View)

103 Escapement Rack Teeth Vertical (07-23)

10 Pitch

Levels 2 & 3
Gear Flush
Against 1/2 B/S Cam

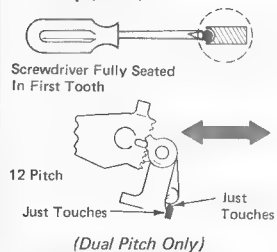


(Rear View)

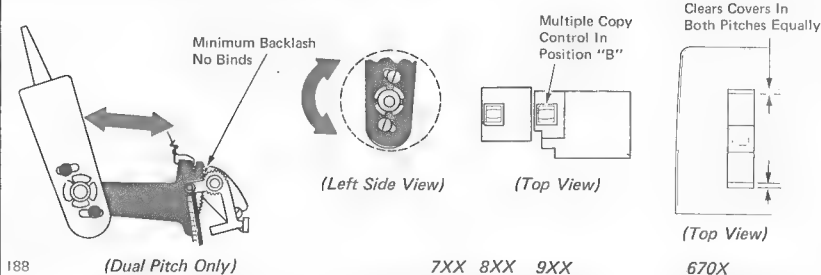
(Dual Pitch Only)

Level 1
.005"-.010"
(0.13-0.25 mm)
End Play
Of Switch
Pitch Gear

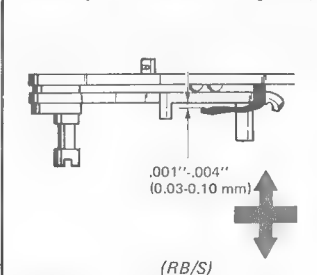
104 Escapement Rack Gear Lower Stop (07-20)



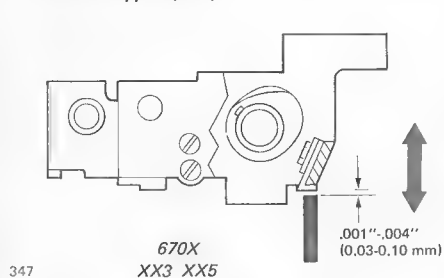
105 Switch Pitch Sector Gear (07-31)



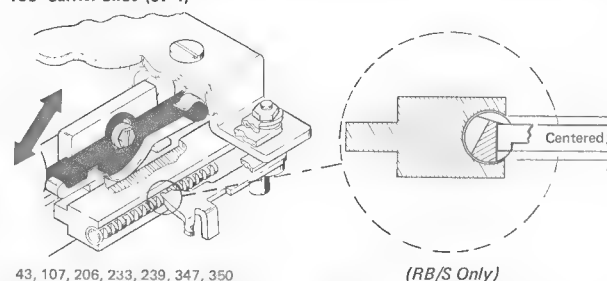
106 Escapement Pawl Guide Lug (07-4)



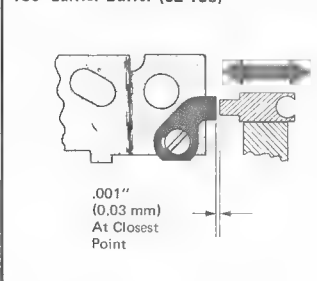
107 Carrier Support (02-8)



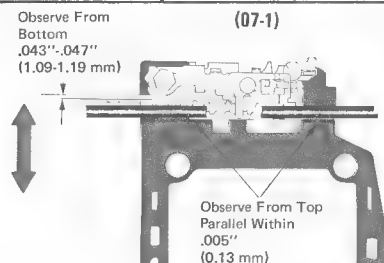
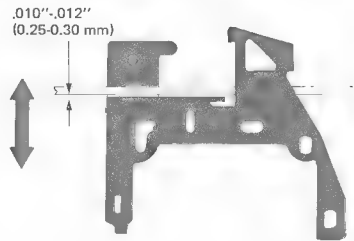
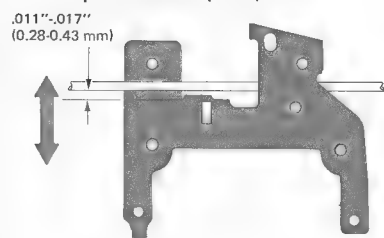
108 Carrier Shoe (07-4)

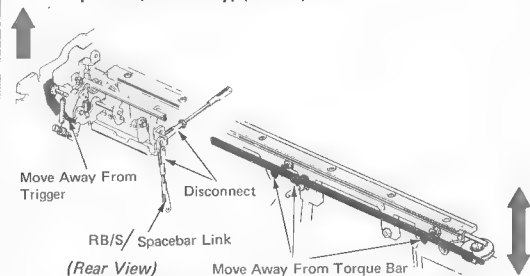


109 Carrier Buffer (02-130)

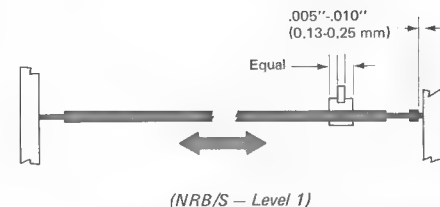
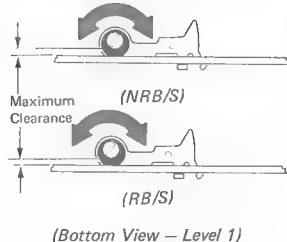
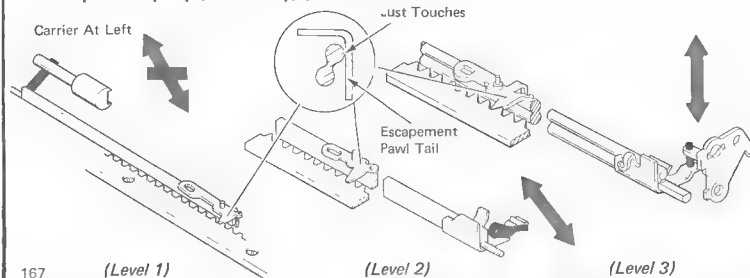
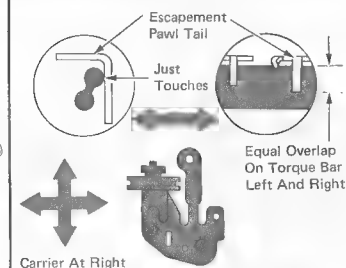
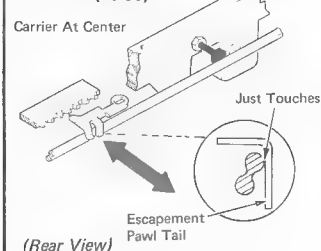
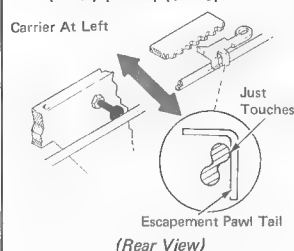
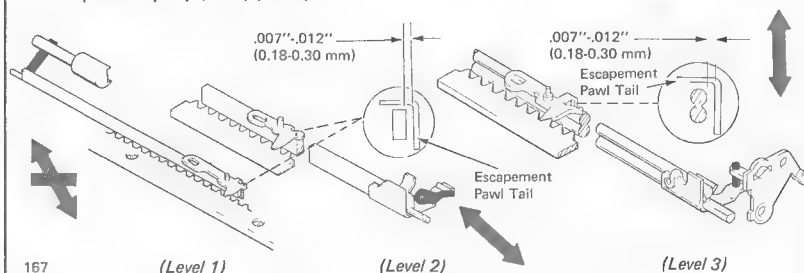


110 Escapement Bracket (06-23)

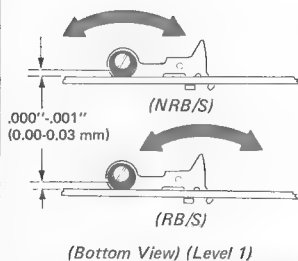


111 Torque Bar (Preliminary) (06-029)Move Away From
Trigger Bracket

(NRB/S)

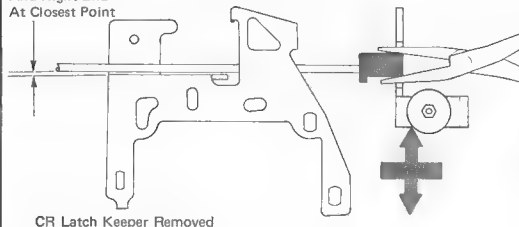
112 Escapement Torque Bar (06-33)**113 Pawl Mounting Stud (Preliminary) (06-26)****114 Torque Bar Upstop (Preliminary) (06-55)****115 Escapement Pawl Tail Clearance (23-50)****116 Center Torque Bar Backup Screw Final (06-59)****117 Left Torque Bar Backup Screw (Final) (06-13) (07-13)****118 Torque Bar Upstop (Final) (06-55)**

119 Pawl Mounting Stud (Final) (06-26)

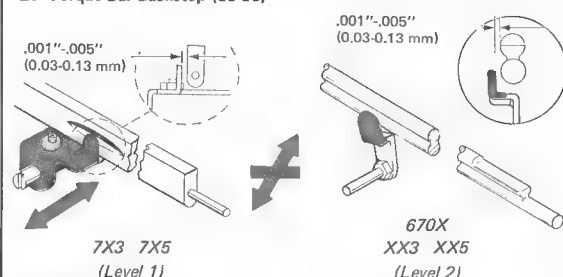


120 Tab Torque Bar Parallel (23-50)

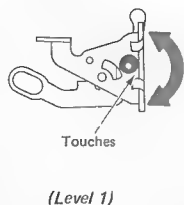
Equal On Left
And Right End
At Closest Point



121 Torque Bar Backstop (06-39)

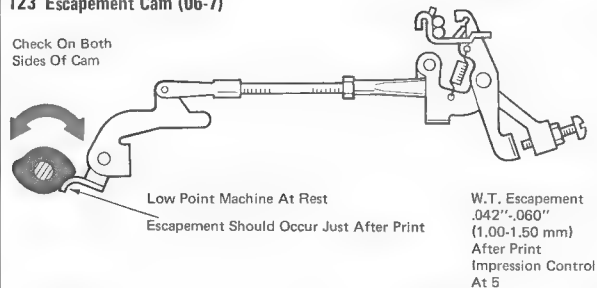


122 Knock-Off Pivot Pin
Eccentric (06-19)

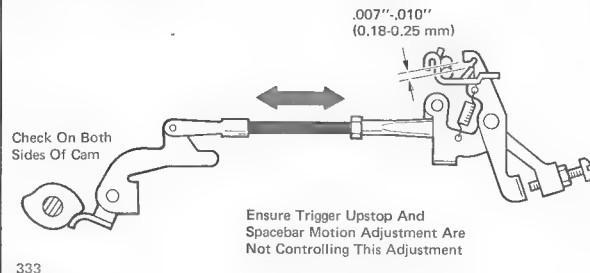


123 Escapement Cam (06-7)

Check On Both
Sides Of Cam



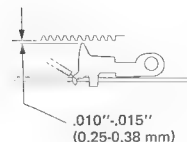
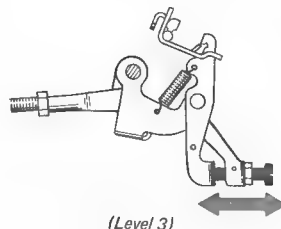
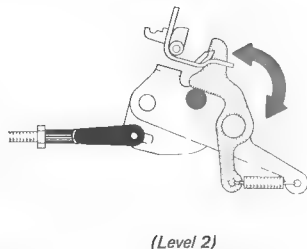
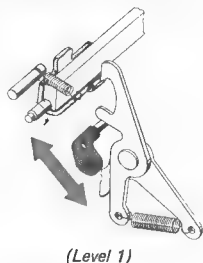
124 Trip Link (06-10)



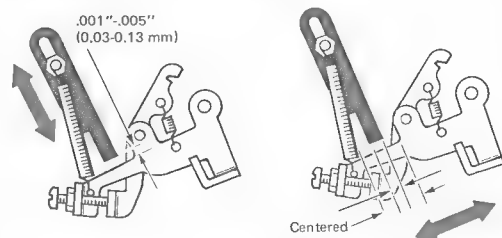
125 Trigger Knockoff (06-51)

(06-19)

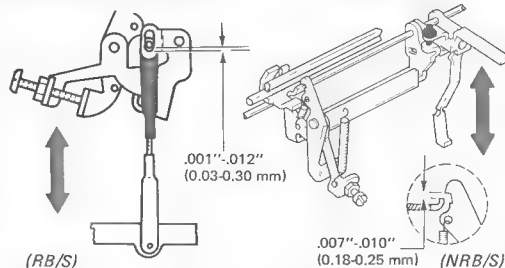
(06-14)



126 Trigger Upstop (Final) (06-36)

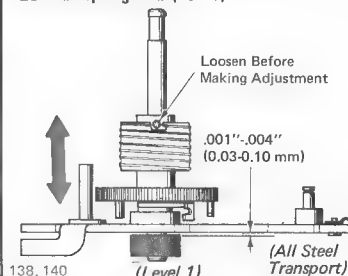


127 Spacebar Link (17-306)



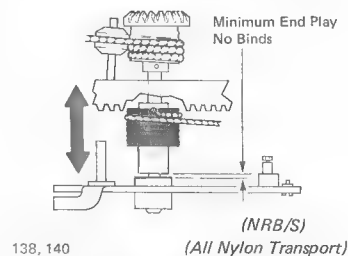
(07-40)

128 Mainspring Hub (19-13)

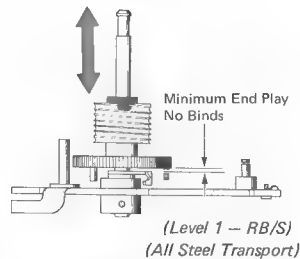


129 Escapement Shaft Collar (03-363)

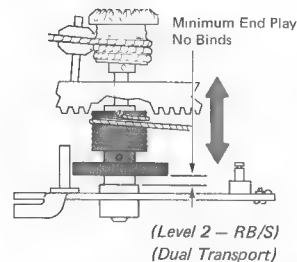
(24-8)



138, 140

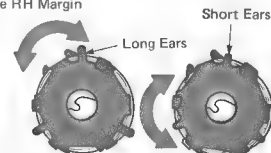
(NRB/S)
(All Nylon Transport)(Level 1 - RB/S)
(All Steel Transport)

(24-6)

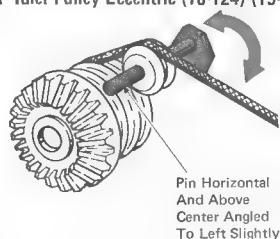
(Level 2 - RB/S)
(Dual Transport)

130 Mainspring (18-95)

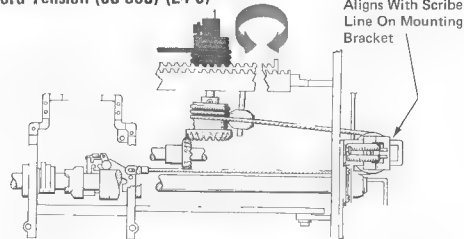
(19-12)

This Spring
Requires 5 Turns
At The RH Margin1/2-3/4 Lbs.
(226.8-340.2 g)
Tension As Carrier
Escapes Through
Extreme RH MarginThis Spring
Requires 7 Turns
At The RH Margin

131 Idler Pulley Eccentric (18-124) (19-16)

Pin Horizontal
And Above
Center Angled
To Left Slightly

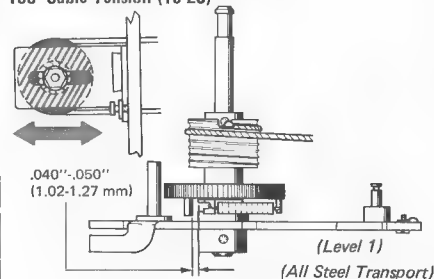
132 Cord Tension (03-363) (24-6)

Aligns With Scribe
Line On Mounting
Bracket

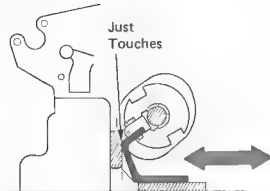
129

(NRB/S And Level 2 RB/S)

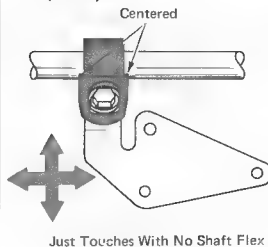
133 Cable Tension (19-23)

(Level 1)
(All Steel Transport)

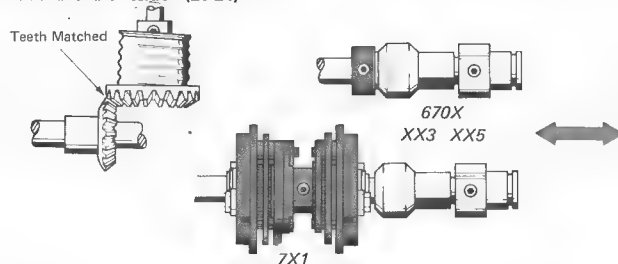
134 Operational Shaft Support Bracket, Front To Rear (25-350)



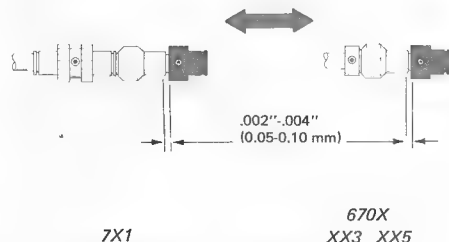
135 Operational Shaft Support (25-56)



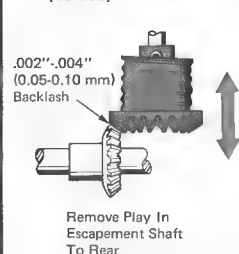
136 Operational Shaft Position (25-24)



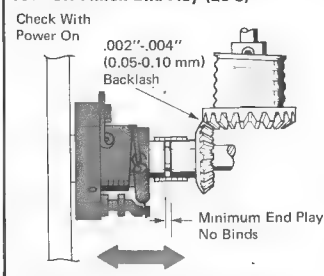
137 Operational Shaft End Play (25-23)



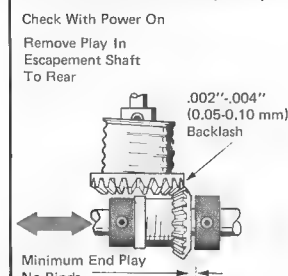
138 CR Pinion Backlash (18-103)



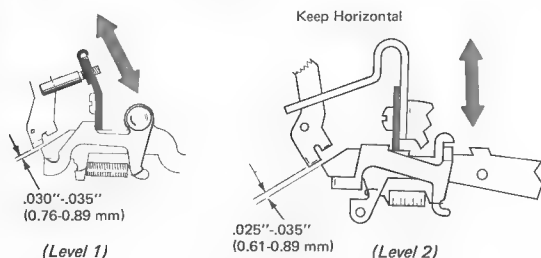
139 CR Pinion End Play (25-3)



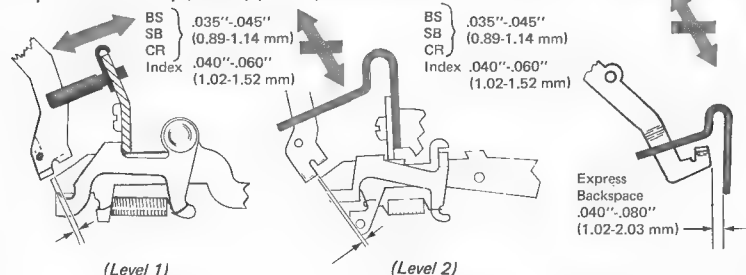
140 Tab Pinion Backlash (25-20)

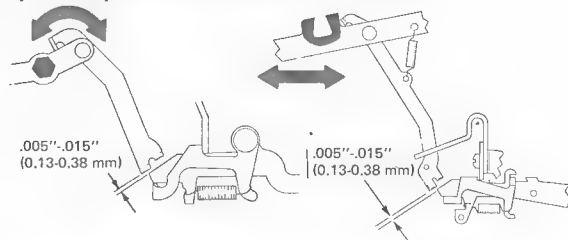


141 Index Keylever Pawl Clearance (25-224)



142 Keylever Pawl Overlap (25-302) (25-238)

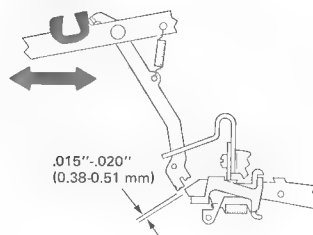
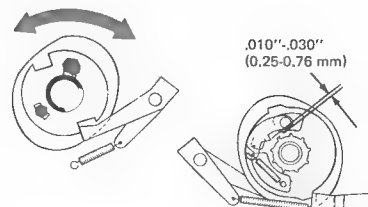
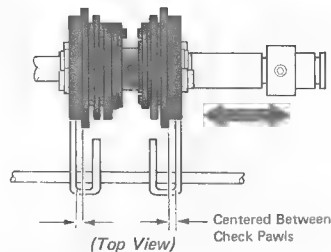


143 Spacebar Keylever Pawl Clearance (17-110) (17-150)

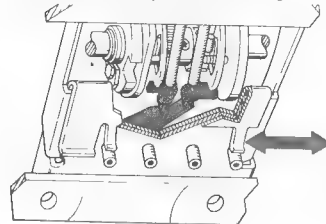
159, 160

(Level 1)

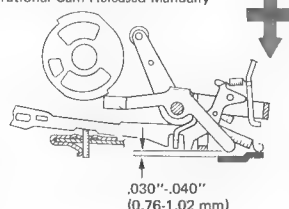
(Level 2)

144 CR And BS Keylever Pawl Clearance (03-101)**145 Check Ring (25-29)****146 Operational Cam Position (25-101)****147 Release Arm Overlap (25-205)**

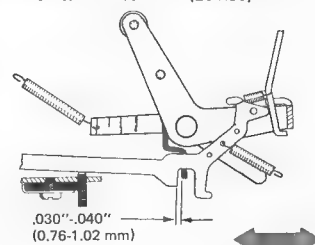
Maximum Overlap Without Touching Cam



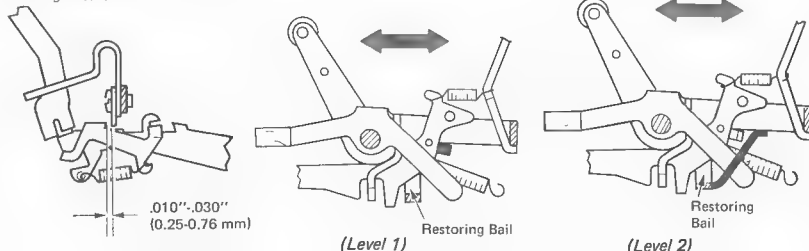
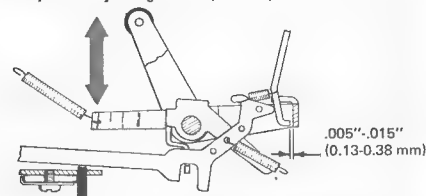
(Bottom View)

148 Clutch Release Arm Overlap (25-205)NOTE: Interposer Latched
Operational Cam Released Manually

(Right Side View)

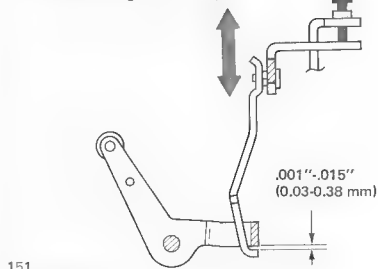
149 Clutch Release Arm (25-205)**150 Interposer Restoring Bail (25-216)**

Cam On High Point

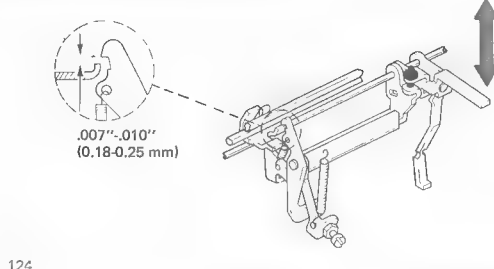
**151 Interposer Adjusting Screw (25-222)**

Adjust	Adjustment
1. B/S And CR	.005\"-.015\" (0.13-0.38 mm)
2. SB (RB/S Machines)	To Match B/S And CR
3. Index	To Match All Others

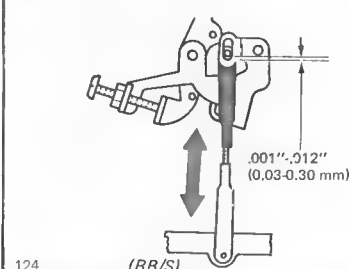
152 Latch Height (17-300)



153 Latch Lever Screw (07-40)

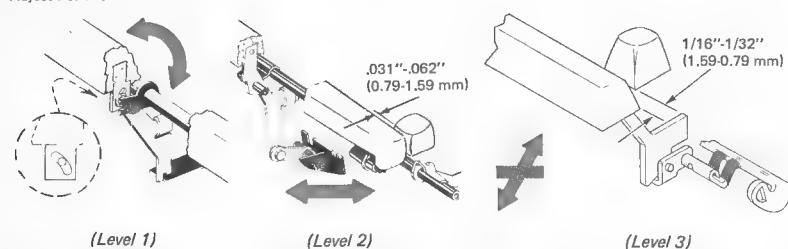


154 Spacebar Link (17-306)

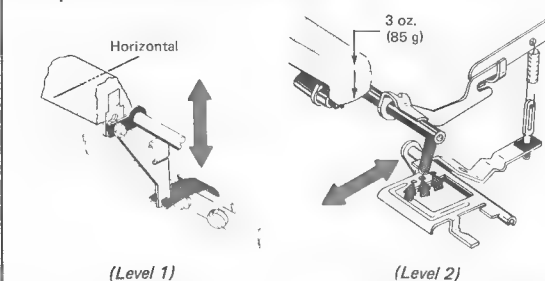


155 Spacebar Guide (17-129)

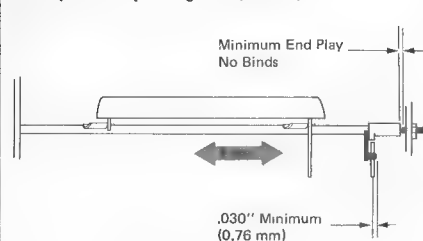
Adjust For Free Travel



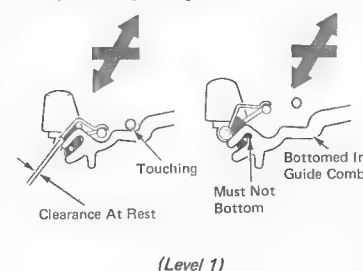
156 Spacebar Return (17-124) (17-146)



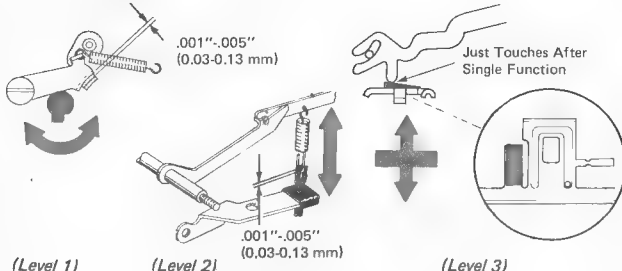
157 Spacebar Operating Arm (17-152)



158 Spacebar Operating Cam (17-132)

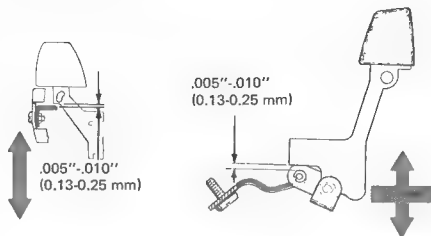


159 Repeat Stop (17-106) (17-148)

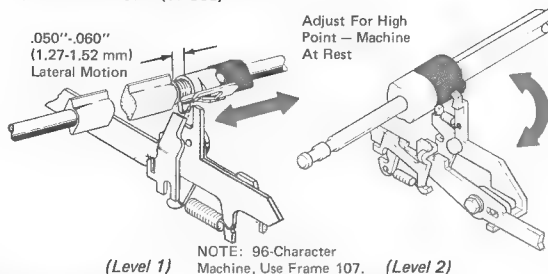


160 Spacebar Final Stop (17-119)

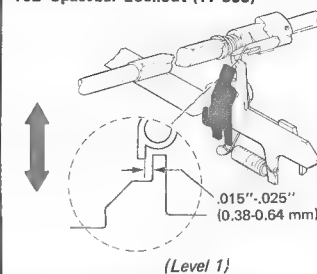
(21-143)



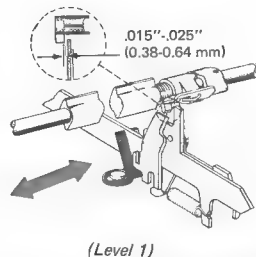
161 Interlock Cam (17-353)



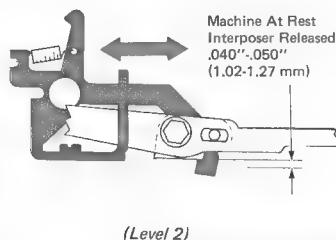
162 Spacebar Lockout (17-353)



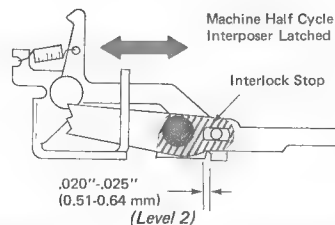
163 Interposer Guide (25-238)



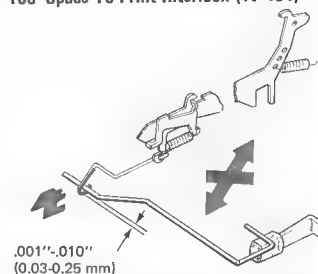
164 Spacebar Interlock Bracket (25-226)



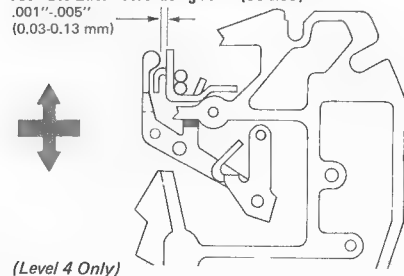
165 Interlock Stop (25-232)



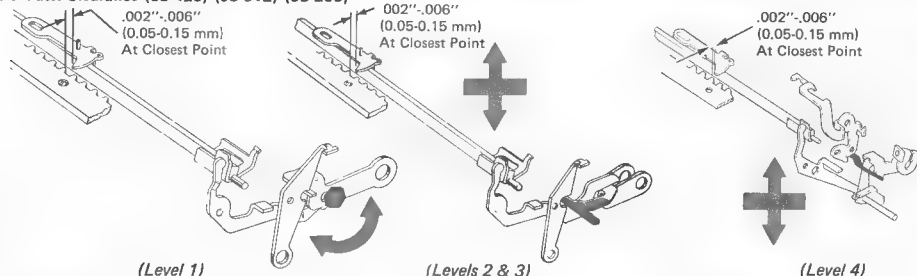
166 Space-To-Print Interlock (17-404)

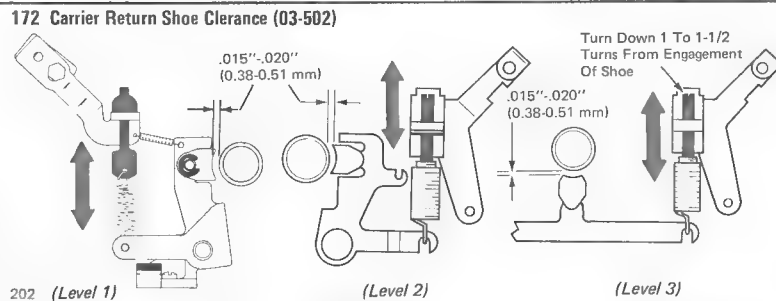
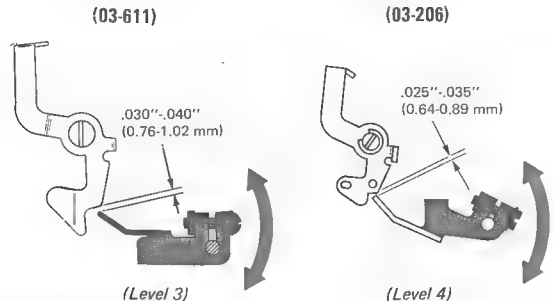
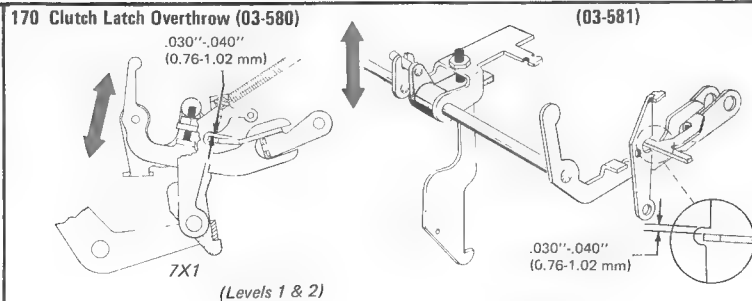
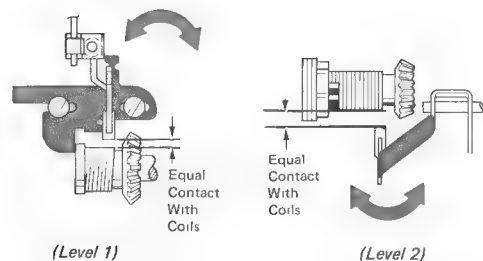
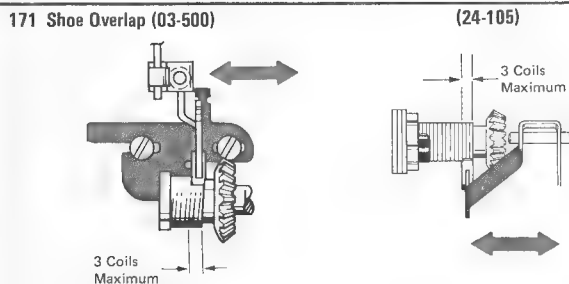
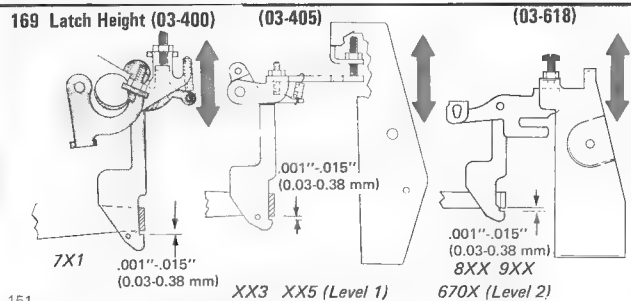


167 CR Latch Actuating Arm (03-203)

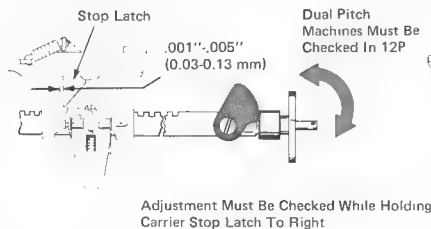


168 Pawl Clearance (03-420) (03-612) (03-203)





173 Overbank (09-6)

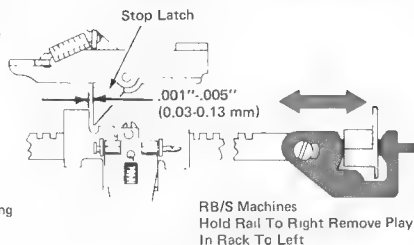


360

(Level 1)

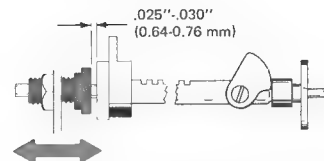
(09-59)

(10-10)



(Level 2)

174 Overbank Motion (09-21)

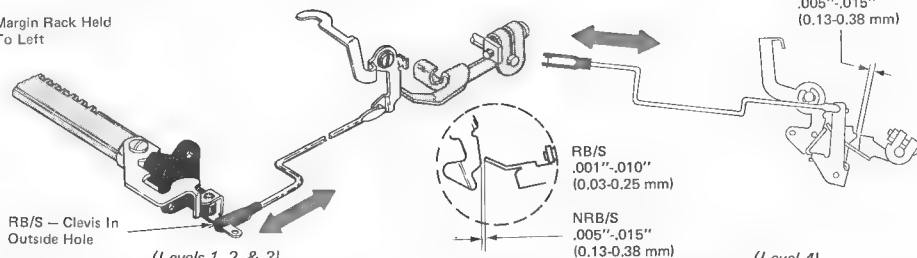


(Level 1)

175 Clutch Unlatching (03-557)

(03-202)

Margin Rack Held To Left

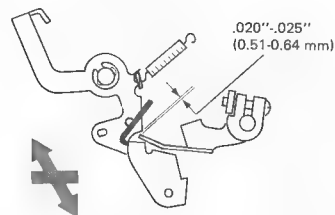


221

(Levels 1, 2, & 3)

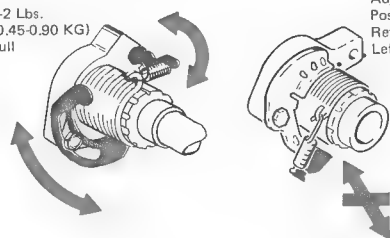
(Level 4)

176 Torque Bar Latch (03-202)



(Level 4 Only)

177 Torque Limiter (25-5)

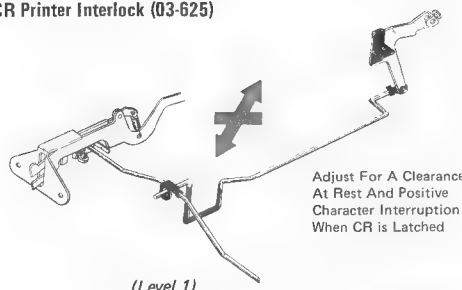
1-2 Lbs.
(0.45-0.90 KG)
Pull

(Level 1)

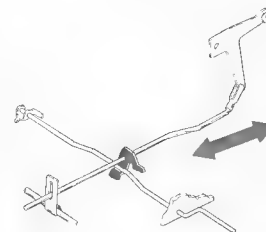
(Level 2)

Adjust For Positive Carrier Return Near Left Margin

178 CR Printer Interlock (03-625)

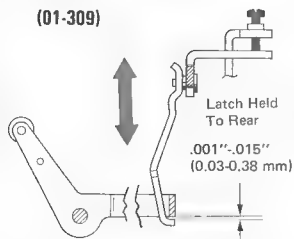


(Level 1)

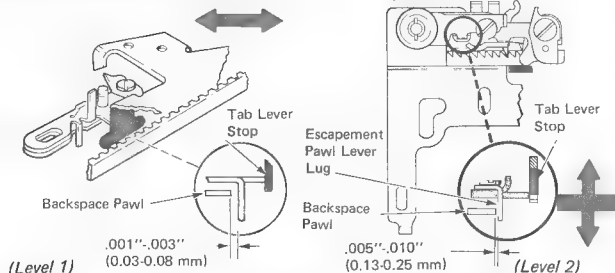


(Level 2)

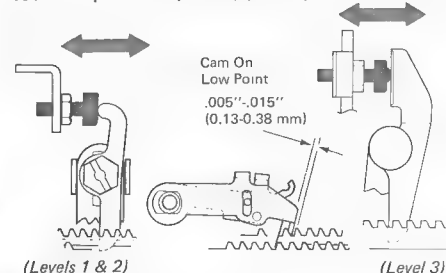
179 Backspace Latch Height (NRB/S) (01-309)



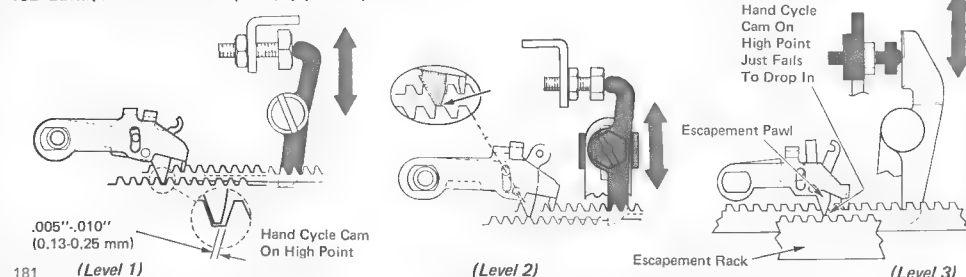
180 Tab Lever Stop (NRB/S) (01-314)



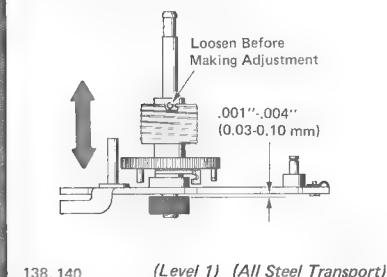
181 Backspace Rack (NRB/S) (01-307)



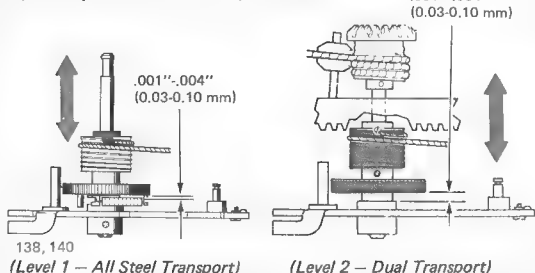
182 Backspace Rack Motion (NRB/S) (01-329)



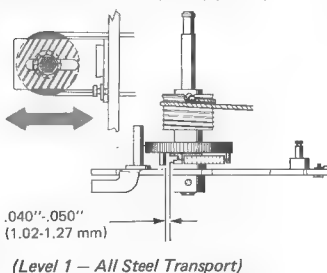
183 Mainspring Hub (RB/S) (19-13)



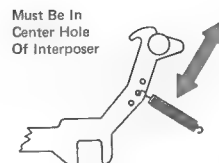
184 Escapement Shaft Collar (RB/S) (24-8)



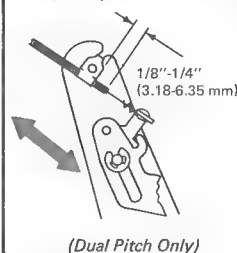
185 Cable Tension (RB/S) (19-23)



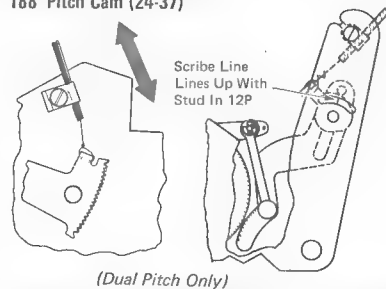
186 Rotary Backspace (25-210) Interposer Spring



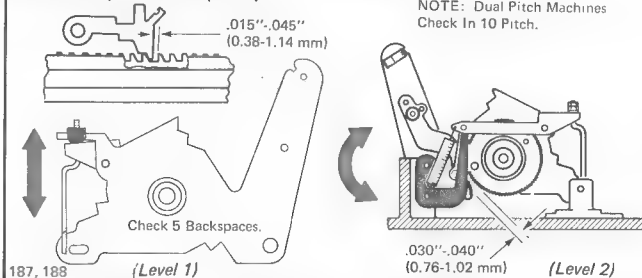
187 Pitch Cam Cable Cover (24-37)



188 Pitch Cam (24-37)

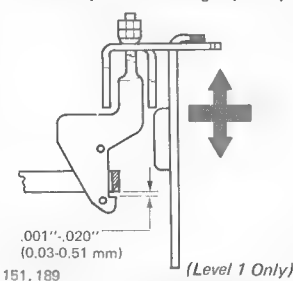


189 Backspace Motion (24-26)

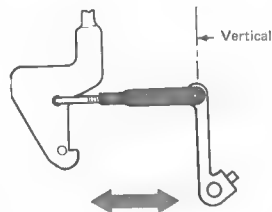


Reliable
Backspace
With Slight
Finger Pressure
On Carrier

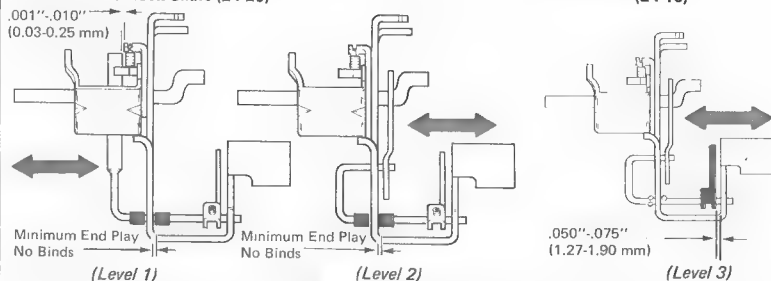
190 Backspace Latch Height (24-15)



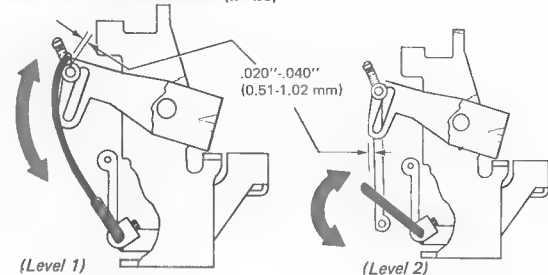
191 Index Interlock Link (24-16)



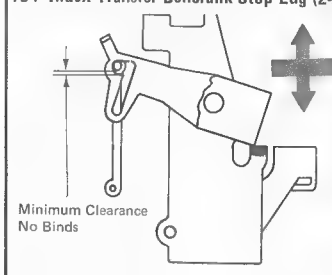
192 Index Interlock Shaft (24-20)



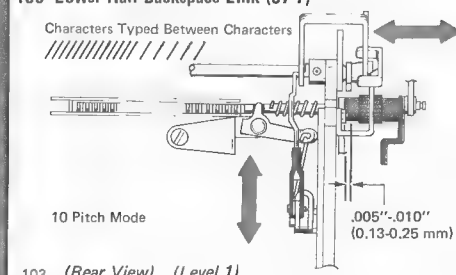
193 Index Interlock Paddle (24-20)



194 Index Transfer Bellcrank Stop Lug (24-9)

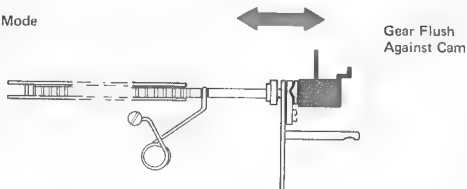


195 Lower Half Backspace Link (07-7)



196 Switch Pitch Gear (07-23)

12 Pitch Mode

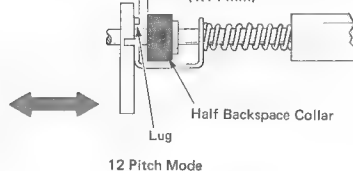


(Levels 2 & 3)

197 Half Backspace Collar (07-105)

Characters Typed Between Characters

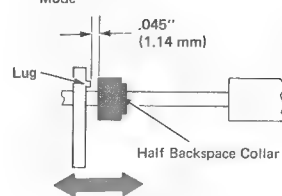
.045" (1.14 mm)



12 Pitch Mode

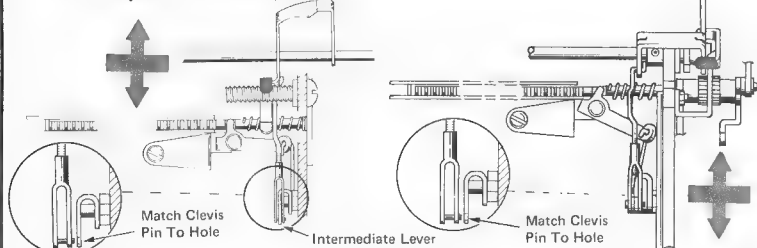
(Level 2)

12 Pitch Mode



(Level 3)

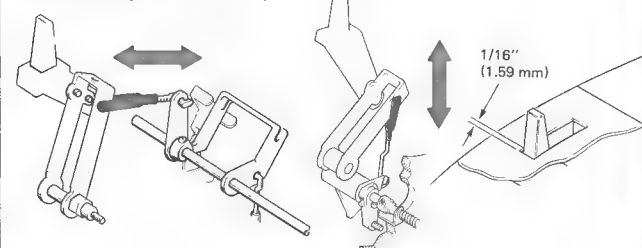
198 Half Backspace Rest Position (07-37)



(Level 1 - Pre- "A-Frame" Paper Feed)

(Level 1 - "A-Frame" Paper Feed)

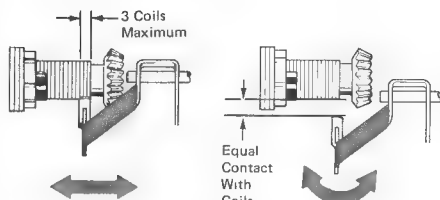
199 Half Backspace Lever (07-32)



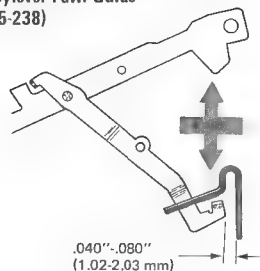
(Level 1)

(Levels 2 & 3)

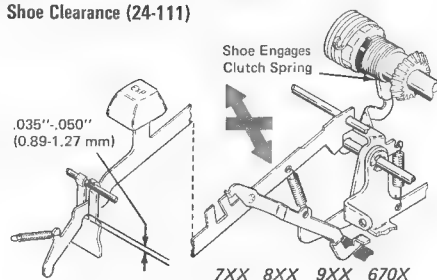
200 Shoe Overlap (24-105)



201 Keylever Pawl Guide (25-238)

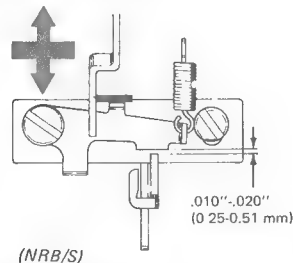


202 Shoe Clearance (24-111)

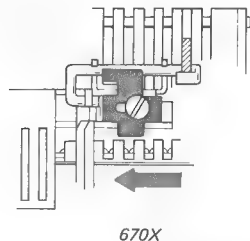


7XX 8XX 9XX 670X

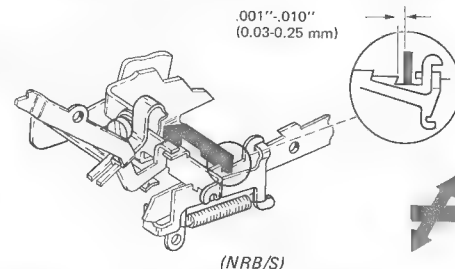
203 Keylever Pawl (24-102)



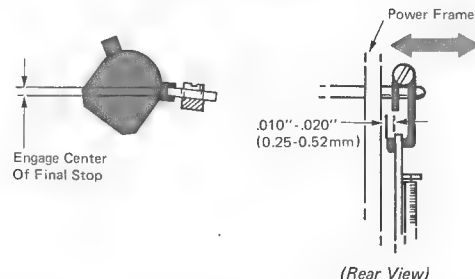
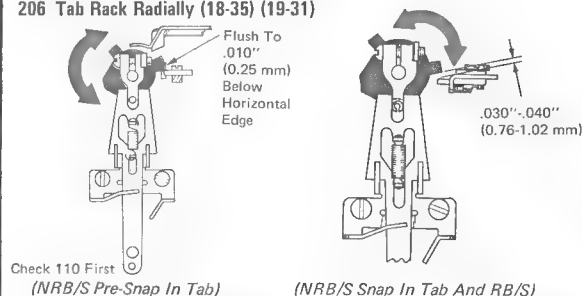
204 Keylever Pawl (24-205)



205 Express Backspace Latch (24-102)

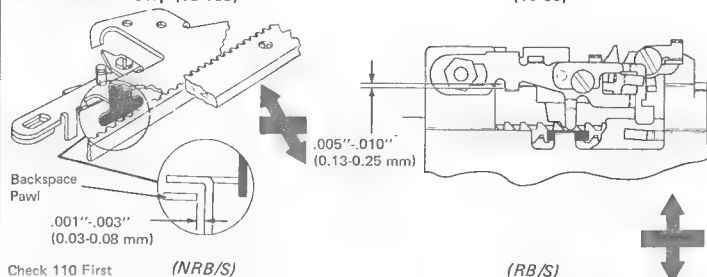


206 Tab Rack Radially (18-35) (19-31)



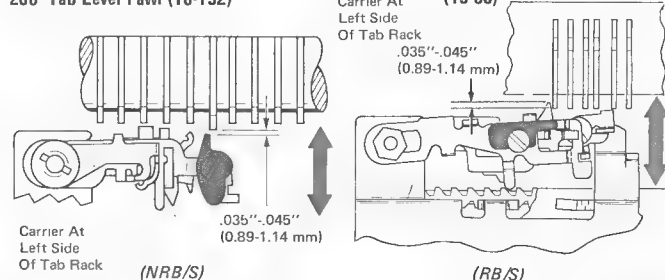
207 Tab Lever Stop (18-153)

(19-69)



208 Tab Lever Pawl (18-152)

(19-68)

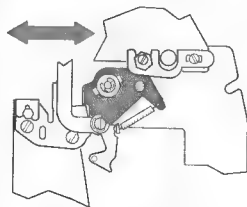


209 Tab Rack Parallel

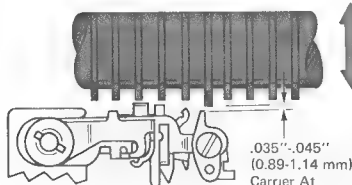
(18-30)

(19-29)

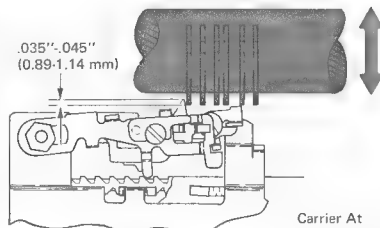
210 Tab Latch Bite (07-002)



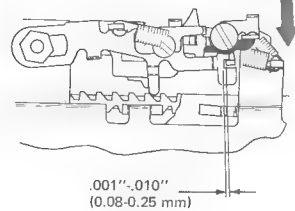
(Right Side View)



(NRB/S)



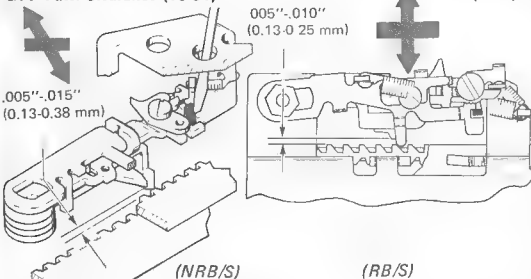
(RB/S)



(RB/S)

211 Pawl Clearance (18-81)

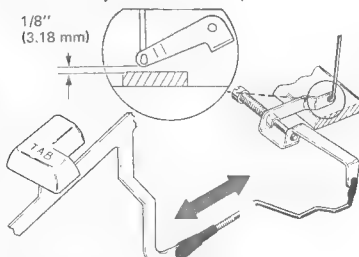
(19-9)



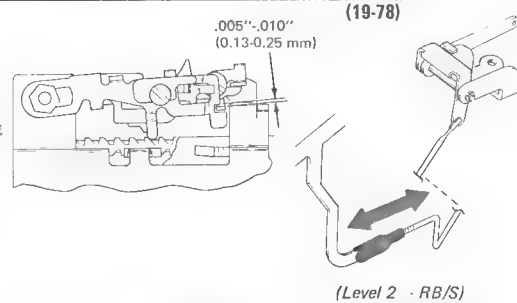
(NRB/S)

(RB/S)

212 Tab Keylever Link (18-58)

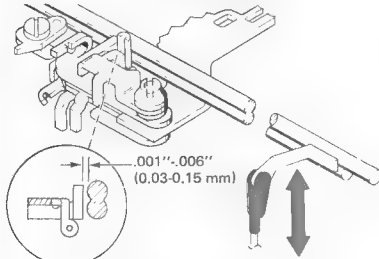


(NRB/S And Level 1 RB/S)



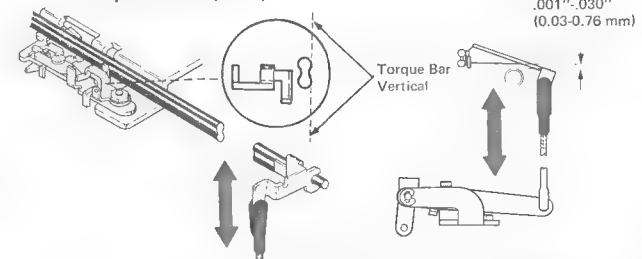
(Level 2 - RB/S)

213 Tab Torque Bar Link (18-19)



(NRB/S)

214 Tab Torque Bar Link (19-47)



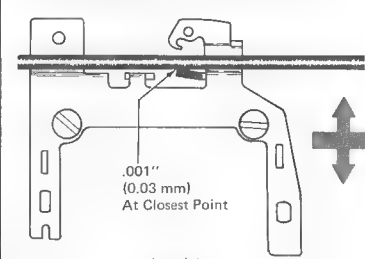
(Level 1)

(RB/S)

(Level 2)

(Right Side View)

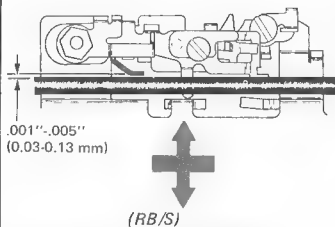
215 Tab Torque Bar Backup Lug (07-001)



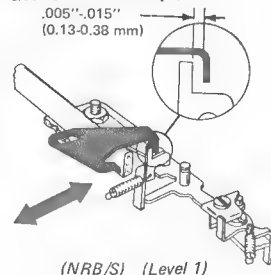
212

(RB/S)

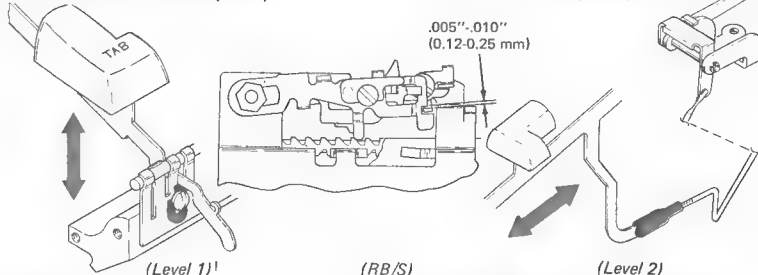
216 Tab Trigger (19-71)



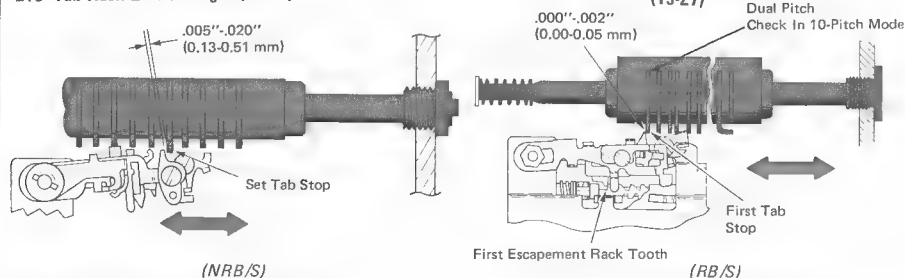
217 Overthrow Stop (18-91)



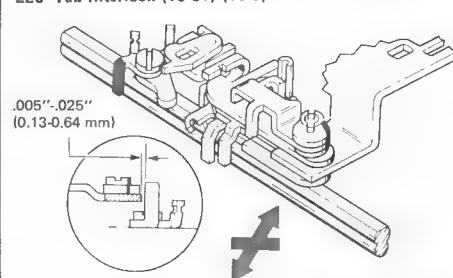
218 Tab Lever Overthrow (19-41)



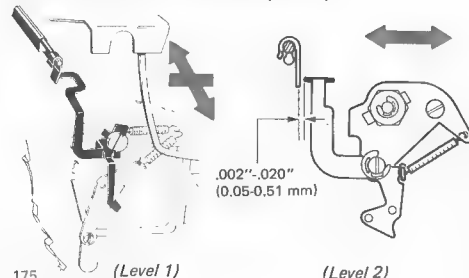
219 Tab Rack Left To Right (18-07)



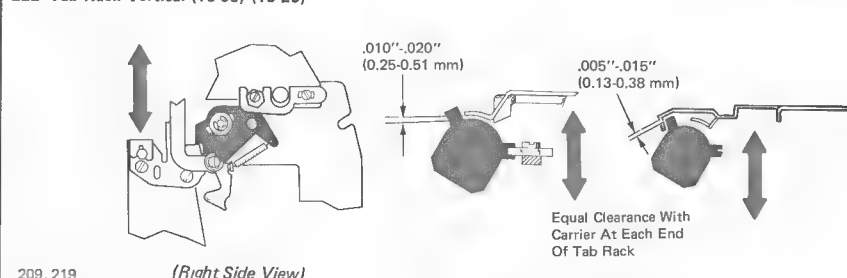
220 Tab Interlock (18-81) (19-9)



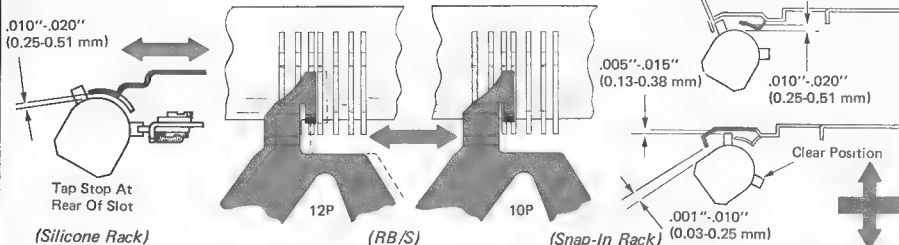
221 Carrier Return Tab Interlock (03-575)



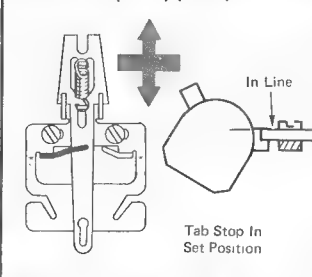
222 Tab Rack Vertical (18-30) (19-29)



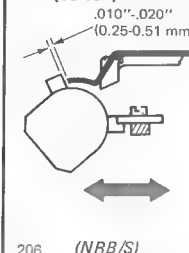
223 Tab Set And Clear Bracket (19-2)



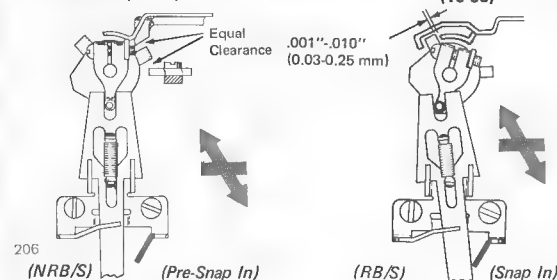
224 Tab Set (18-16) (19-55)



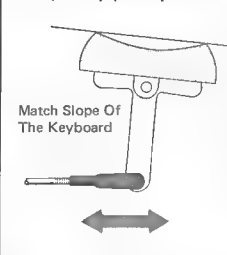
225 Tab Clear Bracket (18-132)



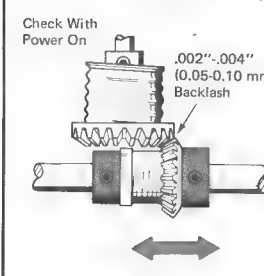
226 Tab Clear (18-16)



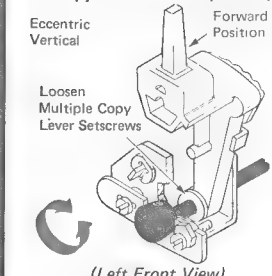
227 Tab Set And Clear Link (19-54) (18-20)



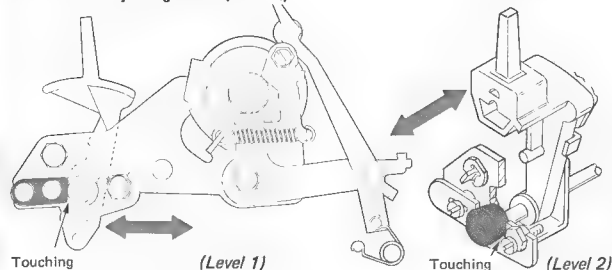
228 Tab Pinion Backlash (25-20)



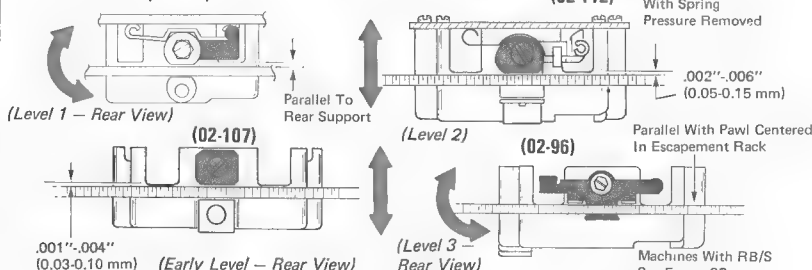
229 Copy Control Lever (22-254)



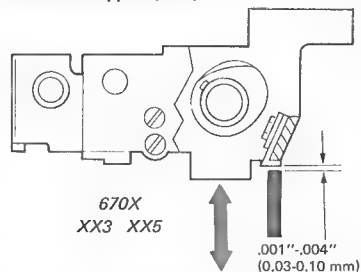
230 Platen Adjusting Plates (22-252)



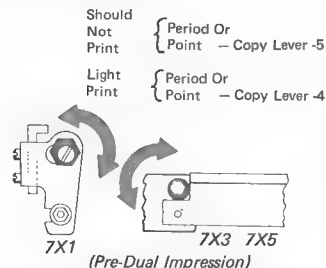
231 Carrier Shoe (02-119)



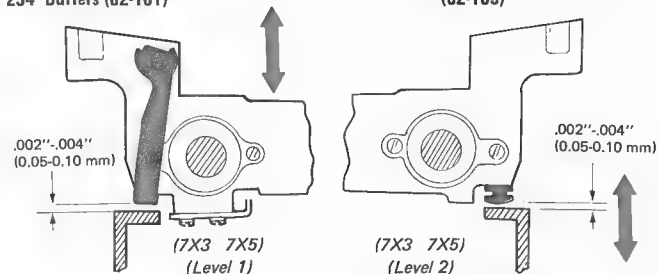
232 Carrier Support (02-8)



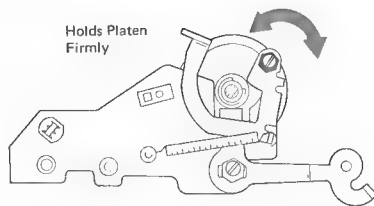
233 Anvil (02-008)



234 Buffers (02-101)

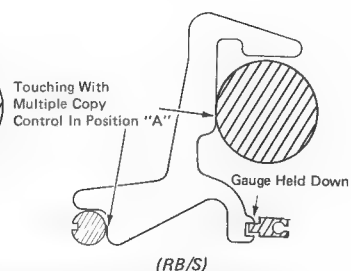
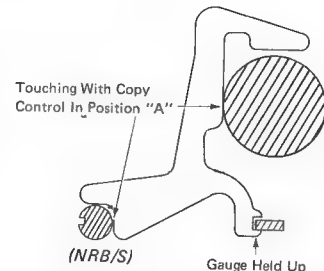
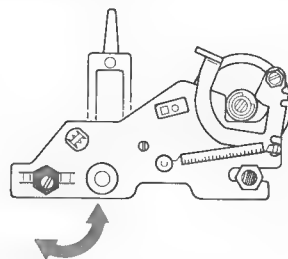


235 Platen Latches (22-293)

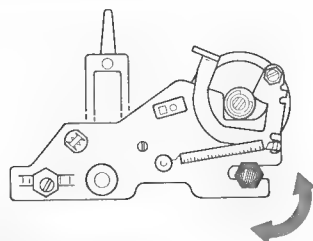


236 Platen Front To Rear

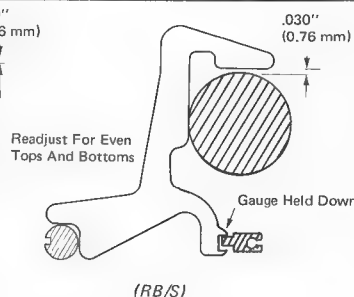
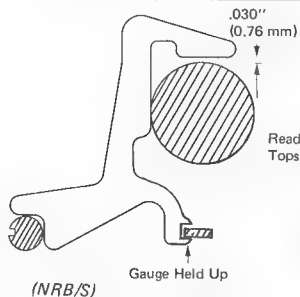
(22-253)



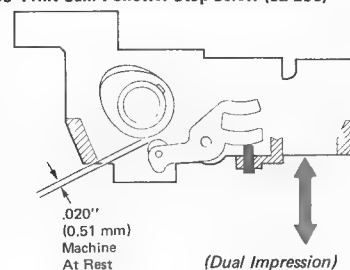
237 Platen Height (22-291)



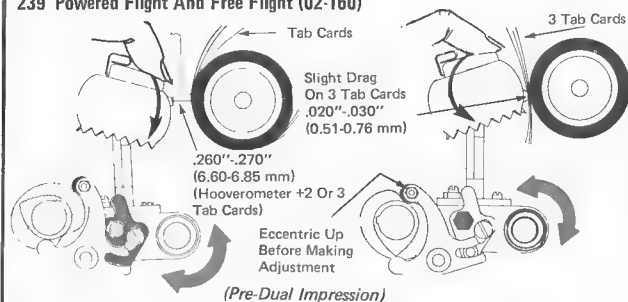
233
Check Paper Feed And Index



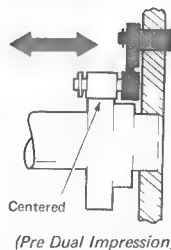
238 Print Cam Follower Stop Screw (02-205)



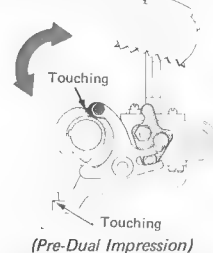
239 Powered Flight And Free Flight (02-160)



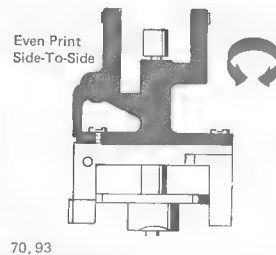
240 Print Cam Follower (02-165)



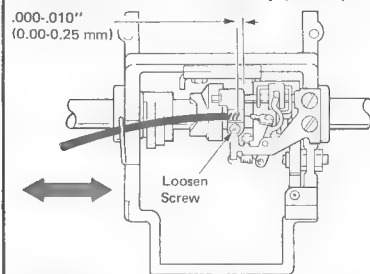
241 Cam Follower Restoring (02-165)



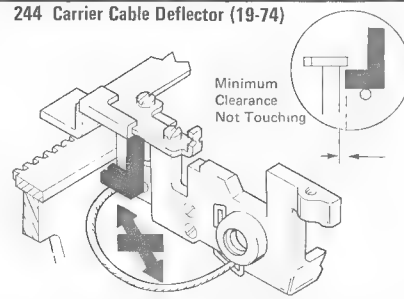
242 Yoke (02-520)



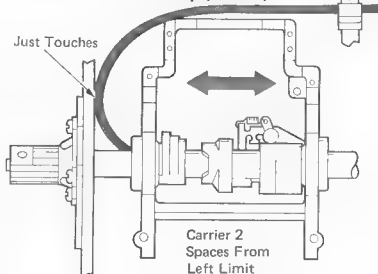
243 Velocity Control Cable Clamp (02-216)



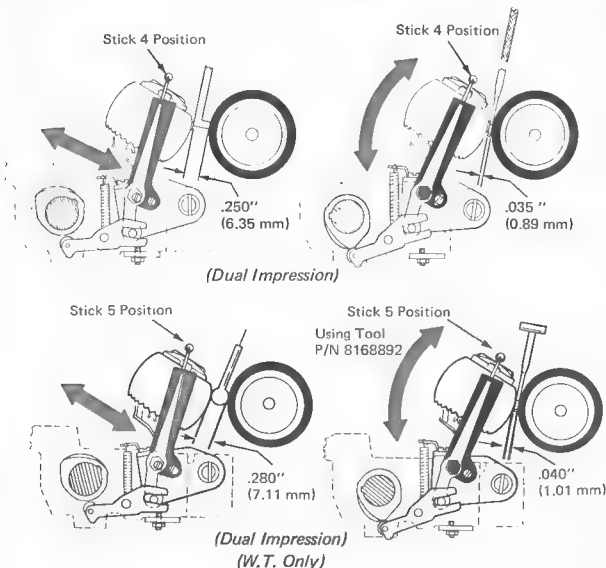
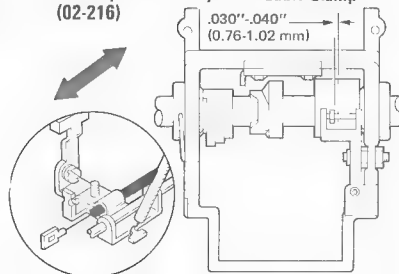
244 Carrier Cable Deflector (19-74)

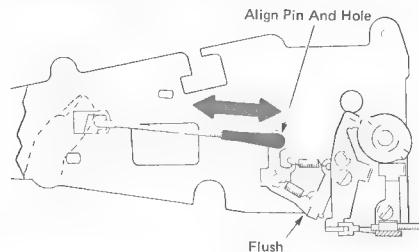
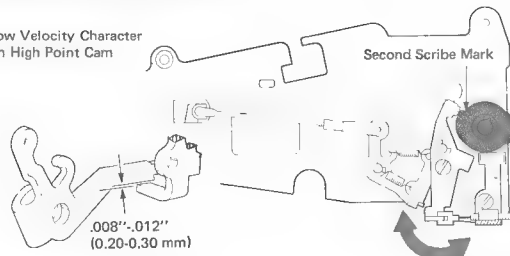
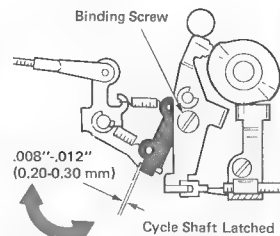
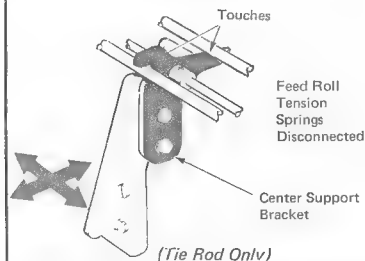
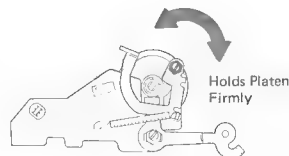
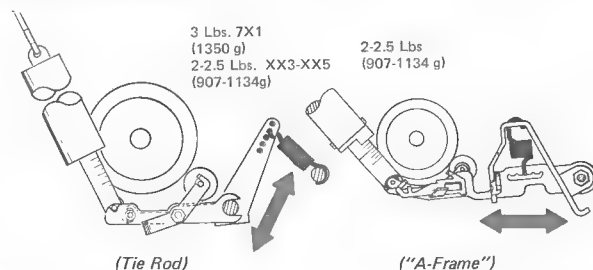
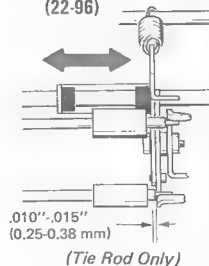
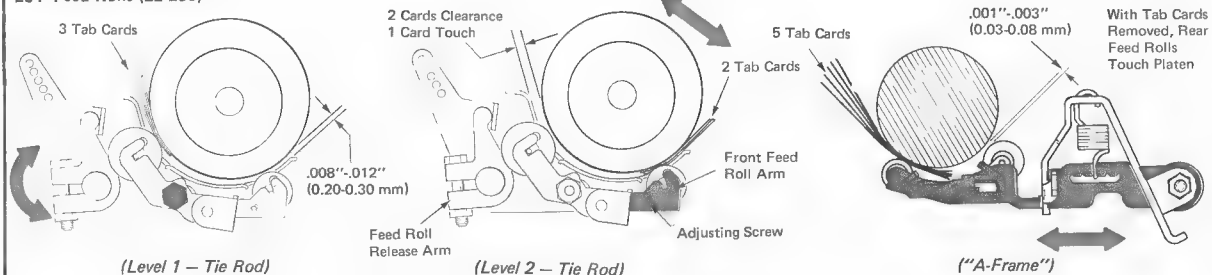


245 Center Cable Clamp (02-216)



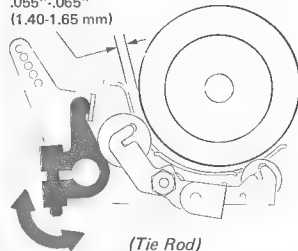
246 Velocity Control Keyboard Cable Clamp (02-216)



247 Low Velocity Latch Link (21-411)**248 Low Velocity Cam (21-426)**Low Velocity Character
On High Point Cam**249 Low Velocity Cam Follower Stop (21-415)****250 Paper Feed Support (22-208)****251 Platen Latches (22-293)****252 Feed Roll Tension (22-286)****253 Feed Roll End Play (22-96)****254 Feed Rolls (22-286)**

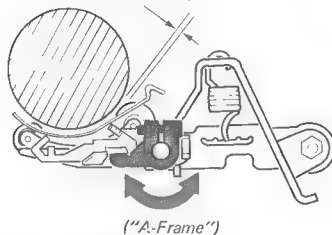
255 Paper Release (22-93)

.055"-.065"
(1.40-1.65 mm)



(Tie Rod)

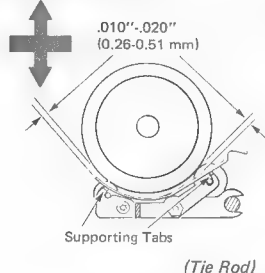
.055"-.065"
(1.40-1.65 mm)



('A-Frame')

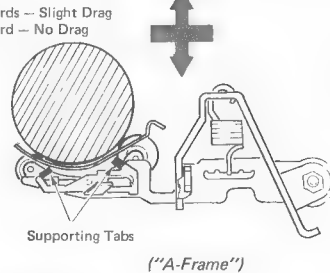
256 Deflector (22-134)

.010"-.020"
(0.26-0.51 mm)



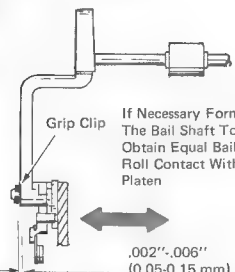
(Tie Rod)

3 Tab Cards — Slight Drag
1 Tab Card — No Drag



('A-Frame')

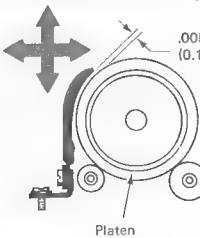
257 Paper Bail (22-1)



If Necessary Form
The Bail Shaft To
Obtain Equal Bail
Roll Contact With
Platen

.002"-.006"
(0.05-0.15 mm)

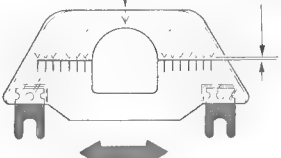
258 Cardholder (22-216)



Platen

.005"-.015"
(0.13-0.38 mm)

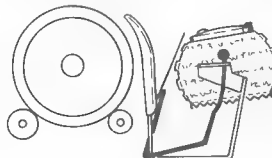
"V" Centered



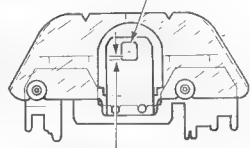
.002"-.005"
(0.05-0.13 mm)

259 Removable Print Shield (22-226)

Lever Forward
In "Type" Position

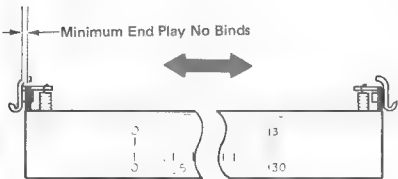


Character
Centered



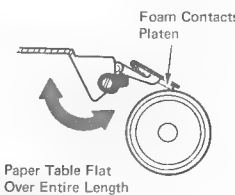
Underscore .020" (0.51 mm)
From Bottom Of Hole

260 Paper Table Arm (04-90) (05-56)



Minimum End Play No Binds

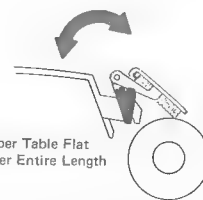
261 Paper Table Mounting Bracket (04-92) (05-47)



Paper Table Flat
Over Entire Length

7XX 8XX 9XX

(05-141)

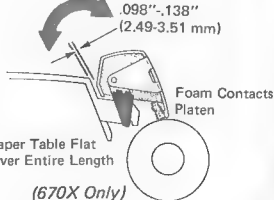


Paper Table Flat
Over Entire Length

(670X Only)

(Left Side View)

(30-141, 166)

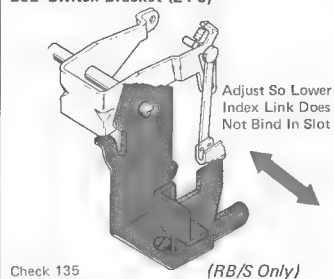
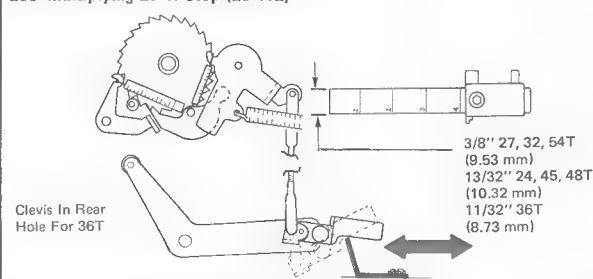
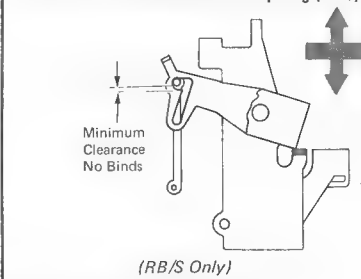
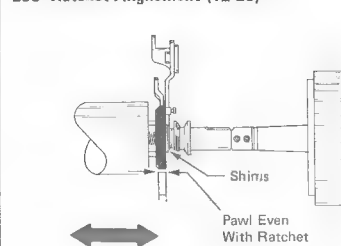
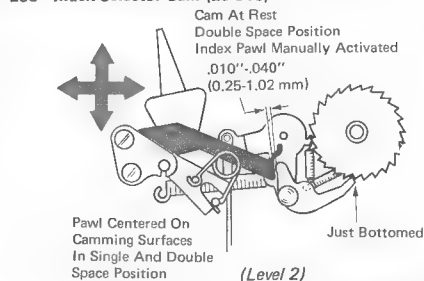
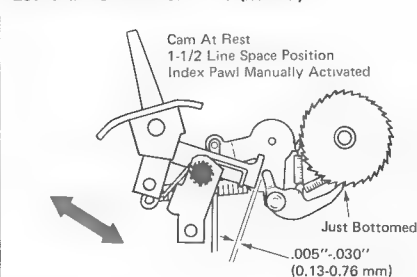
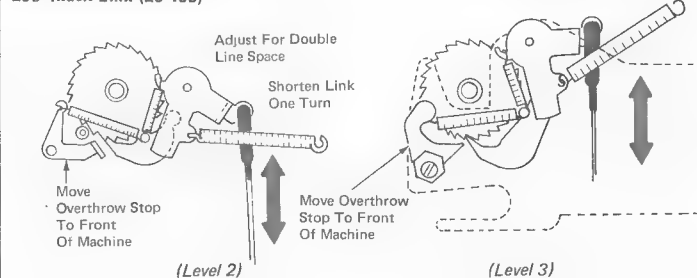
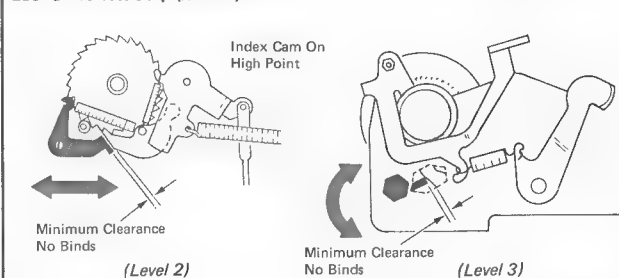


Paper Table Flat
Over Entire Length

(670X Only)

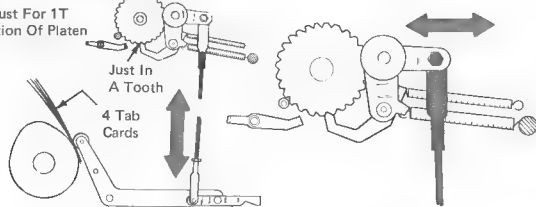
(Left Side View)

(Sound Reduction Only)

262 Switch Bracket (24-9)**263 Multiplying Lever Stop (20-412)****264 Index Transfer Bellcrank Stop Lug (24-9)****265 Ratchet Alignment (12-20)****266 Index Selector Cam (20-318)****267 Index Selector Cam 54T (20-322)****268 Index Link (20-403)****269 Overthrow Stop (20-452)**

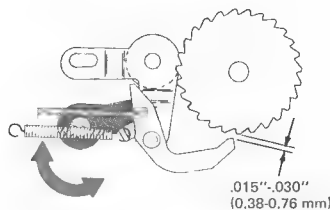
270 Index Link And Stud (20-401)

Adjust For 1T
Motion Of Platen



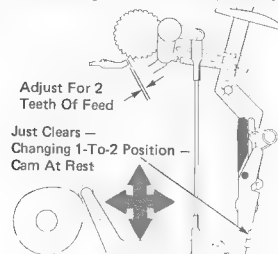
(Level 1 Only)

271 Upper Index Pawl Stop (20-437)



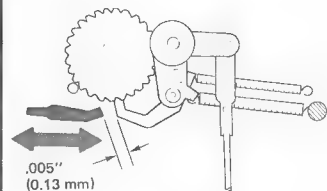
(Level 1 Only)

272 Multiplying Control Lever (20-314)



(Level 1)

273 Platen Overthrow Stop (20-452)



(Level 1)

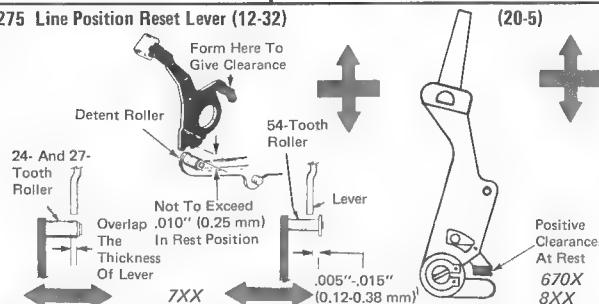
274 Index Selector Lever (20-301)

Marks On Case

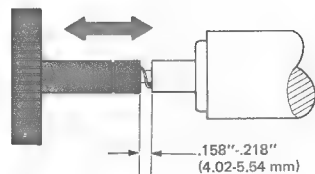


(Level 1)

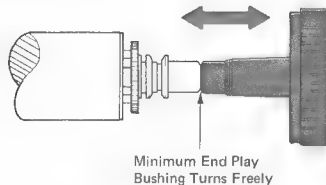
275 Line Position Reset Lever (12-32)



276 Left Platen Knob (12-55)



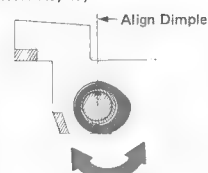
277 Right Platen Knob (12-55)



Minimum End Play
Bushing Turns Freely

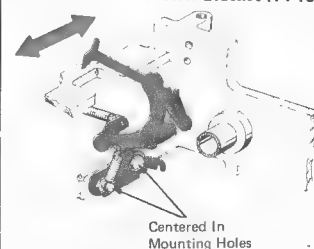
278 Ribbon Lift Cam (14-117)

Align Slot To
Front Edge Of
Print Sleeve Keyway



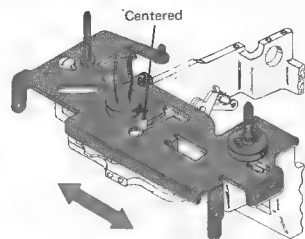
44, 54

279 Feed Cam Follower Bracket (14-158)

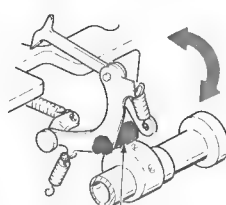


(Rear View)

280 Ribbon Plate (14-44)

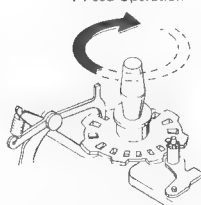


281 Ribbon Feed Cam Follower Stud (14-136)

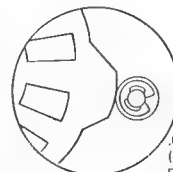


Cam On High Point

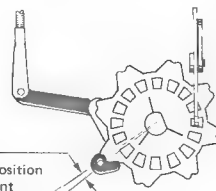
1/16 Turn =
1 Feed Operation



(Level 1 - Top View)

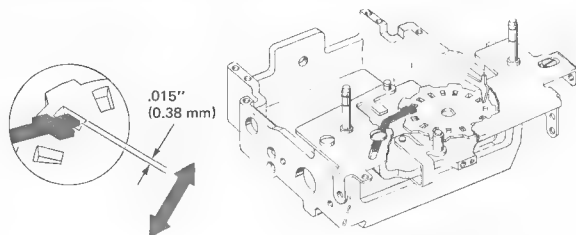


.005"-.015"
(0.13-0.38 mm)
Beyond Detent Position
Cam On High Point

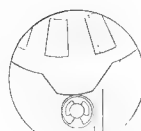


(Level 2 - Top View)

282 Feed And Lift Wheel Detent Spring (14-48)

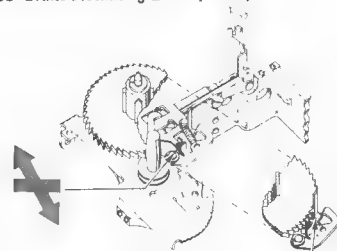


(Level 1 Only)



.015"
(0.38 mm)

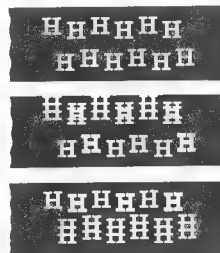
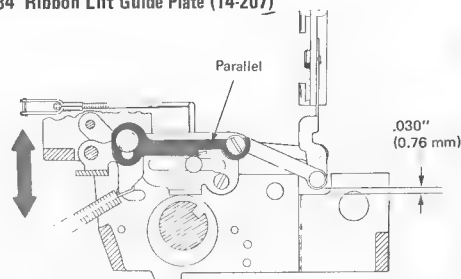
283 Brake Actuating Lever (14-30)



(Level 1 Only)

Just Bottoms At Rest

284 Ribbon Lift Guide Plate (14-207)

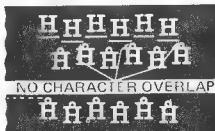


LIFT GUIDE
PLATE PARALLEL
TO SLOT IN CAM
FOLLOWER

LIFT GUIDE
PLATE OUT OF
PARALLEL TOO
HIGH AT THE
REAR

LIFT GUIDE
PLATE OUT OF
PARALLEL TOO
HIGH AT THE
FRONT

Approximately .030"
(0.76 mm)

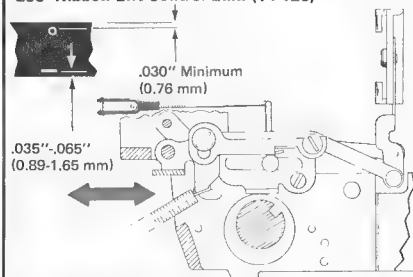


LIFT GUIDE
PLATE PARALLEL
TO SLOT IN CAM
FOLLOWER

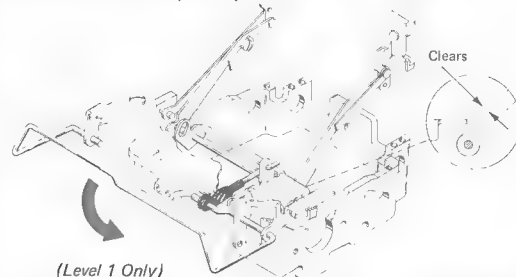
LIFT GUIDE
PLATE PARALLEL
TO SLOT IN CAM
FOLLOWER

Approximately .050"
(1.27 mm)

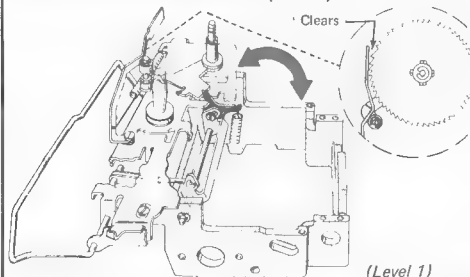
285 Ribbon Lift Control Link (14-128)



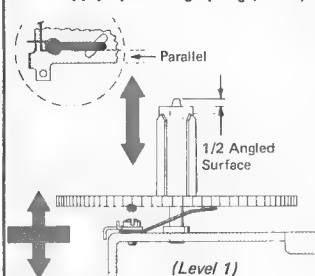
286 Load Lever Link (14-147)



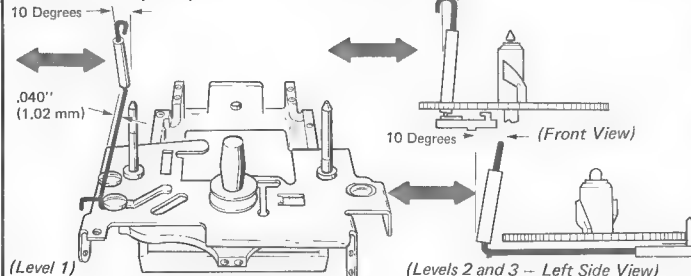
287 Pressure Roller Release Arm (14-116)



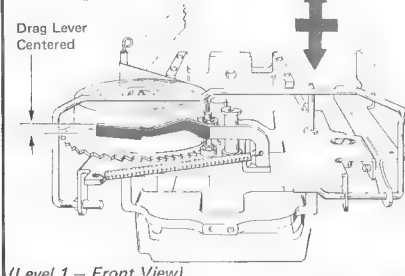
288 Supply Spool Drag Spring (14-30)



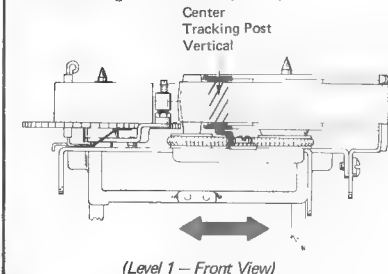
289 Shock Wire (14-26)



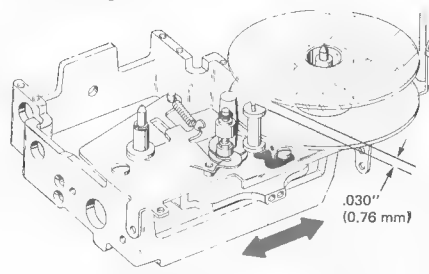
290 Drag Lever (14-80)



291 Tracking Post Vertical (14-82)

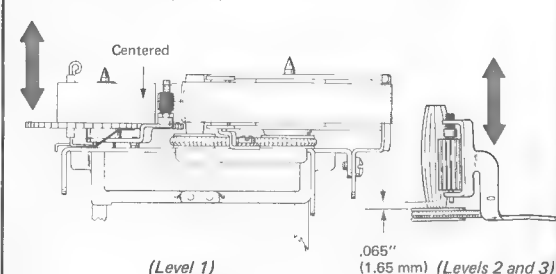


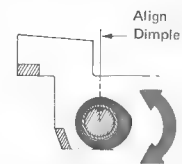
292 Tracking Post (14-82)



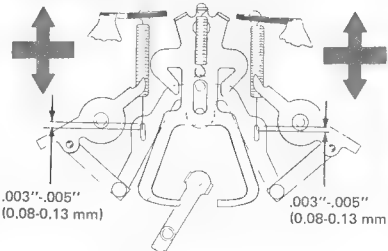
293 Pressure Roller (14-12)

(14-217)

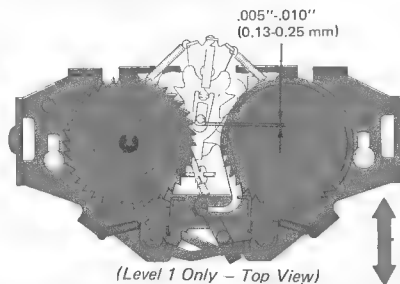


294 Ribbon Lift Cam (13-58)

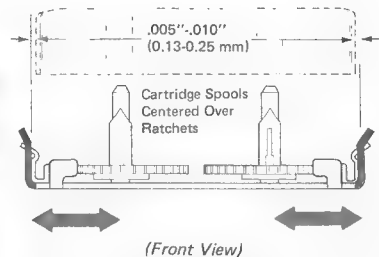
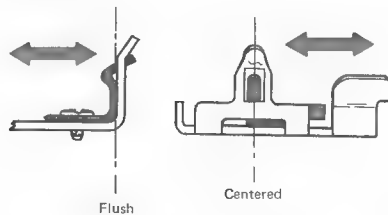
Align Slot To
Front Edge Of
Print Sleeve Keyway
44, 54

295 Centering Spring (13-38)

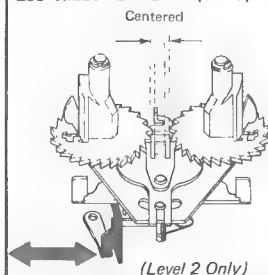
(Level 1 Only – Top View)

296 Ribbon Feed Plate (13-38)

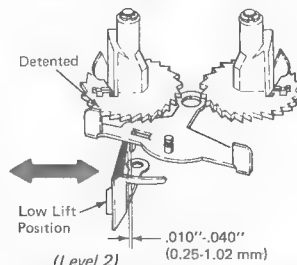
(Level 1 Only – Top View)

297 Cartridge Guide Lugs (13-38)**298 Cartridge Retaining Springs (13-76)**

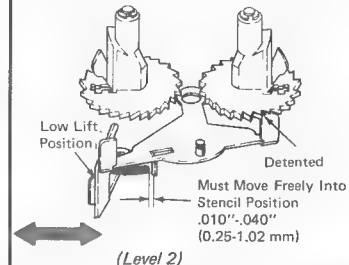
(Level 2)

299 Ribbon Lift Lever (13-78)

(Level 2 Only)

300 Ribbon Lift Lever Rear Lug (13-78)

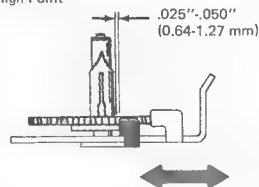
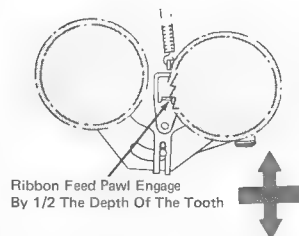
(Level 2)

301 Ribbon Lift Lever Front Lug (13-78)

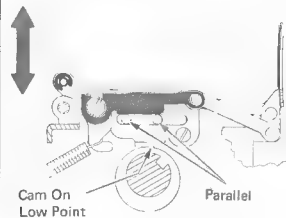
(Level 2)

302 Ratchet Detent Lugs (13-74)

Feed Cam On
High Point

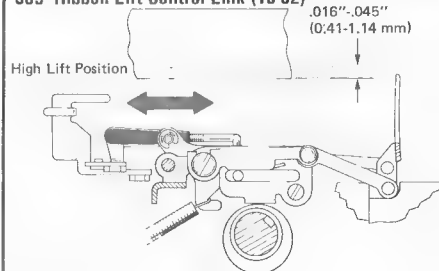
**303 Ratchet Detent Lug (13-74)**

Ribbon Feed Pawl Engage
By 1/2 The Depth Of The Tooth

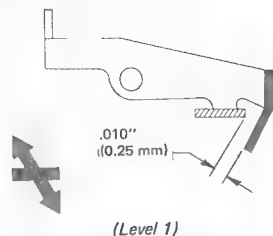
304 Ribbon Lift Guide Plate (13-37)

Carn On
Low Point

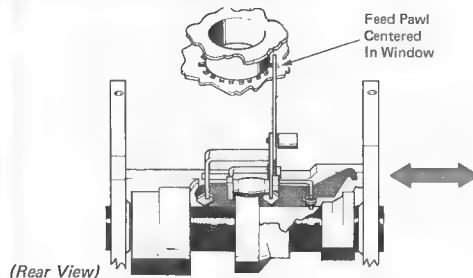
Parallel

305 Ribbon Lift Control Link (13-62)

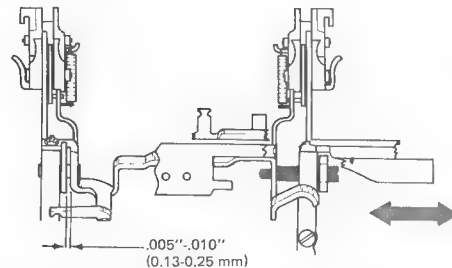
306 Stencil Lockout (13-65)



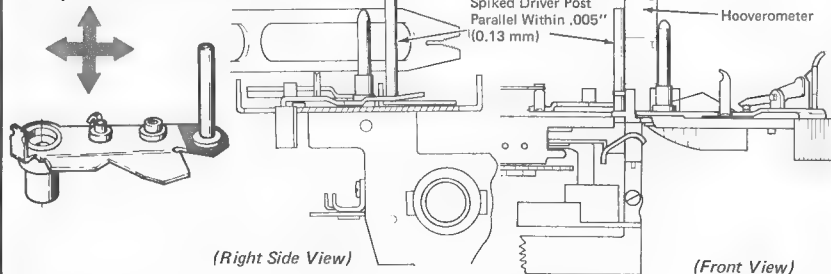
307 Feed Cam Follower Bracket (15-12)



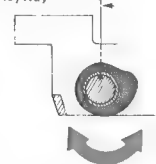
308 Lift Arm (15-6)



309 Spiked Driver Post (15-61)

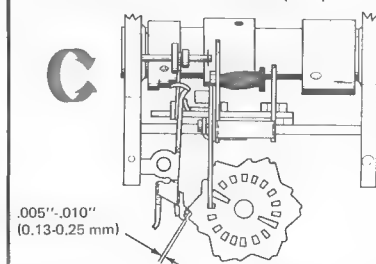


310 Ribbon Lift Cam (15-17)

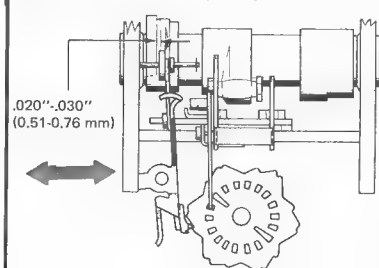
Align Slot To Front
Edge Of Print Sleeve
Keyway


44, 54

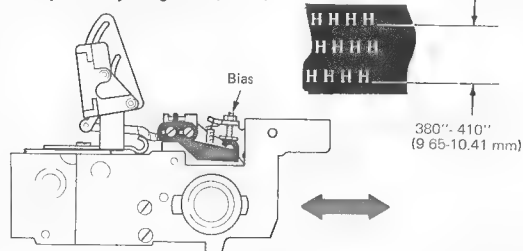
311 Feed Cam Follower Eccentric (15-8)



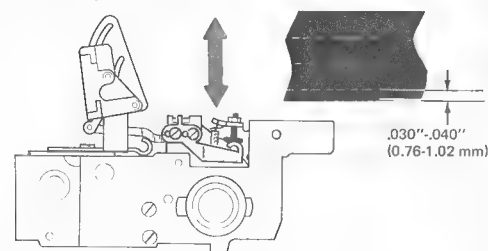
312 Lift Control Lever (15-76)



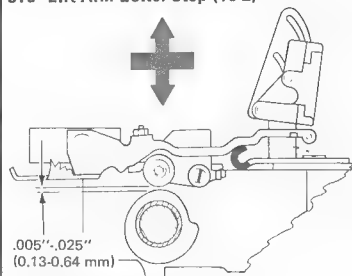
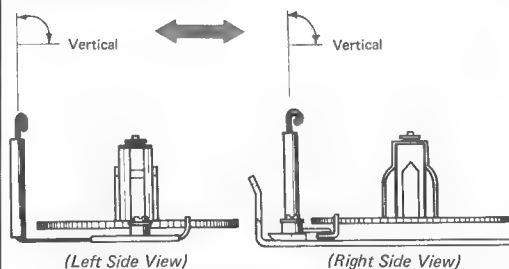
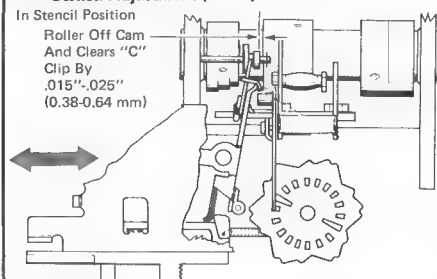
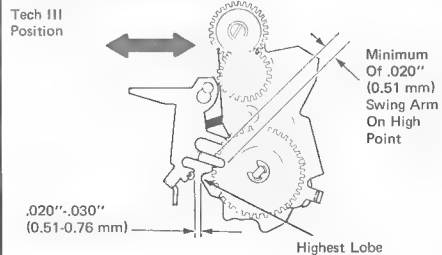
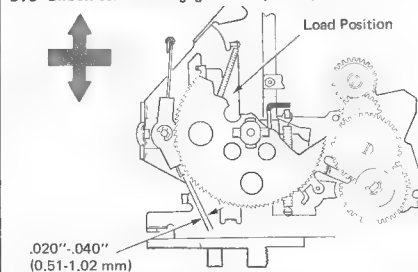
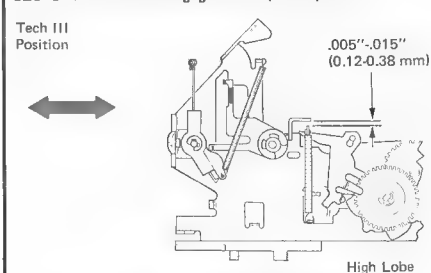
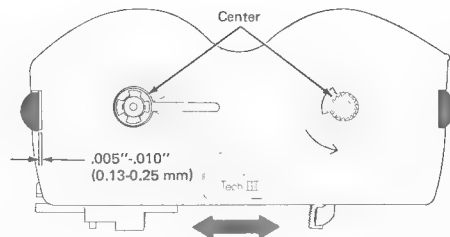
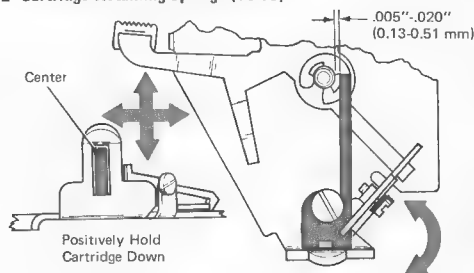
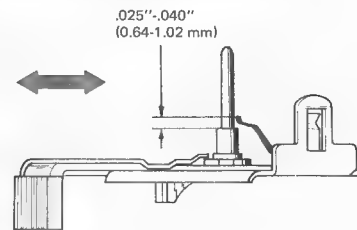
313 Spread Adjusting Plate (15-22)



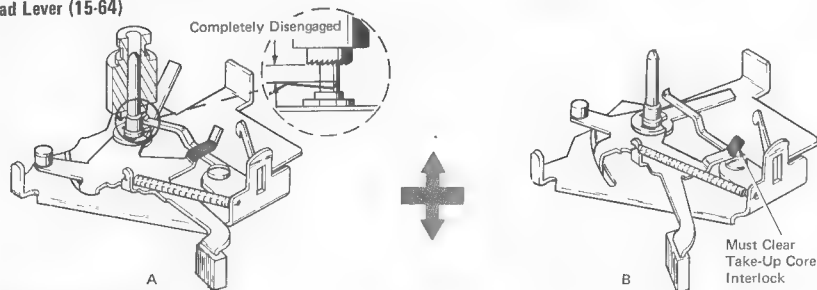
314 Lift Height (15-30)



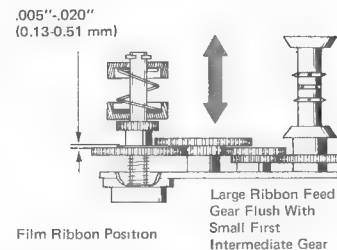
313

315 Lift Arm Lower Stop (15-2)**316 Shock Wire (15-83)****317 Stencil Adjustment (15-76)****318 Swing Arm Lug (15-62)****319 Shock Wire Disengage Lever (15-87)****320 Shock Wire Disengage Lever (15-87)****321 Cartridge Guides (15-86)****322 Cartridge Retaining Springs (15-59)****323 Take-Up Core Interlock (15-59)**

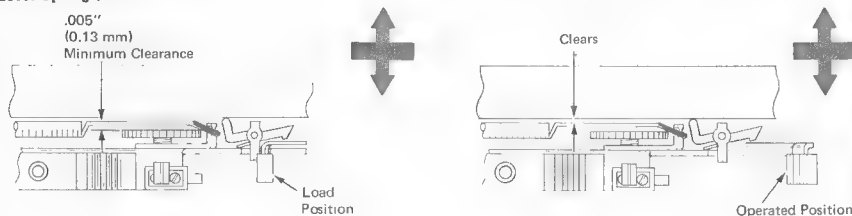
324 Load Lever (15-64)



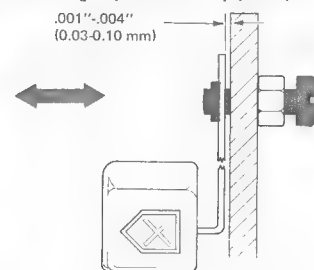
325 Mode Button Grip Clip Position (15-93)



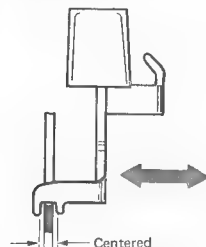
326 Load Lever Spring (15-85)



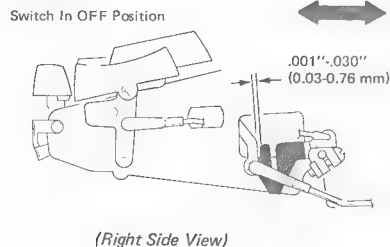
327 Correcting Keylever Side Play (26-95)



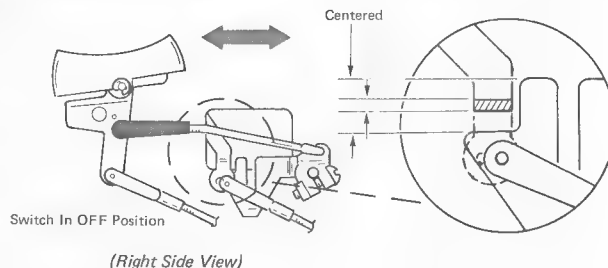
328 Backspace Keylever (01-101)



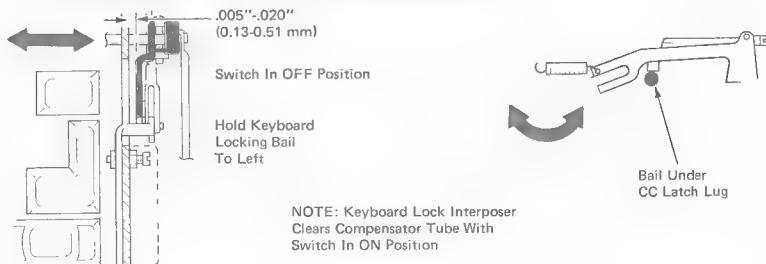
329 Correcting Keybutton Interlock Front To Rear (26-259)



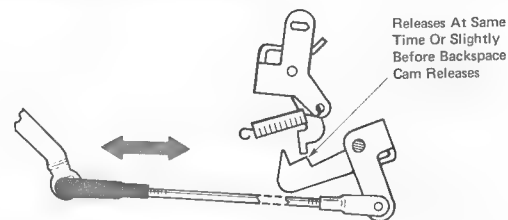
330 Lockout Bail Link (21-546)



331 Correcting Keypush Interlock And Lockout Bail (26-259)

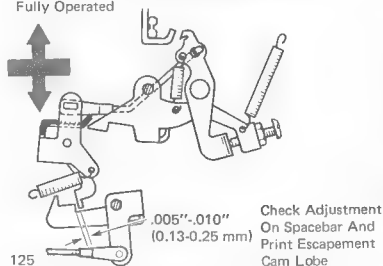


332 Correcting Keylever Link (26-90)



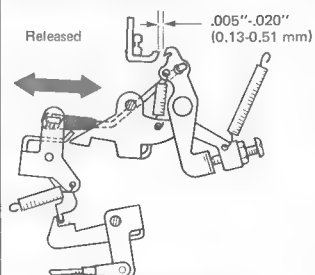
333 Mode Actuating Bellcrank (26-80)

Fully Operated



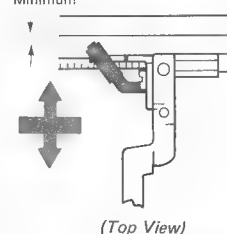
334 Trigger Link (26-76)

Released



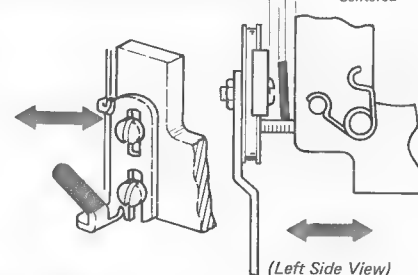
335 Cable Guide Bracket (26-59)

Minimum



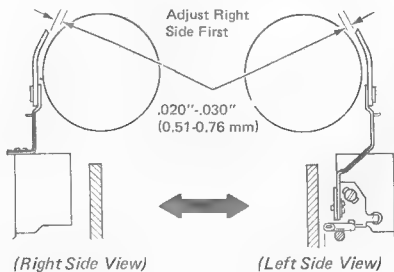
336 Cable Guide Lug (26-71)

Centered

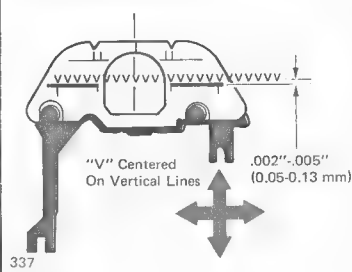


337 Cardholder (26-41)

Adjust Right Side First

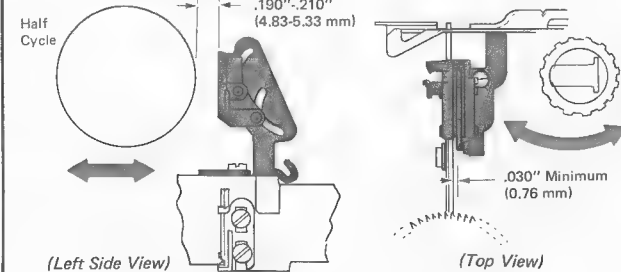


338 Cardholder (26-41)

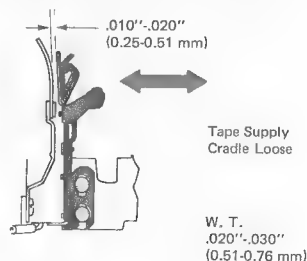


339 Left-Hand Ribbon Lift Guide (26-72)

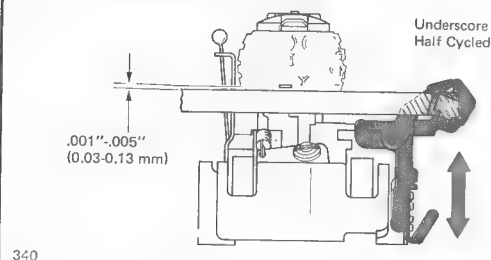
Half Cycle



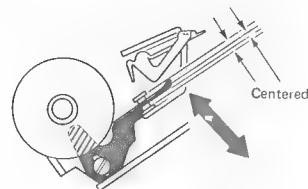
340 Tape Lift Assembly Front To Rear (26-71)



341 Tape Lift Assembly Vertical (26-71)

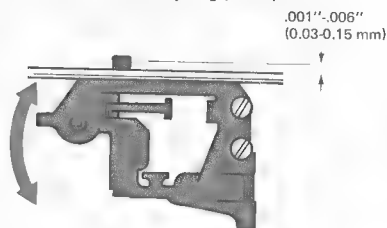


342 Tape Supply Cradle Fork (26-34)



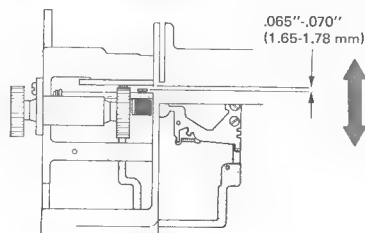
343 Torque Bar Back-Up Lug (26-55)

(26-132)



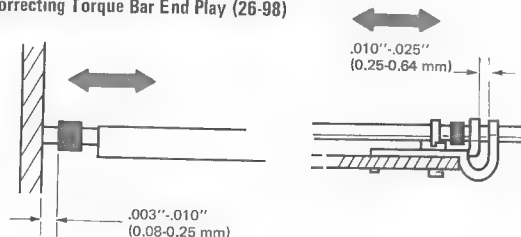
(Pre-FTB)

(Bottom View)



(FTB)

344 Correcting Torque Bar End Play (26-98)



(Pre-FTB)

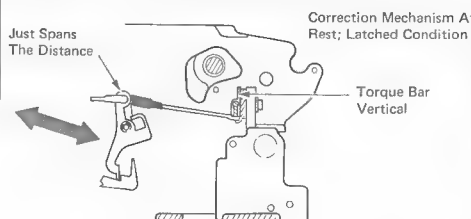
(Top View - World Trade)

345 Torque Bar Stop Bracket (26-89)

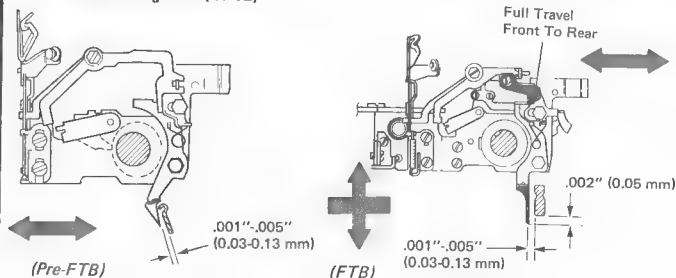


(Pre-FTB)

346 Torque Bar Link (Preliminary) (26-86)



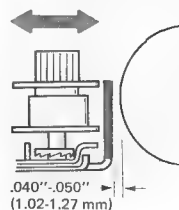
347 Lift Actuating Arm (26-62)



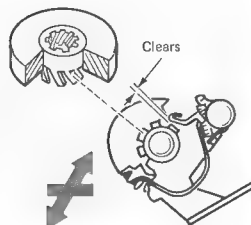
(Pre-FTB)

(FTB)

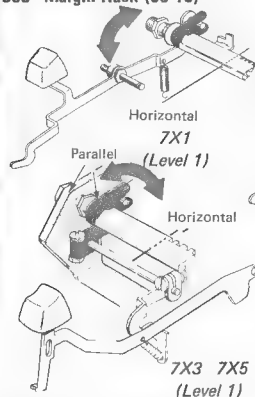
354 Paper Guide Lug (26-20)



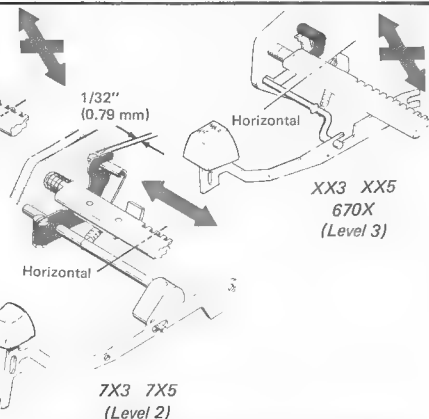
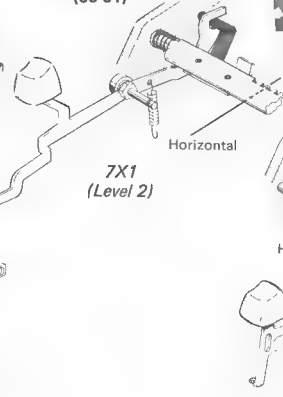
355 High Bias Spring (26-34)



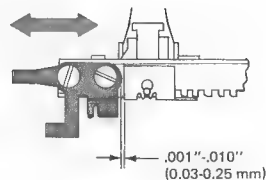
356 Margin Rack (09-19)



(09-61)

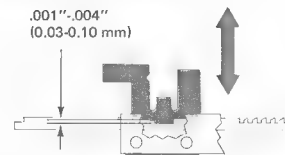


357 Left Final Stop (09-61)

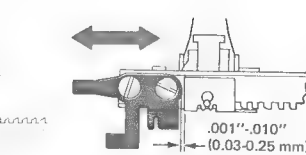


(NRB/S)

358 Left Final Stop (10-17)



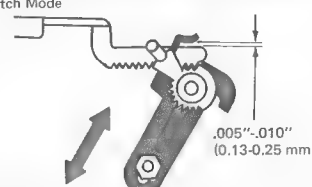
(Top View)



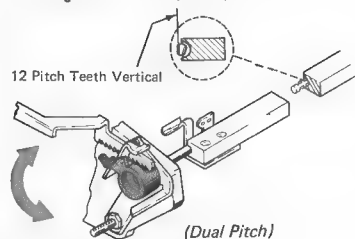
(Bottom View)

359 Margin Pitch Link Guide Bracket (10-25)

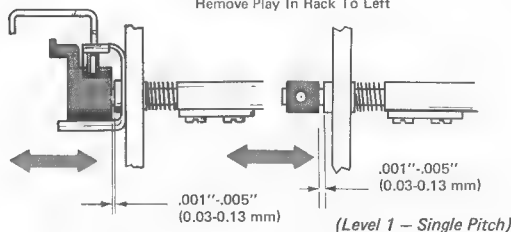
12-Pitch Mode



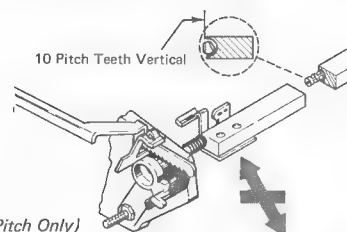
360 Margin Rack Gear (10-29)

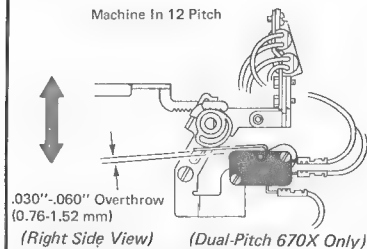
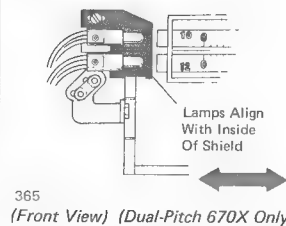
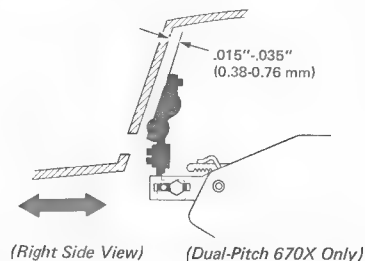
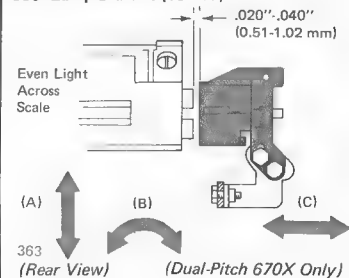
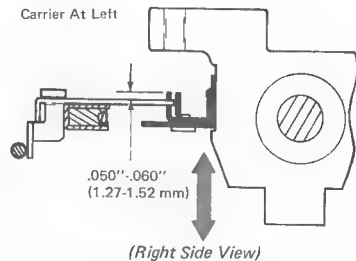
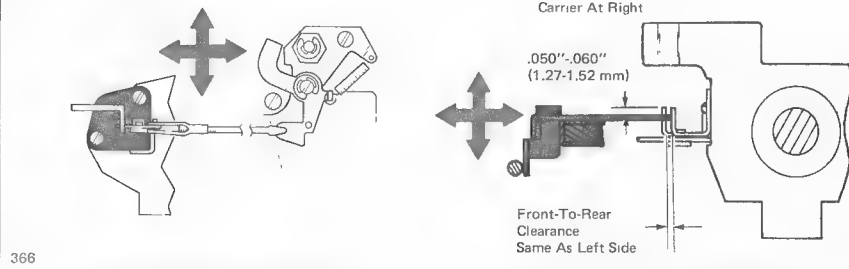
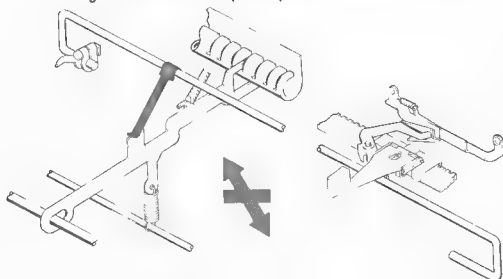
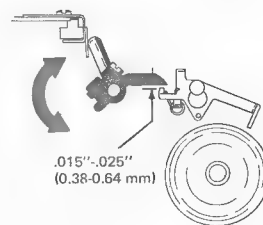
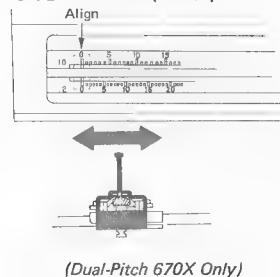


Hold Rail To Right.
Remove Play In Rack To Left



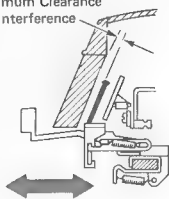
361 Front Margin Rack Gear Stop (10-25)



362 Lighted Margin Switch (10-112)**363 Lamp Shield (10-117)****364 Lamp Mounting Bracket (10-117)****365 Lamp Bracket (10-117)****366 Linelock Bracket (09-5)****367 Margin Rack (09-71)****368 Bellringer Bail Extension (09-80)****369 Bellclapper Bellcrank (09-76)****370 Margin Set Lever Pointer (10-101)**

371 Margin Set Lever Pointer (10-100)

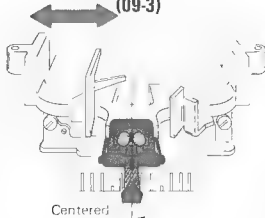
Minimum Clearance
No Interference



(Dual-Pitch 670X Only)

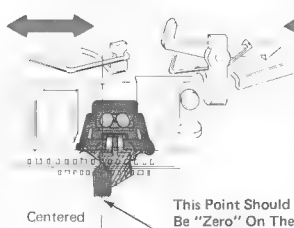
372 Carrier Pointer Left To Right (09-3)

(09-3)



(Level 1)

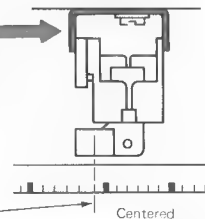
(10-40)



(Level 2)

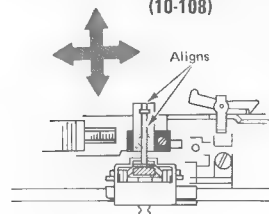
This Point Should
Be "Zero" On The
Margin Scale.

(30-18)



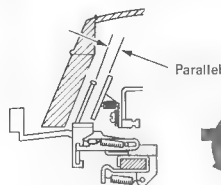
(Sound Reduction 8XX)
(Single-Pitch 670X)

(10-108)



(Dual-Pitch 670X)

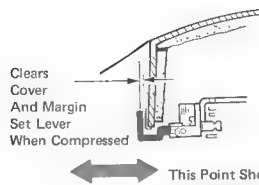
373 Carrier Pointer Parallel (10-108)



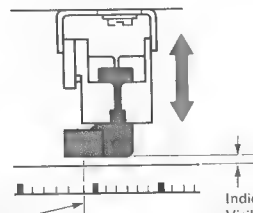
374. (Dual-Pitch 670X Only)

374 Carrier Pointer Front To Rear (10-37)

(30-19)

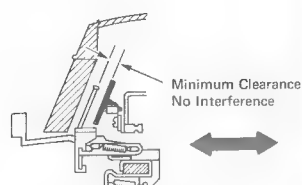


(Level 2)



(8XX Sound Reduction)
(Single-Pitch 670X)

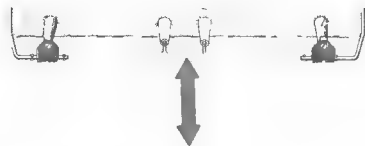
(10-107)



(Dual-Pitch 670X Only)

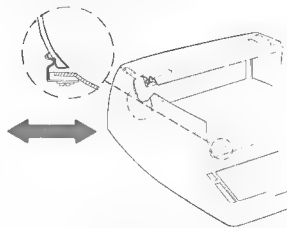
375 Top Cover Hinge (04-04) (05-04)

Top Cover
Matches Contour
Of Center Cover



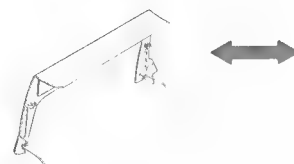
376 Top Cover Latches (04-83)

Latched Securely
In Closed Position



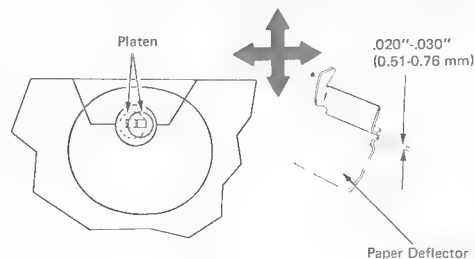
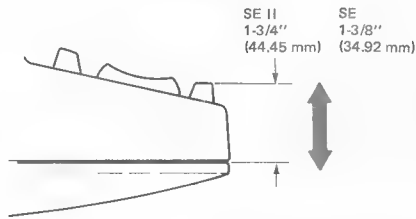
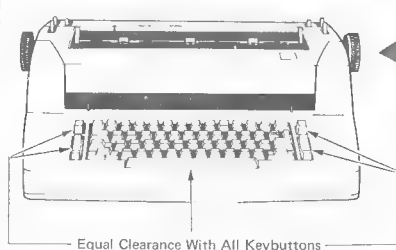
(Level 1)

(05-02)



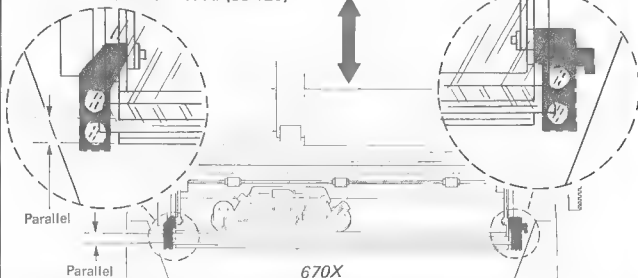
(Level 2)

377 Cover Mounts (04-251) (04-230)

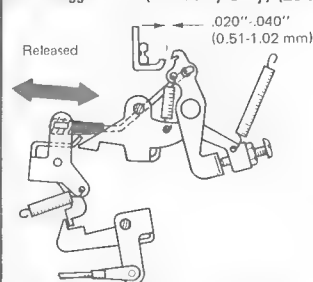


Check All Other Cover Adjustments And Paper Table

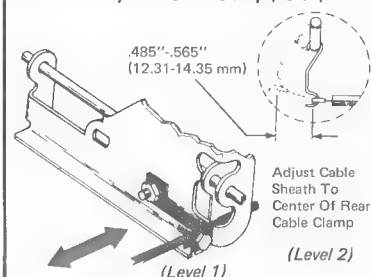
378 Acoustical Filter Hood (30-126)



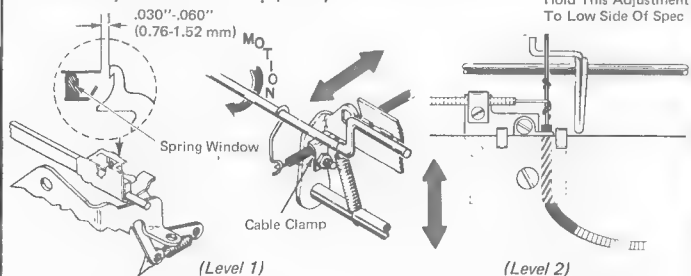
379 Trigger Link (Dead Key Only) (26-76)



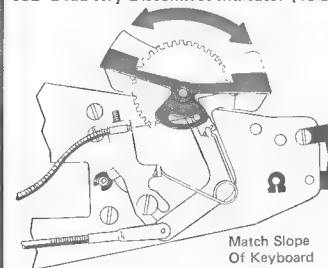
380 Dead Key Rear Cable Clamp (40-11)



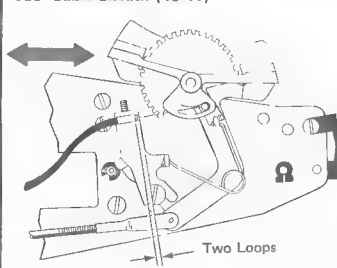
381 Dead Key Front Cable Clamp (40-11)



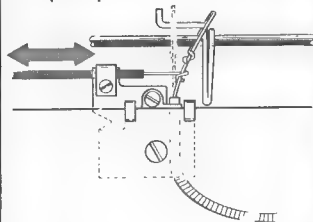
382 Dead Key Disconnect Indicator (40-29)



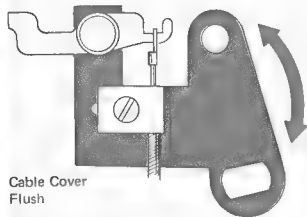
383 Cable Sheath (40-41)



384 Dead Key Disconnect Cable Clamp (40-41)



385 Double Index Bellcrank

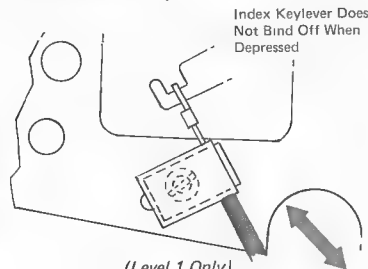


Cable Cover
Flush

Adjust To Trip Index Without
Binding Off Latch

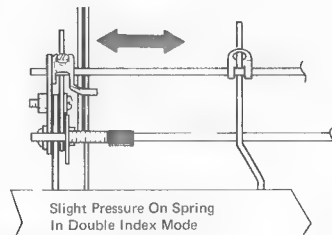
(Level 1 Only)

386 Side Frame Clamp

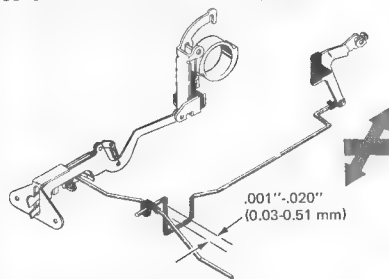


(Level 1 Only)

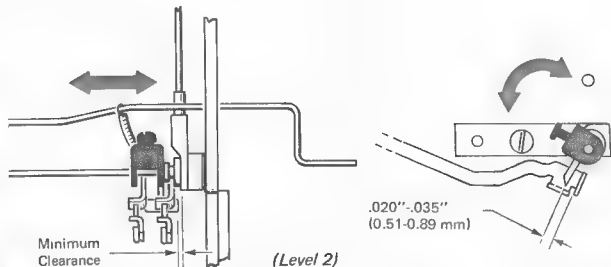
387 Trip Shaft Clip (20-33)



388 Carrier Return Interlock Link (20-35)

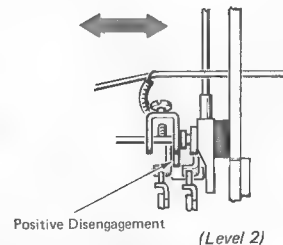


389 Tripper (20-39)



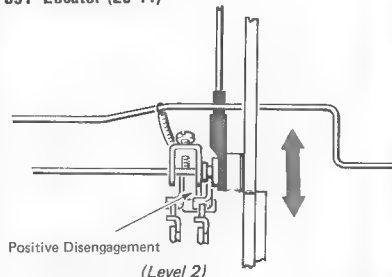
(Level 2)

390 Locator (20-45)



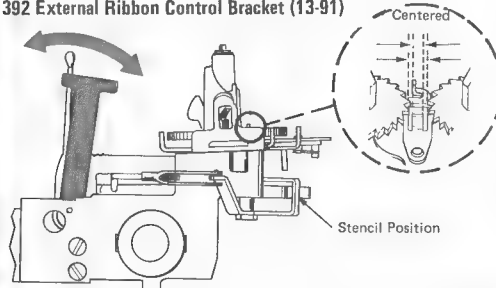
(Level 2)

391 Locator (20-44)



(Level 2)

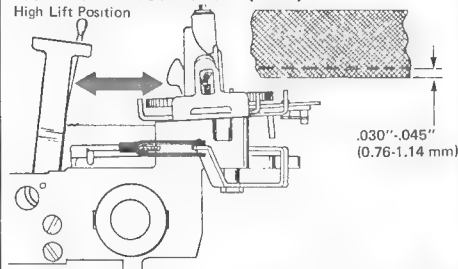
392 External Ribbon Control Bracket (13-91)



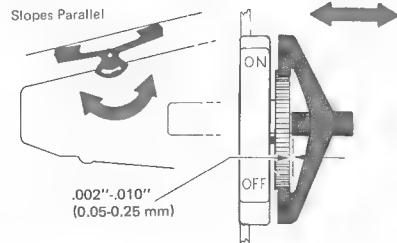
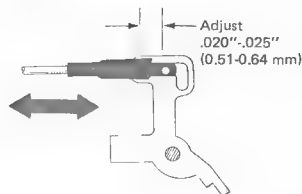
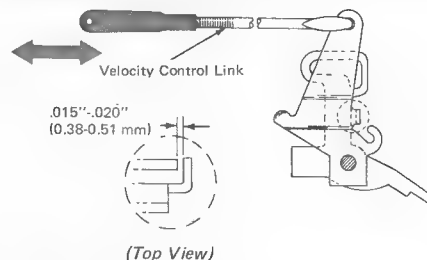
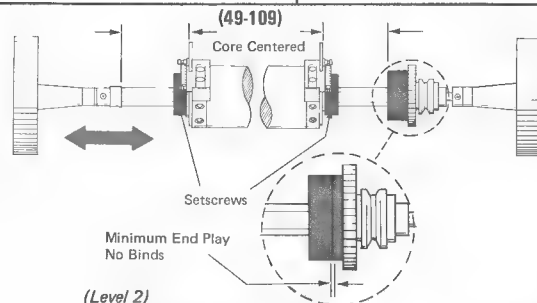
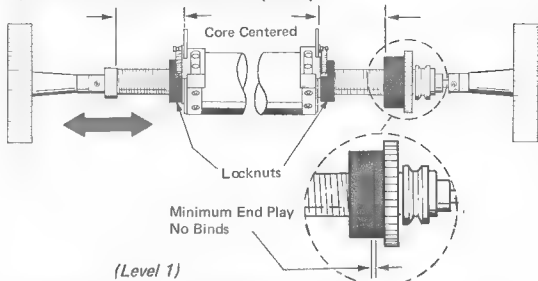
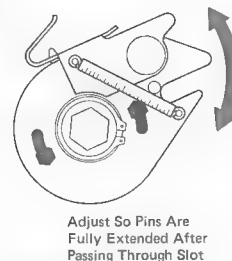
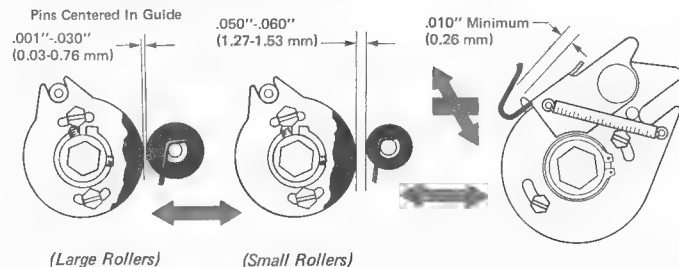
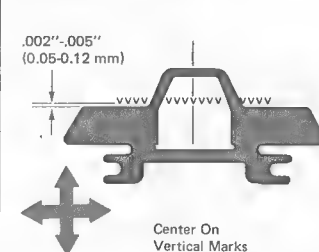
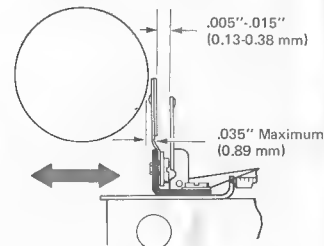
Stencil Position

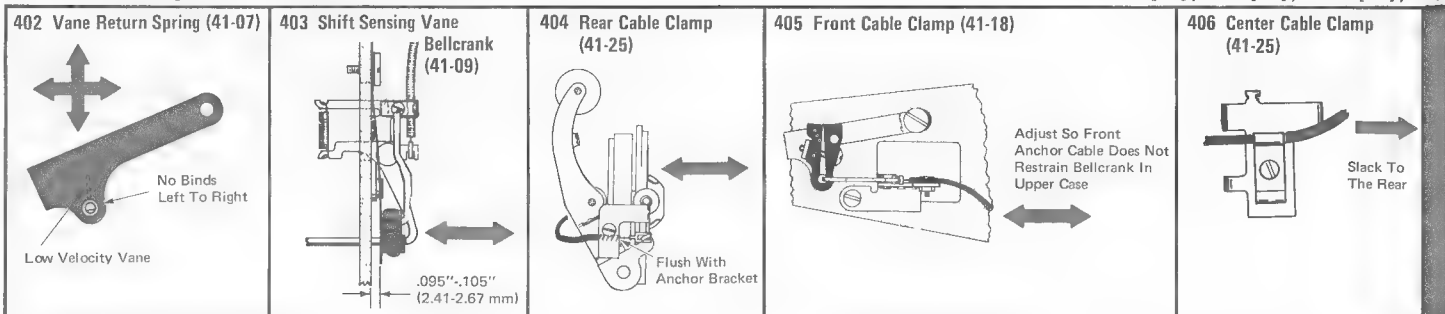
393 Ribbon Lift Control Link (13-63)

High Lift Position



.030\"-0.045\"
(0.76-1.14 mm)

394 Manual Velocity Control Indicator (21-543)**395 Manual Velocity Low Velocity Link (21-550)****396 Manual Velocity Control Link (21-546)****397 Platen Core Lateral Position (49-07)****398 Pinwheel (49-08)****399 Pinwheel Paper Guide (49-105)****400 Cardholder (49-21)****401 Cardholder Mounting Bracket (22-164) (22-167)**



SERVICE CALL PROCEDURE

Preventive Maintenance MUST BE PERFORMED On Each Service Call.

Each Service Call Must Include:

- A. Note operator comments.
- B. Identify and correct operator complaint.
- C. Initial functional check — Look for parts wear, marginal adjustments, and proper lubrication.

With Special Attention To:

1. Character Selection
 2. Keyboard
 3. Carrier And Rocker
 4. Cycle Shaft/Gear Train
 5. Operational Area (Carrier Return, Backspace, Tab, Spacebar, Index)
 6. Shift
- D. Repair, replace parts, and lubricate as necessary.
 - E. *Perform electrical safety check.
 - F. When necessary, remove covers and clean.
 - G. All areas visible to the operator (e.g., rubber parts, cardholder, element/type, and covers) must be clean and in good repair.
 - H. Perform final functional check.
 - I. Work performed should be discussed with the operator and must be recorded on the history card.

*A visual or physical inspection must be made of the primary wiring on the machine during each service call. **Defects in any electrical component must be replaced immediately!** Do not wait until the next service call. Always exercise care when working on electrical areas of the machine. Be certain that no action on your part makes the product unsafe or exposes the customer to hazards.

LUBRICATION

The "Selectric" Typewriter will not operate dependably and reliably if it is not thoroughly and properly lubricated.

Use IBM No. 10 oil on the following:

- a. Print shaft wipers
- b. Selector cam shaft bearing
- c. Margin rack bearing
- d. Margin stops
- e. Carrier shoe
- f. Rotate detent guide, upper and lower ball sockets, tilt detent pivots
- g. Motor
- h. Selection bail rollers
- i. Index pawl assembly
- j. All links and clevises at both ends
- k. Ribbon feed and reverse plate
- l. Backspace intermediate lever
- m. Differential assemblies
- n. All functional parts and pivots in operational box assembly
- o. Tilt arm pivot and rotate link stud
- p. Rotate arm pivot and rotate link pivot studs
- q. Carbon ribbon drive spring and bearing
- r. Power frame center bearing
- s. Platen bushings
- t. Tilt latch mounting stud and bellcrank
- u. All other rotating or pivoting members at the bearing area which are not excepted in the following lists:

Use IBM No. 23 grease on the following:

- a. Operational ratchets
- b. Keylever return springs
- c. Interposer latch springs
- d. Ribbon lift control lever
- e. Linelock bracket
- f. Filter shaft flutes
- g. Operational keylever pawl guide studs
- h. Tape guide
- i. All cams on print sleeve
- j. Ball joint
- k. Cycle clutch and shift clutch springs
- l. Feed roll bearing
- m. Cycle clutch restoring cam
- n. Low velocity latch contacts
- o. All sliding parts not excepted
- p. All selective ribbon takeup gears
- q. Selective ribbon lift guide sliding members
- r. Correcting tape feed bellcrank latching surface
- s. Torque limiter spring
- t. Element (or silicone grease)

DO NOT LUBRICATE:

- a. Shift brake (braking surface)
- b. Gear train
- c. Carrier return and tab pinions

FUNCTIONAL CHECK

MISCELLANEOUS

1. Visual Inspection
2. ON/OFF Switch, Keyboard Lock
3. Margin Set
4. Margin Release
5. Linelock And Bell
6. Scales And Carrier Indicator
7. Switch Pitch Lever (Dual Pitch)
8. Index
9. Shift Lock
10. Margin Lights

PAPER HANDLING

1. Paper Insertion
2. Paper Release
3. Multiple Copy Control
4. Detent Release
5. Platen Variable

CARRIER MOVEMENT (Check all items in both pitches on dual-pitch machines.)

1. Spacebar And Escapement
2. Half Backspace
3. Backspace
4. Carrier Return
5. Express Backspace
6. Tab

RIBBON OPERATION

1. Ribbon Feed
2. Ribbon Lift Pattern
3. Ribbon Path And Tracking
4. Stencil Position
5. Ribbon Reverse (Fabric Ribbon)

PRINT

1. Strike Up — Check For:
 - a. Impression
 - b. Selection
 - c. Alignment
 - d. Keyboard Touch
 - e. Shift
2. Repeat Character
3. Impression Control

CORRECTING MECHANISM

1. Type several characters.
2. Depress correcting key.
 - a. Carrier should backspace once.
3. Restrike last character.
 - a. Character removed (lift-off tape) or character covered (cover-up tape)
 - b. No escapement
4. Type new character.
 - a. Same position as original character.
 - b. Normal escapement and print should resume.
5. Repeat steps 1 through 4.
 - a. No overlap of characters on correcting tape.

ELECTRICAL SAFETY CHECK

For both Per Call and Service Agreement machines, a visual or physical inspection must be made of the primary wiring on the machine during each service call.

VISUAL CHECK FOR ELECTRICAL HAZARDS

1. Linecards that have become damaged must be replaced.
2. Wires that are cut, rubbing on mechanical parts, or loose in the machine, must be replaced or relocated. Use cable tie or something similar to hold loose wires.
3. Whenever a switch cover, wire retainer, or safety shield has been removed for servicing, it must be reinstalled when service is completed.
4. Wire connections should only be replaced with wire nuts for crimp-on connectors. Neither tape nor insulating splice should be used.
5. Inspect all linecards that pass through holes in metal desks for cuts or markings. When necessary, grommets or tape should be placed over these edges that come in contact with the linecard.
6. Check to ensure:
 - a. that all double-insulation components are installed
 - b. that insulating paper isolates capacitors from a machine frame on two-wire products
 - c. that no parts, such as paper clips, staples, etc., have become jammed between electrical components and the machine frame, grounding that component to the machine frame. Check the particular product CEMs for a description of the required components.
7. Modifications made by customers to their machines, which expose Customer Engineers to electrical hazards, must be reported to your management.

CAUTION: Unplug the machine before working on electrical area.

A quick visual check of the electrical components in equipment during each service call will reduce the possibility of exposing a customer or CE to electrical shock. **Defects in any electrical component must be replaced immediately!** Do not wait until the next service call. Always exercise care when working on electrical areas of the machine. Be certain that no action on your part makes the product unsafe or exposes hazards to the customer.

BROKEN TAPES CHECK

Rotate Tape

1. Rotate detent clearance (skirt)
2. Print shaft timing
3. Shift interlock adjustments
4. Defective rotate arm and shift arm pulleys
5. Tape guide
6. Negative latch clearance insufficient
7. Latch links: too long/too short
8. Popping latches
9. Latch angle
10. Broken or sticking rotate spring
11. Binding on non-greased type element
12. Shift arm pulley
13. Chips or defects in rotate pulleys
14. Rotate pulley key
15. Loose screw in differential bracket

Tilt Tape

1. Detent to tilt ring clearance
2. Burrs on tilt pulleys
3. Binds in tilt ring
4. Sector gear
5. Print shaft timing
6. Tilt pulley spring (off or broken)
7. Loose detent follower
8. Tilt tape/carrier shoe eccentric stud

STANDARD U.S. TYPE ELEMENTS 7XX 8XX												
Tilt Latches Used	Rotate										Type Element Positions	
	R-5	R-4	R-3	R-2	R-1	H O M E	R+1	R+2	R+3	R+4	R+5	
T-0	[#	&	*	\$	Z	@	%	^	~	/	Tilt T-0
T-1	X	U	D	C	L	T	N	E	K	H	B	T-1
T-2	M	V	R	A	O	I	.	"	'	S	W	T-2
T-1, T-2	G	F	:	;	?	J	+	P	Q	V	-	T-3
	g	f	:	;	?	j	+	p	q	v	-	
	-5	-5	-5	-5	-5	H	R1	R2	R1	R2	R1	Rotate Latches Used
	R-1	R-2	R-1	R-2	R-2A	O	R1	R2	R1	R2	R2A	
						E						

FILL IN FOR OTHER TYPE ELEMENTS 7XX 8XX												
Tilt Latches Used	Rotate										Type Element Positions	
	R-5	R-4	R-3	R-2	R-1	H O M E	R+1	R+2	R+3	R+4	R+5	
T-0	/	/	/	/	/	/	/	/	/	/	/	Tilt T-0
T-1	/	/	/	/	/	/	/	/	/	/	/	T-1
T-2	/	/	/	/	/	/	/	/	/	/	/	T-2
T-1, T-2	/	/	/	/	/	/	/	/	/	/	/	T-3
	5	5	5	5	5	H	R1	R2	R1	R2	R1	Rotate Latches Used
	R-1	R-2	R-1	R-2	R-2A	O	R1	R2	R1	R2	R2A	
						E						

STANDARD U.S. 96 TYPE ELEMENTS												
Tilt Latches Used	Rotate										Type Element Positions	
	R-6	R-5	R-4	R-3	R-2	R-1	H O M E	R+1	R+2	R+3	R+4	R+5
T-0	7	3	9	8	4	6	0	2	5	1	2	Tilt T-0
T-1	1	9	U	K	B	C	E	T	S	I	/	T-1
T-2	1	9	U	K	B	C	E	T	S	I	/	T-2
T-1, T-2	1	9	U	K	B	C	E	T	S	I	/	T-3
	6	6	6	6	6	6	H	R1	R2	R1	R2	Rotate Latches Used
	R-1	R-2	R-2A	R-1	R-2	R-2A	O	R1	R2	R1	R2	
							E					

FILL IN FOR OTHER TYPE ELEMENTS												
Tilt Latches Used	Rotate										Type Element Positions	
	R-6	R-5	R-4	R-3	R-2	R-1	H O M E	R+1	R+2	R+3	R+4	R+5
T-0	/	/	/	/	/	/	/	/	/	/	/	Tilt T-0
T-1	/	/	/	/	/	/	/	/	/	/	/	T-1
T-2	/	/	/	/	/	/	/	/	/	/	/	T-2
T-1, T-2	/	/	/	/	/	/	/	/	/	/	/	T-3
	6	6	6	6	6	6	H	R1	R2	R1	R2	Rotate Latches Used
	R-1	R-2	R-2A	R-1	R-2	R-2A	O	R1	R2	R1	R2	
							E					

APPLICATIONS RECOMMENDATIONS FOR IBM RIBBONS

TYPING APPLICATIONS

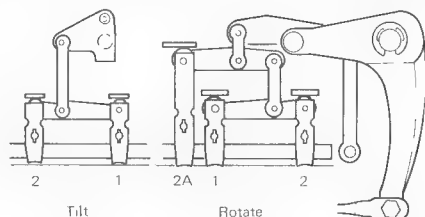
Correspondence		x		x	x
Statistical Correspondence	x	x		x	x
Specification Writing	x	x		x	/
Medical Reports	x	x		x	x
Executive Correspondence		x		x	x
Routine Correspondence	x	x		x	x
Typing on Hard-to-Image Originals	x	x	x	x	x
Ex. Engineering Drawings					
Opt. char. Character Recognition		x	x		x
Manifolding					x
** Speech Writing		x	x		x
Negotiable Instruments (checks, stocks, etc.)		x	x		x
* Erasable Bond Papers		x		x	x

REPRODUCTION APPLICATIONS

Heat Transfer Copying	x	x	x	x	x
Transfer Electrostatic Reproduction	x	x	x	x	x
Direct Electrostatic Reproduction	x	x	x	x	x
Offset Masters (Direct to Plate)	x	x	x	x	x
Offset Masters (Copier Process)	x	x	x	x	x
Offset Masters (Photo Process)	x	x	x		x
Stencil Writing (Mimeograph)					
Diazo Process (Ozald or Bruning)					
Spirit Duplication					
(Hectographic or Ditto)					

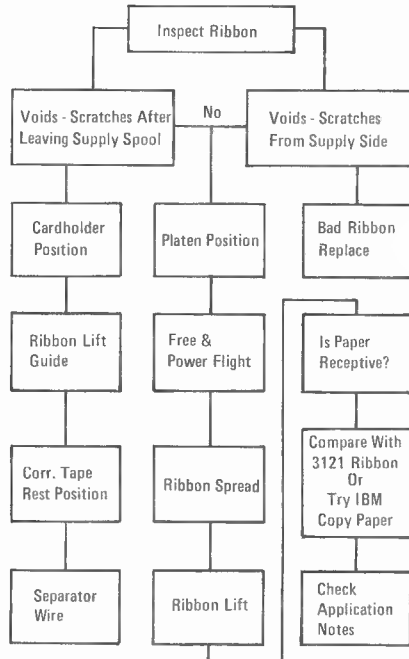
* The receptivity of the surface of these materials vary widely and care must be used in the selection of a specific material, typestyle and ribbon to produce the best result. When in doubt, let the customer try it first.

** Best results with Orator element are obtained by using IBM Tech III Ribbon.



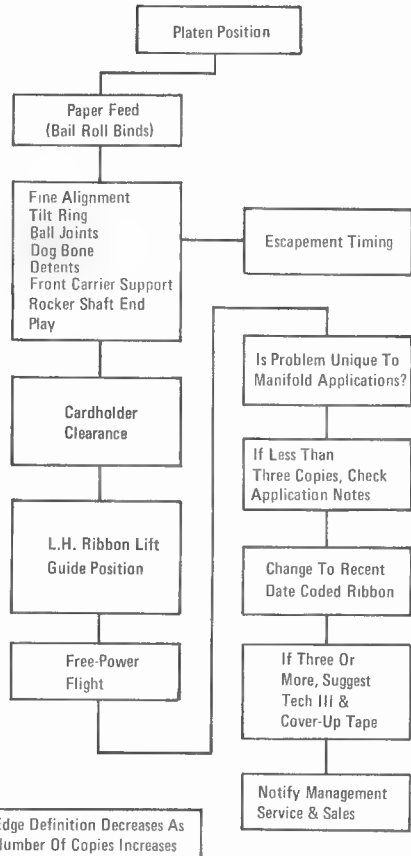
IBM General Purpose Fabric Ribbons					
Film Carbon Ribbons (All)					
OCR Film Carbon Ribbon					
"Special" Film Carbon Ribbon (5122)					
IBM Tech III Ribbon					
IBM Correctable Film Ribbon					

INCOMPLETE INKING



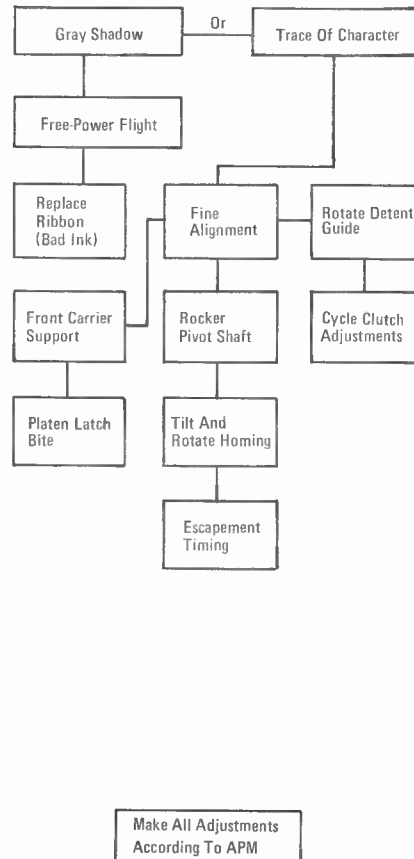
Also Refer To TII/CSI
And Latest CEM'S

EXCESSIVE INKING



Edge Definition Decreases As
Number Of Copies Increases

INCOMPLETE LIFT-OFF



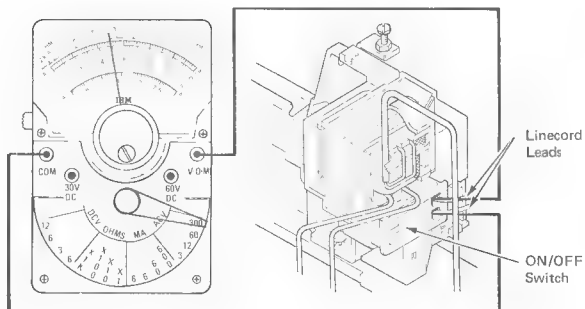
Make All Adjustments
According To APM

CAUTION

115 VAC may be present.

LINECORD VOLTAGE CHECK

1. Make sure the linecord is properly connected.
2. Connect the VOM to the ON/OFF switch.
3. If 115 VAC is not present, check the following:
 - a. Proper voltage at the power outlet
 - b. Linecord



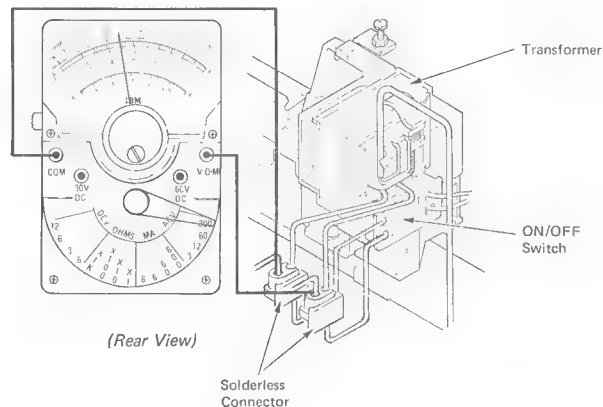
(Rear View)

CAUTION

115 VAC may be present.

SWITCH VOLTAGE CHECK

1. Connect the VOM to the solderless connector at the points shown.
2. If 115 VAC is not present, check the following:
 - a. ON/OFF switch
 - b. Solderless connector



(Rear View)

TRANSFORMER VOLTAGE CHECK

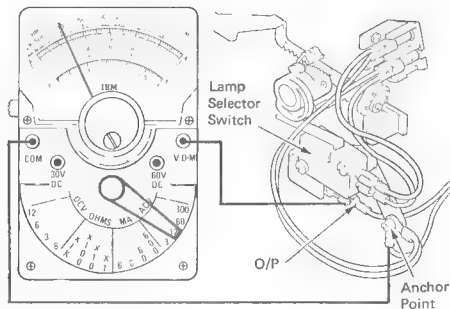
1. Connect a VOM to the anchor point and the O/P of the lamp selector switch.
2. If 2.3 to 3.0 VAC is not present, check the following:
 - a. Solderless connector
 - b. Transformer

12 PITCH VOLTAGE CHECK

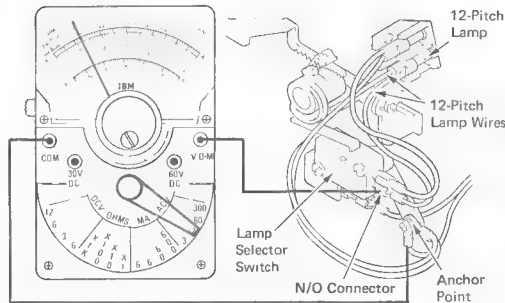
1. Connect a VOM to the anchor point and to the N/O connector.
2. If 2.3 to 3.0 VAC is not present, check the following:
 - a. Lamp selector switch
 - b. 12-pitch lamp
 - c. 12-pitch lamp wires

10 PITCH VOLTAGE CHECK

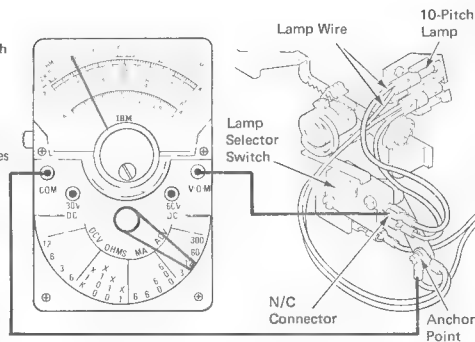
1. Connect a VOM to the anchor point and to the N/C connector.
2. If 2.3 to 3.0 VAC is not present, check the following:
 - a. Lamp selector switch
 - b. 10-pitch lamp wires
 - c. 10-pitch lamp



(Left Side View)

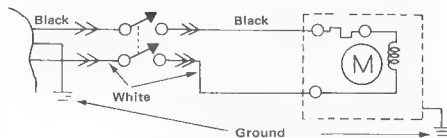


(Left Side View)

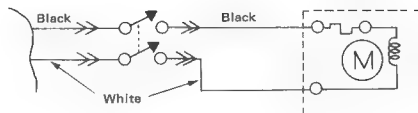


(Left Side View)

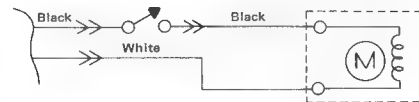
MOTOR WIRING DIAGRAMS



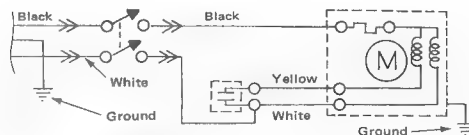
3-Wire Shaded Pole Motor Diagram



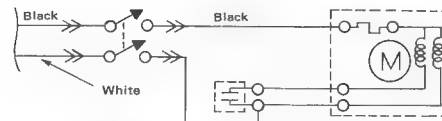
Double-Insulated Shaded Pole Motor Diagram



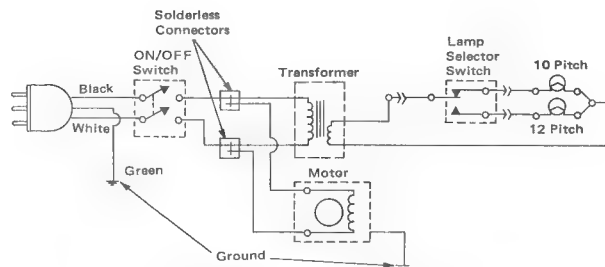
2-Wire Double-Insulated Shaded Pole Motor Diagram
(Single Pole Switch)



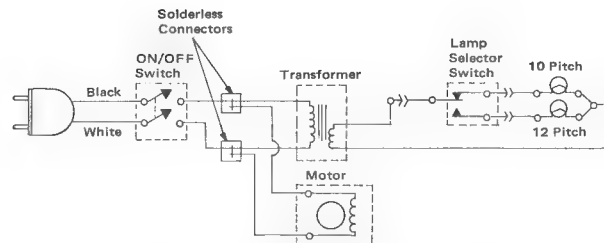
3-Wire Capacitor - Start Motor Diagram



Double-Insulated Capacitor - Start Motor Diagram



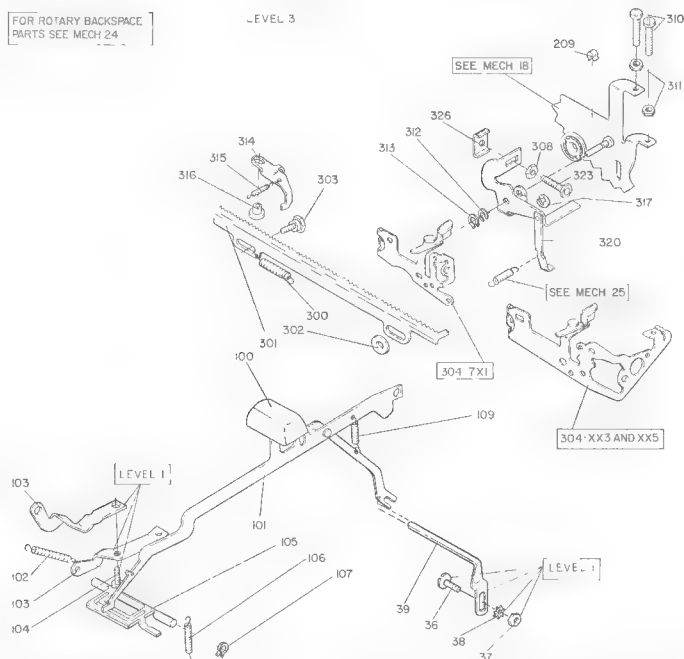
Dual-Pitch 3-Wire Double Insulated Shaded Pole Motor
"Selectric" III



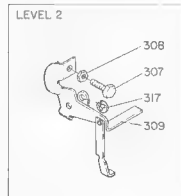
Dual-Pitch 2-Wire Double Insulated Shaded Pole Motor
"Selectric" III

BACKSPACE
(NR B/S)MECH. CODE
01FOR ROTARY BACKSPACE
PARTS SEE MECH 24

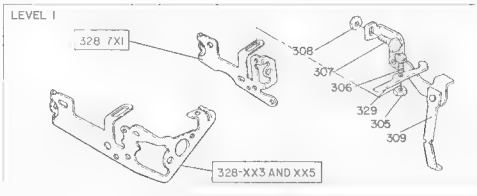
LEVEL 3



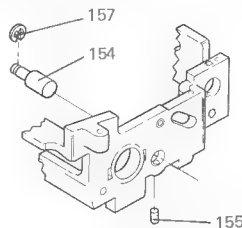
LEVEL 2



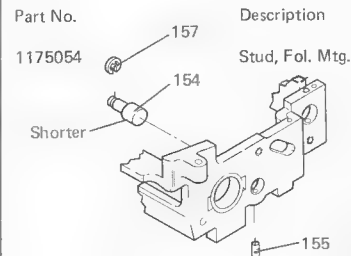
LEVEL 1

**CARRIER**MECH. CODE
02**Predual Impression Machines**

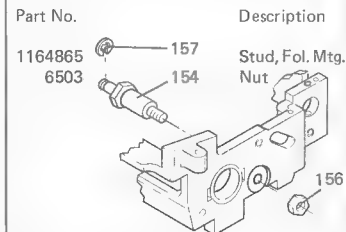
This stud, P/N 1124176, is used as a replacement part on all machines not equipped with dual impression which have the original "non-faced" carriers.

**Early Dual Impression Machines**

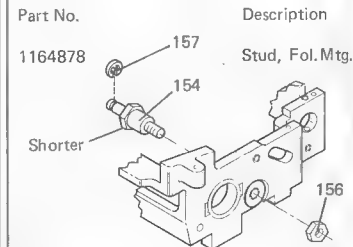
This stud, P/N 1175054, must be used on the early dual impression machines. The follower, P/N 1141619, must also be replaced to ensure compatibility. This procedure is necessary because the early DI carriers were "non-faced." Note: Use washer, P/N 1164290, to reduce side play.

**Predual Impression Machines With New Carrier**

This stud P/N 1164865 and nut, P/N 6503, must be used with a carrier change on all machines not equipped with dual impression. This is necessary because all field replacement carriers are "faced" and do not have a setscrew hole for mounting the original stud.

**Current Level Machines**

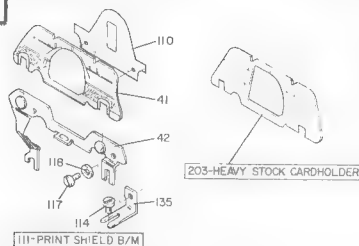
This stud, P/N 1164878 and nut, P/N 6503, can be used on all dual impression carriers that are "faced." It must be used with the new print cam follower, P/N 1141619.



CARDHOLDER CHARTS

MECH. CODE (CORRECTING)

26

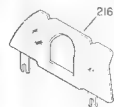
MECH. CODE (PIN FEED-9XX
- THAILAND -
W.T.)

49

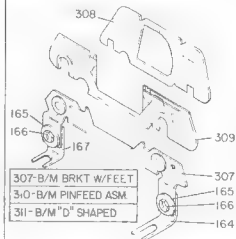


MECH. CODE (PAPER FEED)

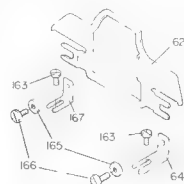
22

UNIVERSAL CARDHOLDER
(BOLT ON)

UNIVERSAL BRACKET (SNAP IN)

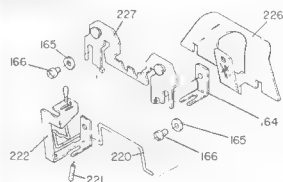


PIN FEED CARDHOLDER

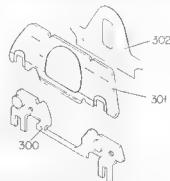


313-B/M COMPLETE

225-PRINT SHIELD



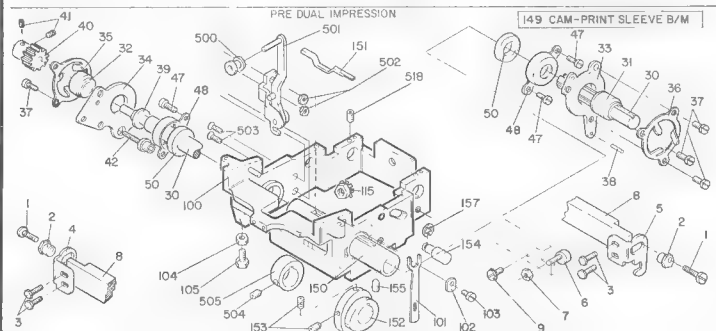
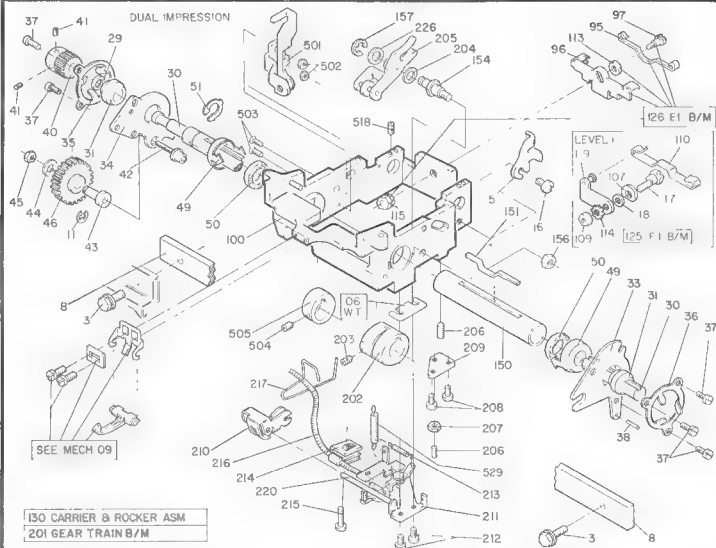
B/9XX WT

303-ASM. FOLDER PRINT SHIELD
304-PACK WITH CARD HOLDER ASSEMBLIES

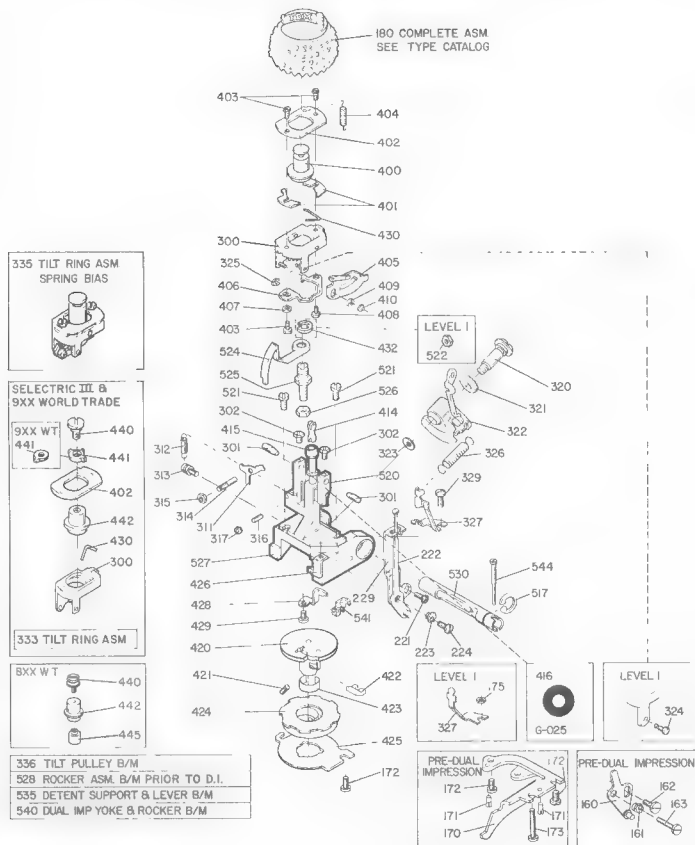
MECH. CODE

02

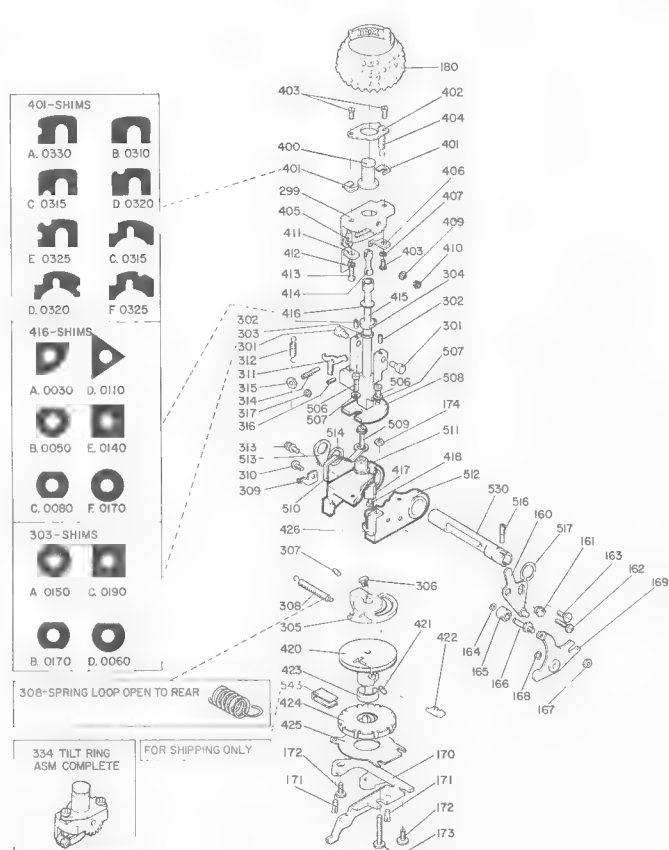
CARRIER



ROCKER (GEARLESS TYPE TILT)

 MECH. CODE
02


ROCKER (GEAR TYPE TILT)

 MECH. CODE
02


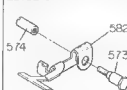
CARRIER RETURN
(NR B/S)

MECH. CODE

03

SELECTRIC EARLY LEVELS

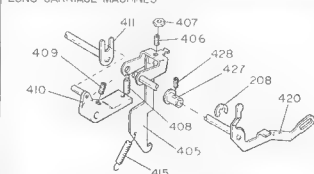
LEVEL 3



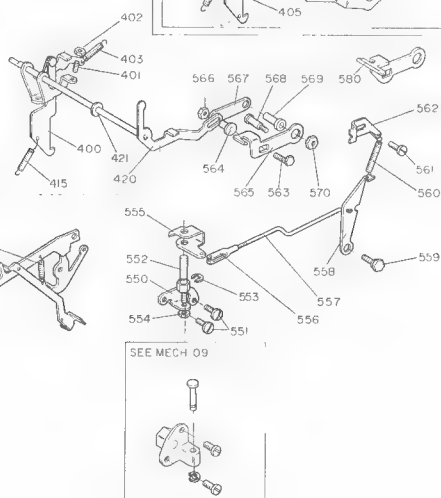
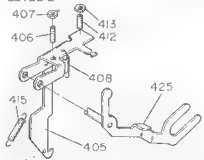
LEVEL 2



LONG CARRIAGE MACHINES



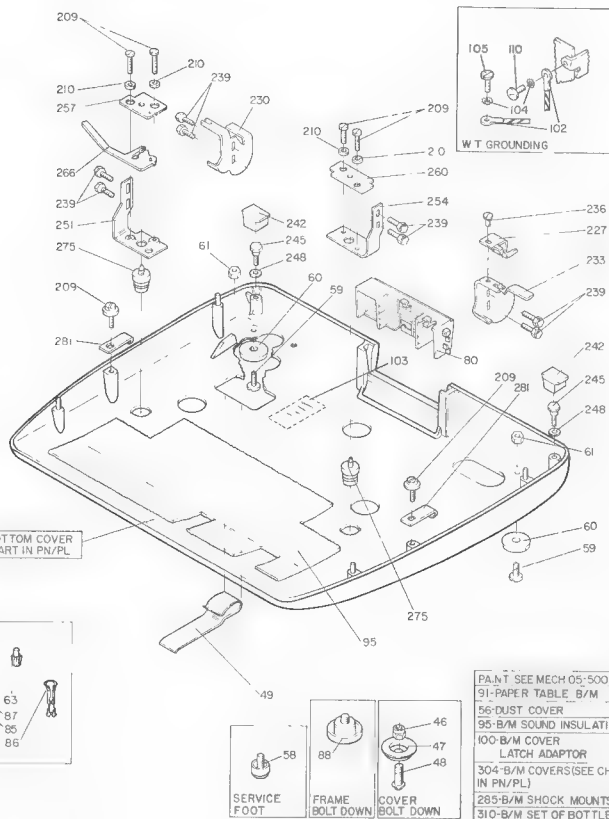
LEVEL 2



COVERS & MOUNTING (7XX)

MECH. CODE

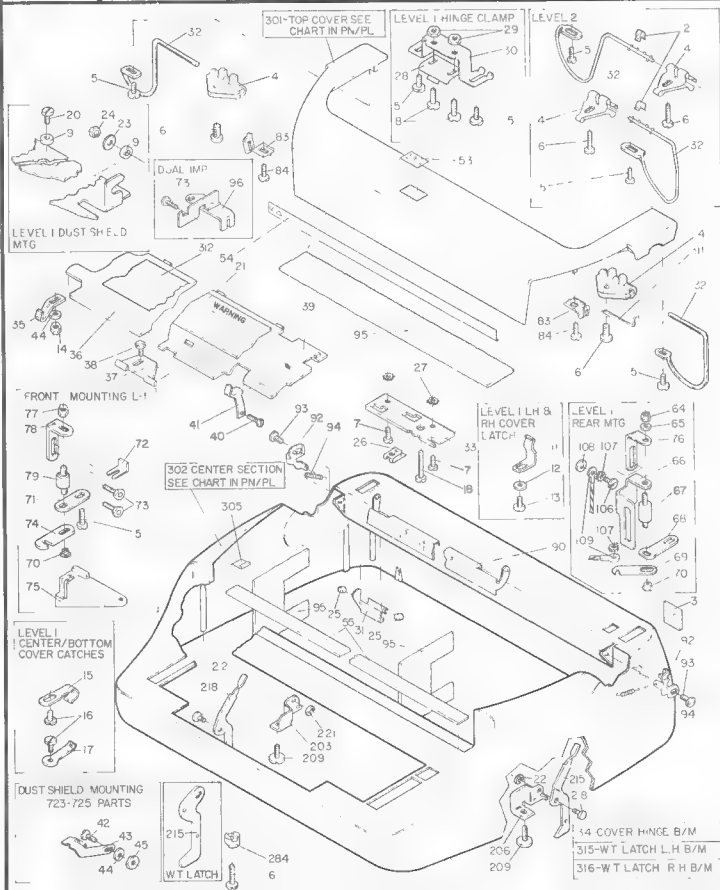
04



MECH. CODE

04

COVERS & MOUNTING (7XX)



MECH. CODE

05

COVERS & MOUNTING (8XX) (9XX)

CORR SE COVER B/M
SEE MECH. 26-103

101-INSULATION B/M

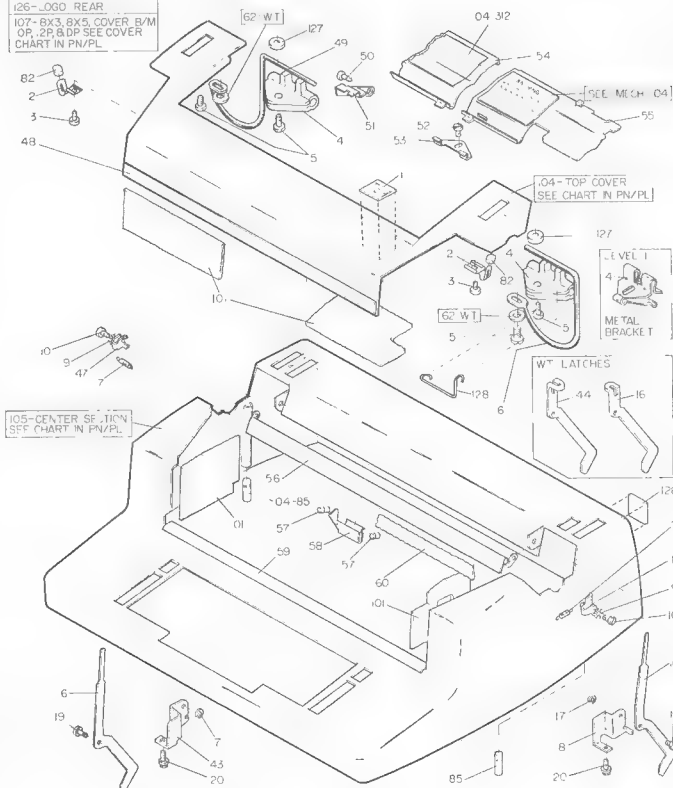
102-DUST COVERS

126-LOGO REAR

107-8X3, 8X5, COVER B/M
OP, 2P & DP SEE COVER
CHART IN PN/PL

300-PAINT

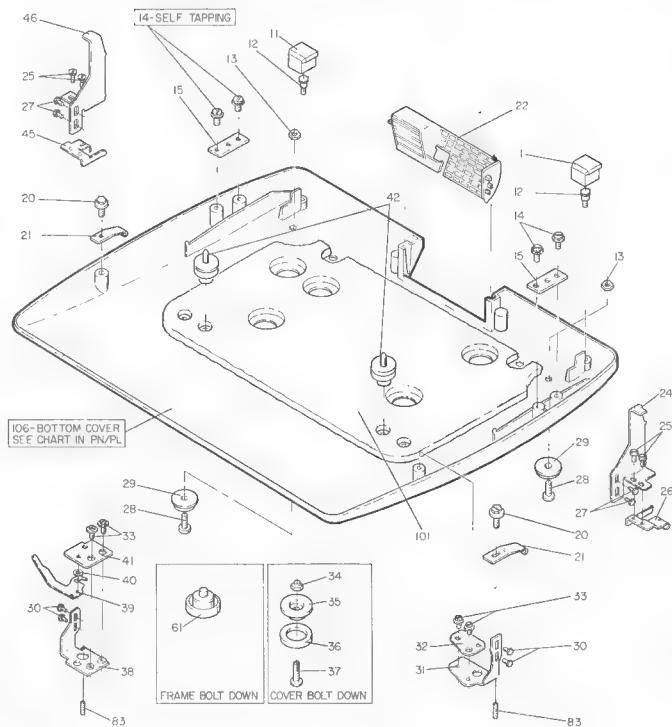
23-COVER HINGE B/M



COVERS & MOUNTING (8XX) (9XX) (670X)

MECH. CODE

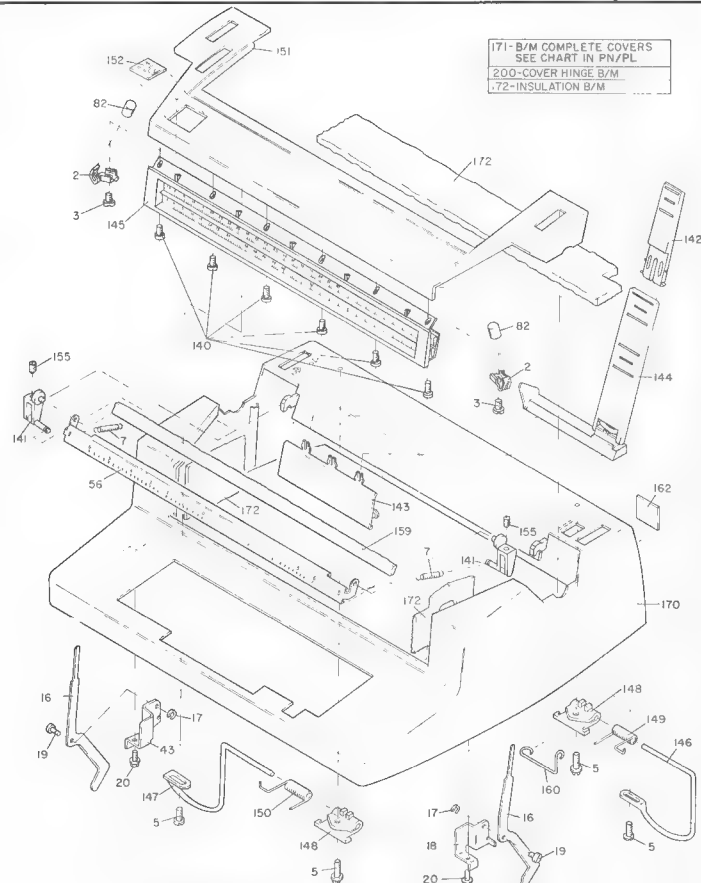
05



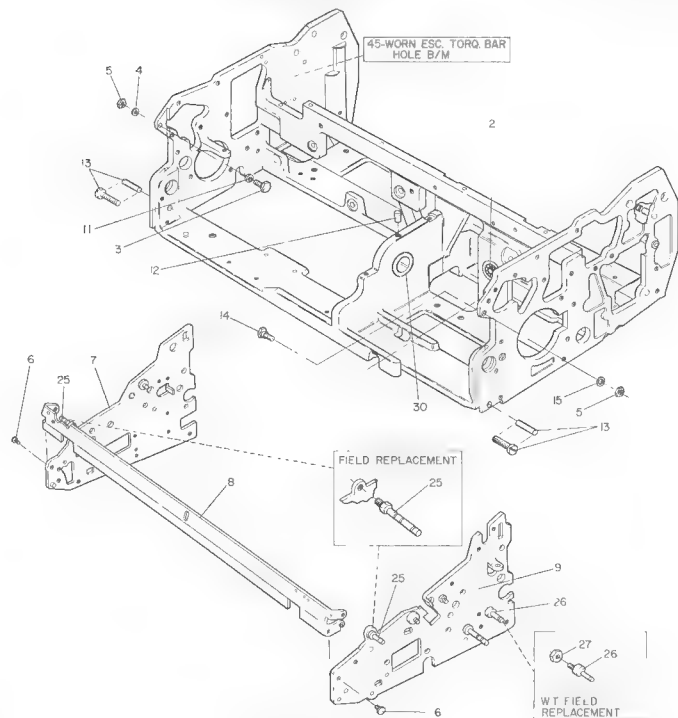
COVER (670X)

MECH. CODE

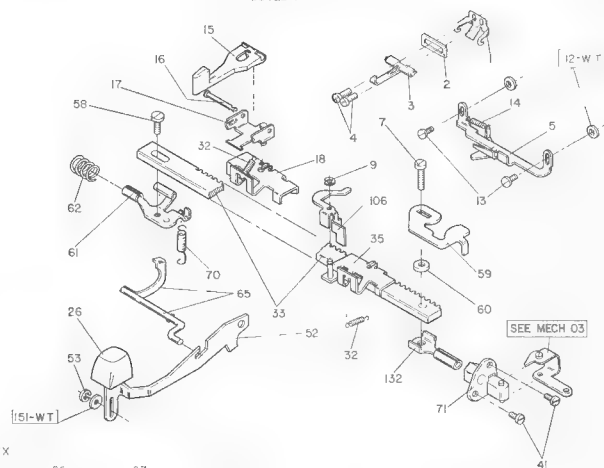
05



FRAMES

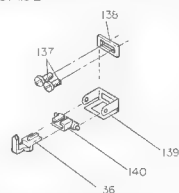
MECH. CODE
08MARGINS
(NR B/S)MECH. CODE
09

LEVEL 4



7X

SELECTRIC II

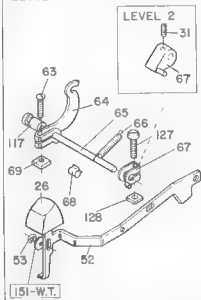


MECH. CODE

09

MARGINS
(NR B/S)

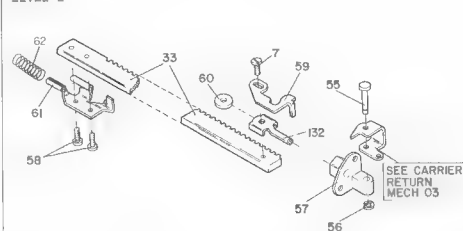
LEVEL 3



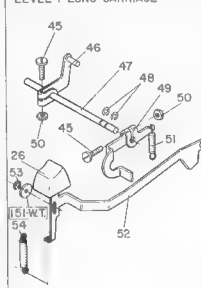
LEVEL 2



LEVEL 2

SEE CARRIER
RETURN
MECH 03

LEVEL 1 LONG CARRIAGE



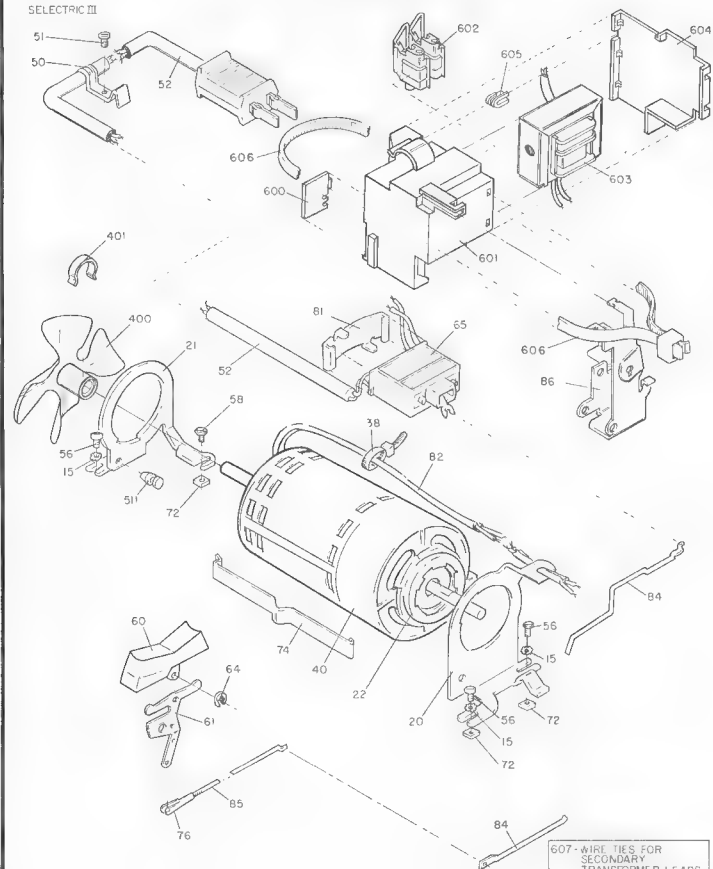
MECH. CODE

11

U.S. MOTOR & DRIVE

(SHADED POLE)

SELECTRIC III

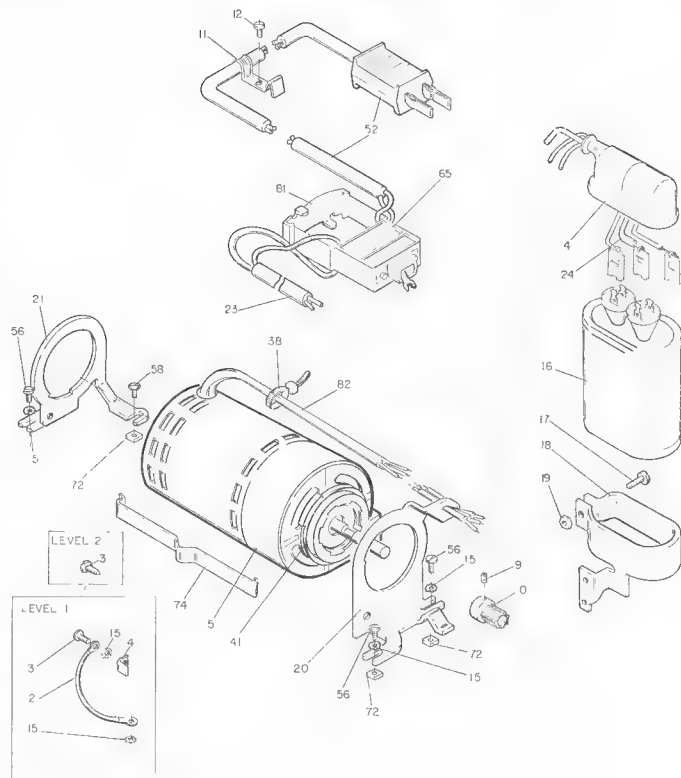


MECH. CODE

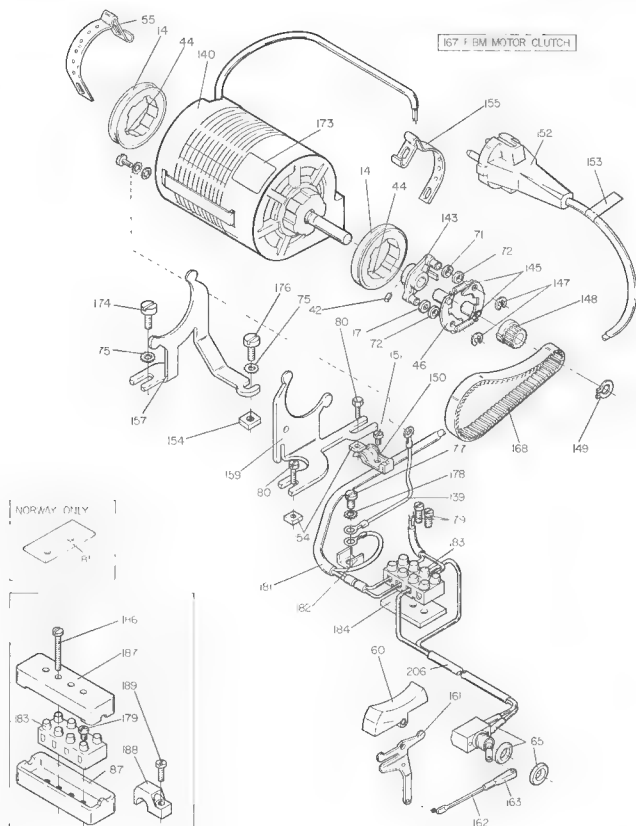
11

U.S. MOTOR & DRIVE

(CAPACITOR START)

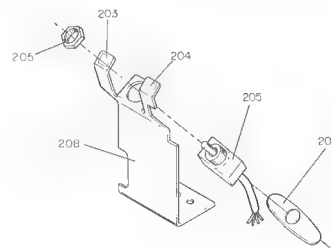
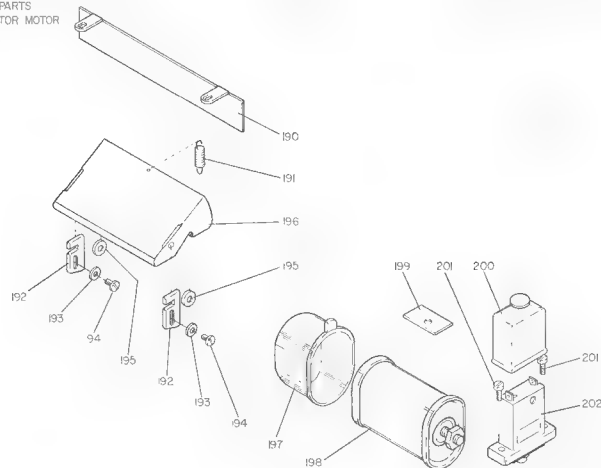


W.T. MOTOR & DRIVE
 (NETHERLANDS – SHADED POLE)

 MECH. CODE
11

W.T. MOTOR
 (NETHERLANDS – FIELD USE PARTS)

 MECH. CODE
11

BI-VOLTAGE SWITCH FRANCE

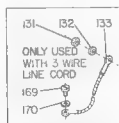
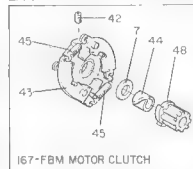
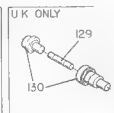
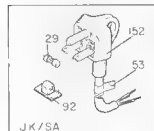
FIELD USE PARTS
FOR CAPACITOR MOTOR

MECH. CODE

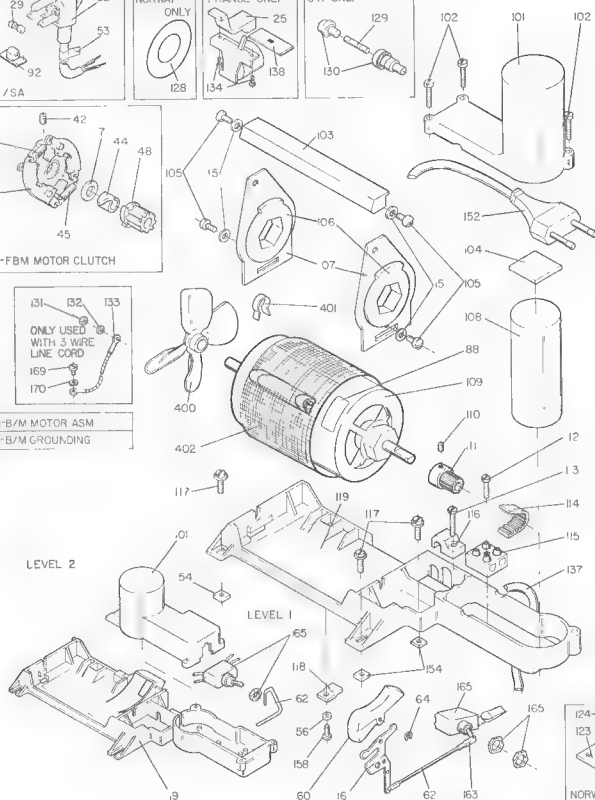
11

W.T. MOTOR & DRIVE

(NETHERLANDS - DOUBLE INSULATION)



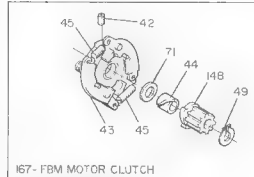
00-B/M MOTOR ASM
20-B/M GROUNDING



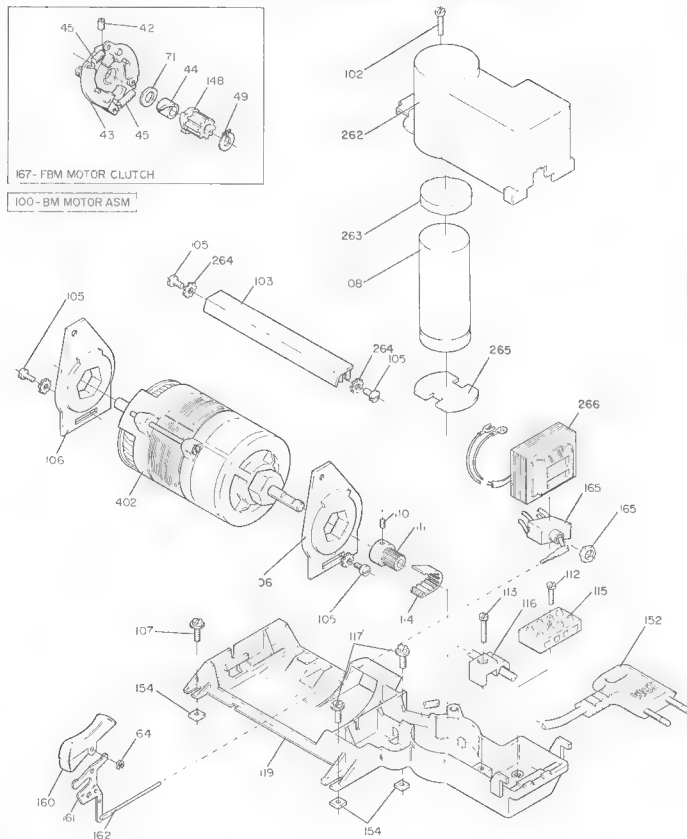
MECH. CODE

11

W.T. MOTOR & DRIVE



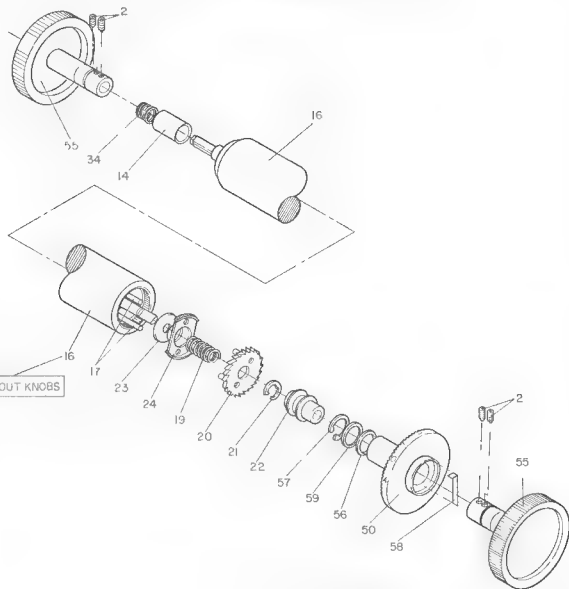
100-BM MOTOR ASM



MECH. CODE

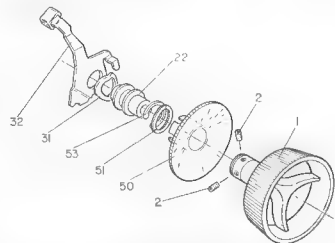
12

PLATEN



PLATEN ASM WITHOUT KNOBS

"SELECTRIC"



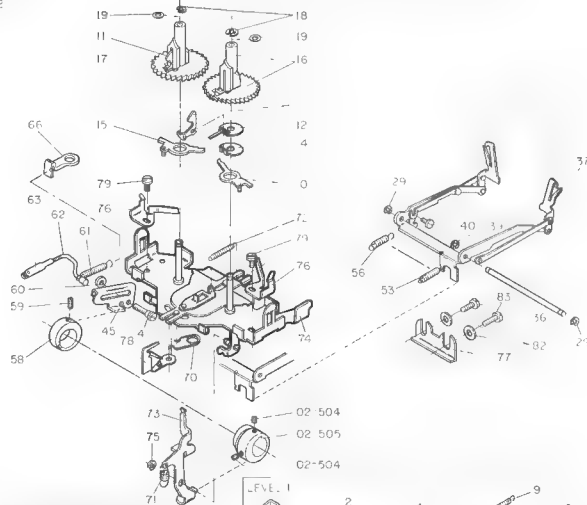
- | | |
|----|-------------------------------|
| 25 | B/M 24T RATCHET CONVERSION |
| 30 | B/M 54T RATCHET |
| 33 | B/M LINE POSITION RESET LEVER |

MECH. CODE

13

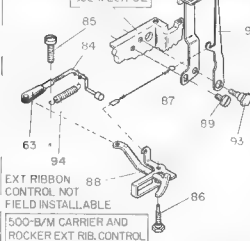
FABRIC RIBBON

LEVEL 2

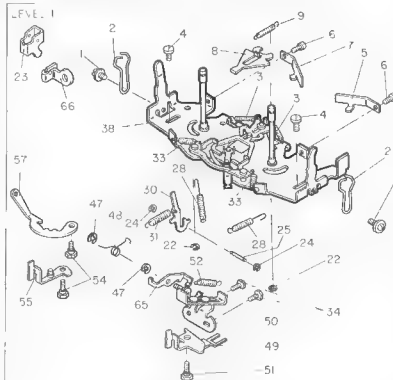


- | | |
|--------|-----------------------------------|
| 64 | LEVEL 1 RIBBON FEED ASM |
| 80 | LEVEL 2 RIBBON FEED ASM |
| B1 | B/M STENCIL LOCKOUT |
| 02-130 | B/M CARRIER & ROCKER ASM 7/84X |
| | WTH EXTERNAL RIBBON CONTROL |
| 02-130 | B/M CARRIER & ROCKER FAB RIB COMP |

SEE MECH 02



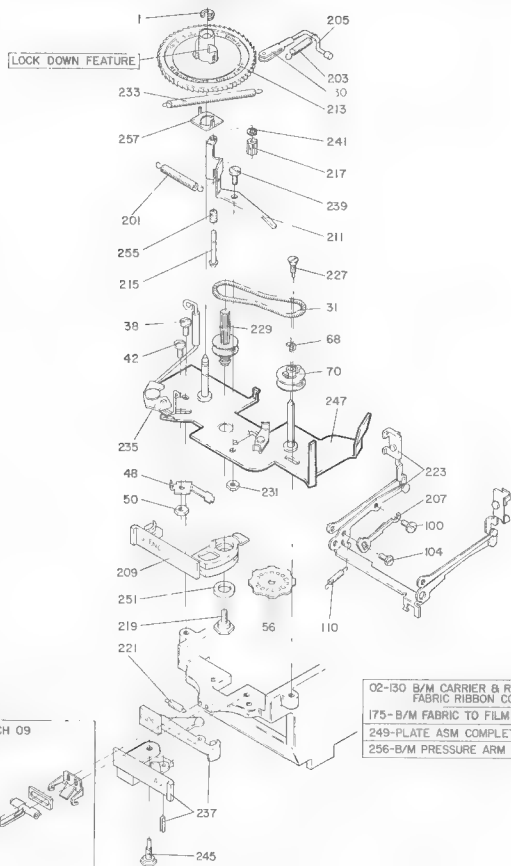
- | |
|--|
| EXT RIBBON CONTROL NOT FIELD INSTALLABLE |
| 500-B/M CARRIER AND ROCKER EXT RIB CONTROL |



FILM RIBBON

MECH. CODE

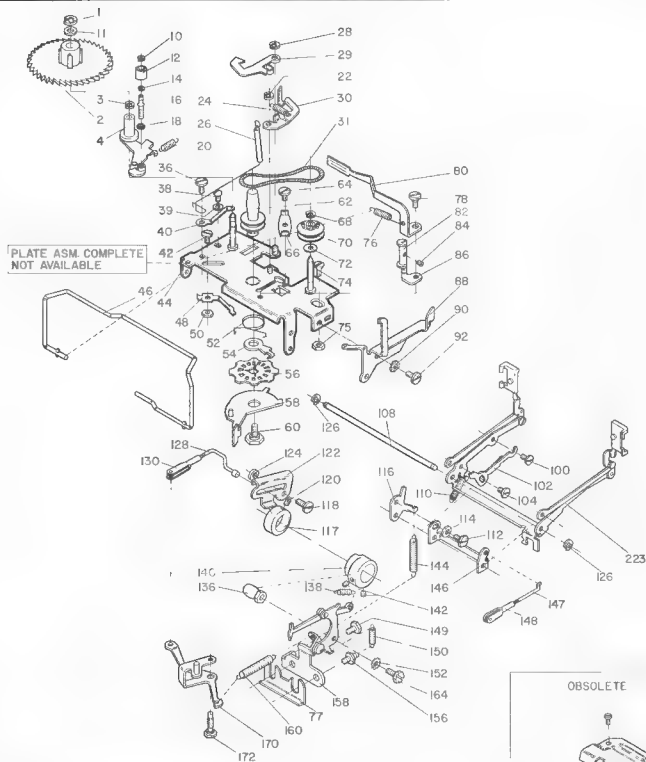
14



FILM RIBBON

MECH. CODE

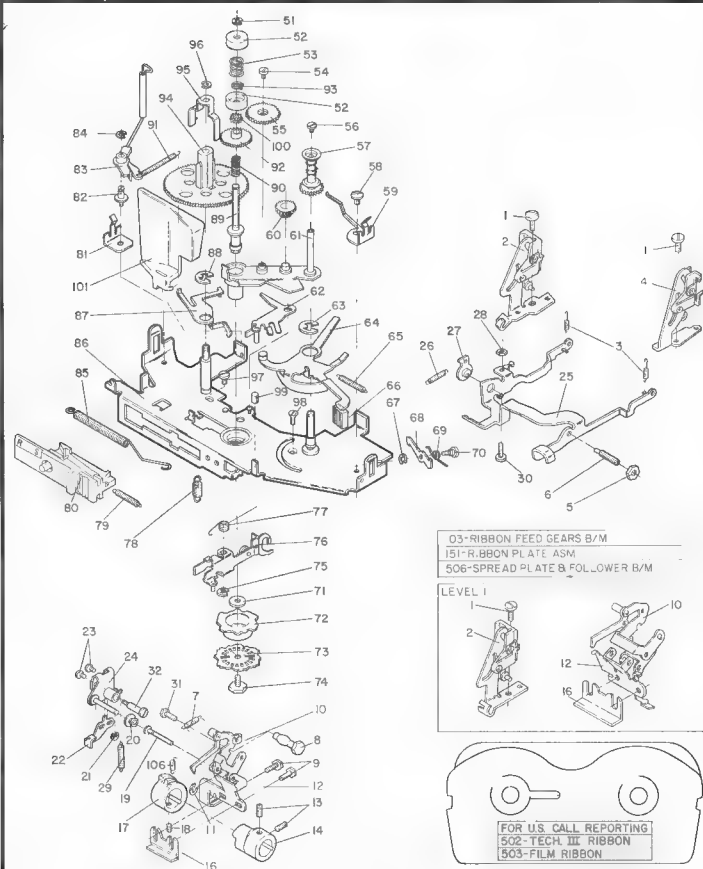
14



MECH. CODE

15

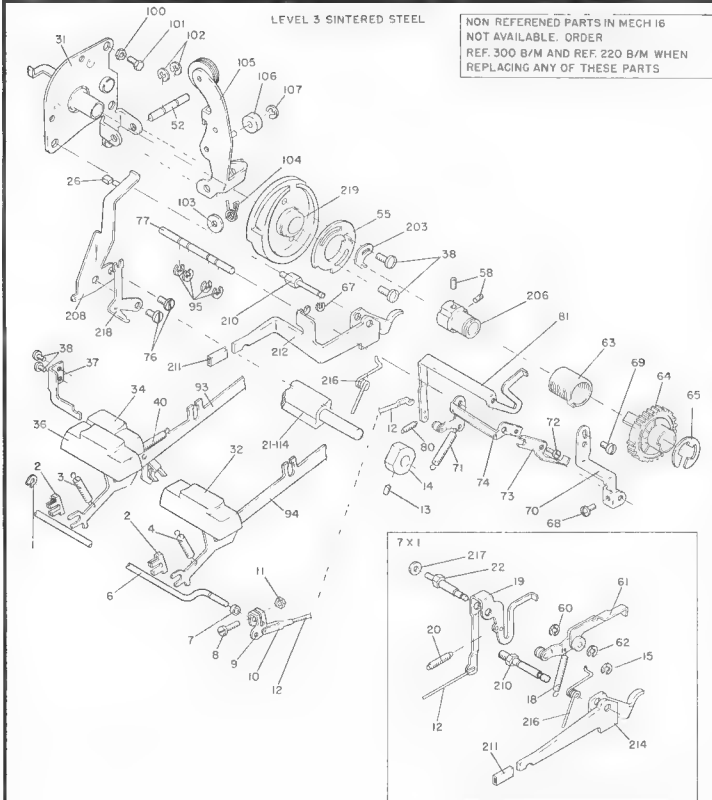
SELECTIVE RIBBON



MECH. CODE

16

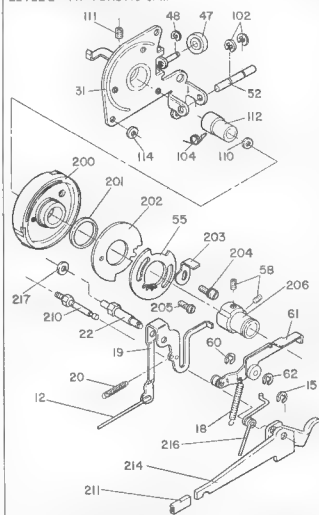
SHIFT



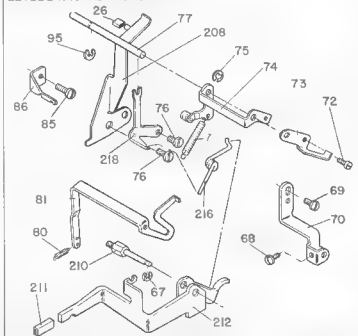
SHIFT

MECH. CODE
16

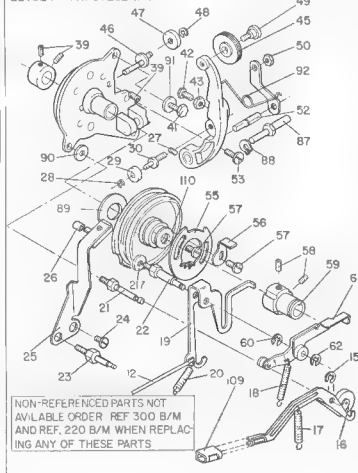
LEVEL 2 7X PLASTIC CAM



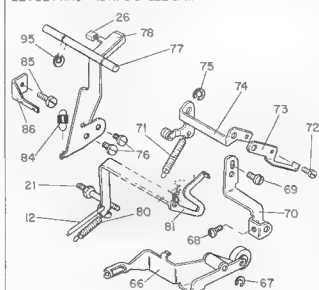
LEVEL 2 XX3 AND XX5 PLASTIC CAM



LEVEL 1 7X1 STEEL CAM



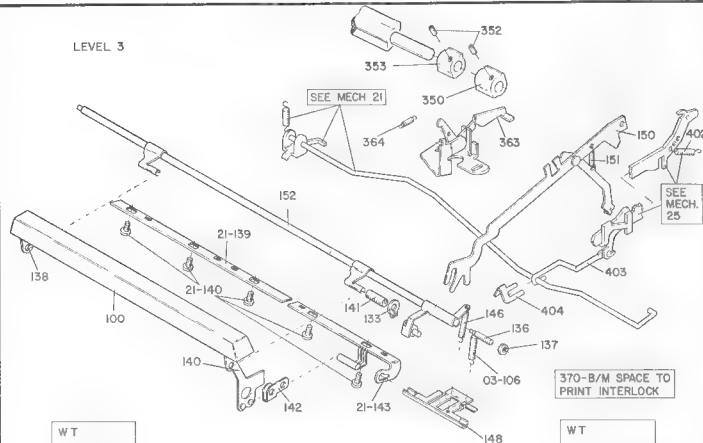
LEVEL 1 XX3 AND XX5 STEEL CAM



SPACEBAR

MECH. CODE
17

LEVEL 3



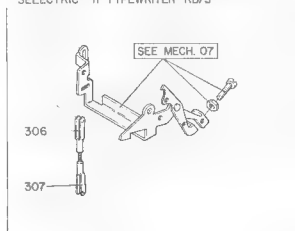
WT



WT



"SELECTRIC" II TYPEWRITER RB/S

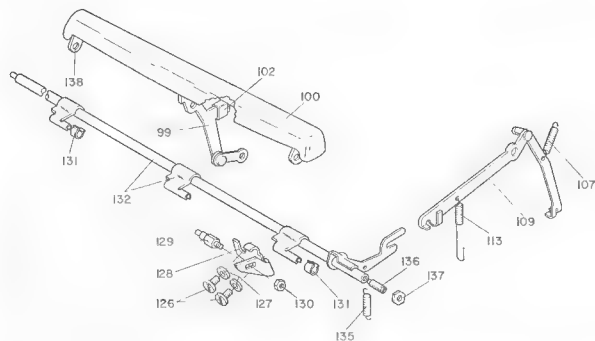


MECH. CODE

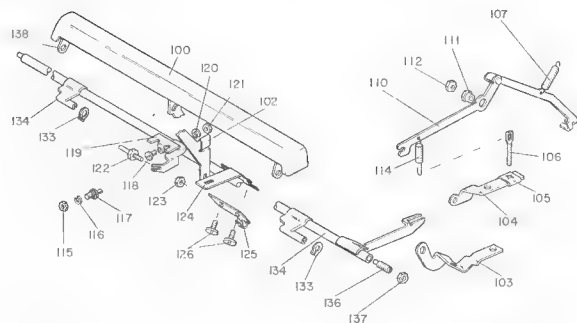
17

SPACEBAR

LEVEL 2

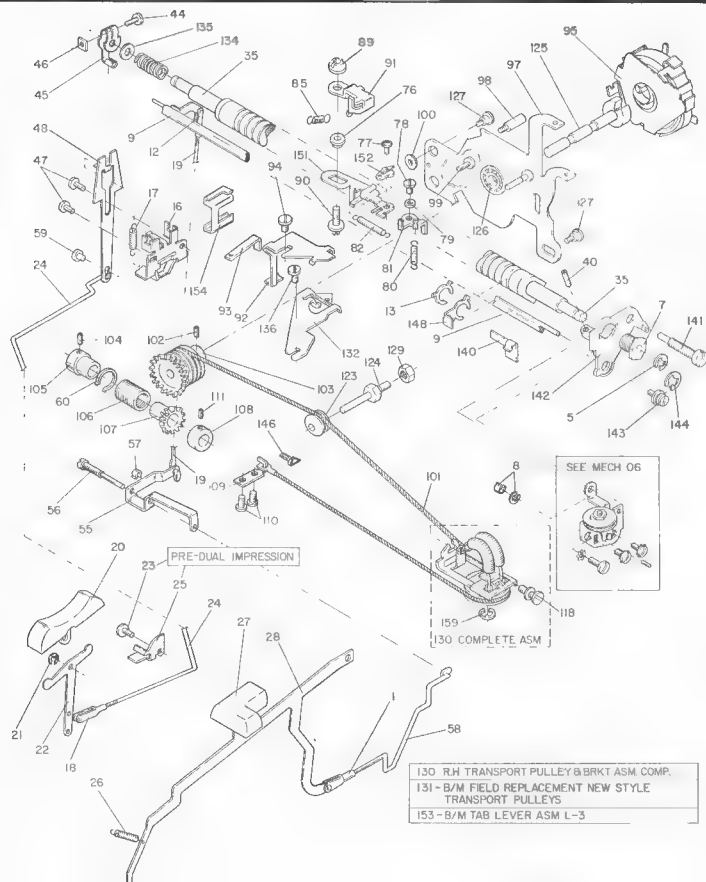


LEVEL 1



MECH. CODE

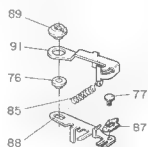
18

TAB
(NR B/S)

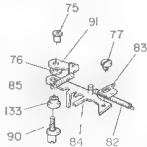
TAB
(NR B/S)

MECH. CODE
18

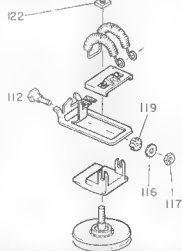
LEVEL 2 TAB LEVER



LEVEL I TAB LEVER

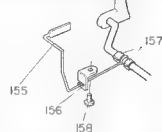


TAB PULLEY AND BRACKET

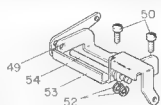


FOR PARTS NOT REFERENCED ORDER
B/M 30 R4 TRANSPORT PULLEY &
BRKT ASM COMPLETE

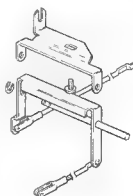
200 B/M TAB KEY LEVER LINE LOCK



7X3-7X5 TAB BELL CRANK LEVEL I



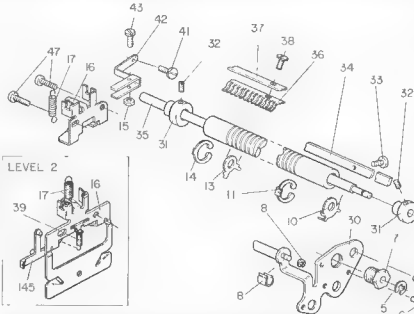
OBsolete PARTS - SEE REF 24



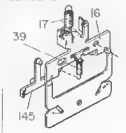
7 X I



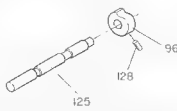
LEVEL I



LEVEL 2

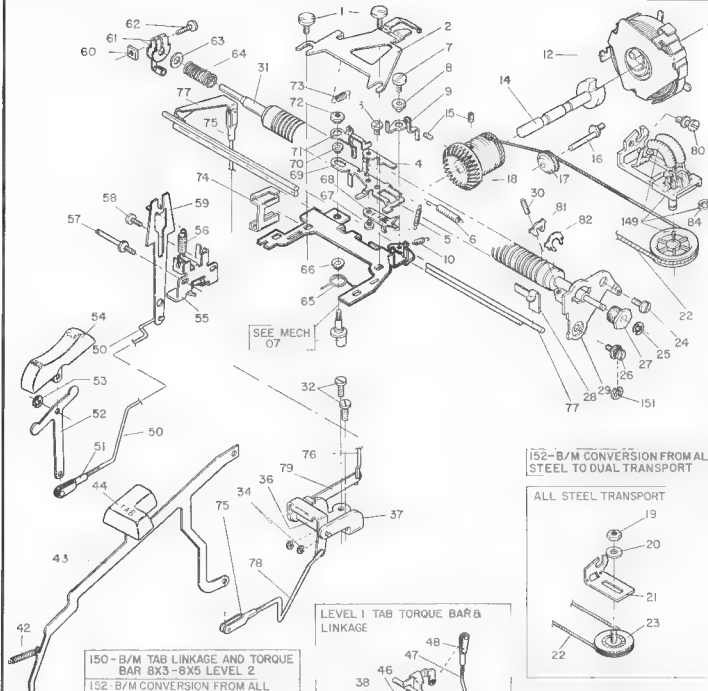


LEVEL 1 ESCAPEMENT SHAFT

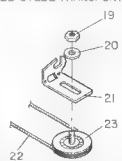


TAB
(RB/S)

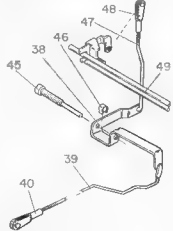
MECH. CODE
19

SEE ME
07152-B/M CONVERSION FROM ALL
STEEL TO DUAL TRANSPORT

ALL STEEL TRANSPORT



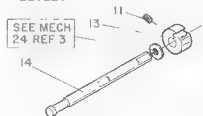
LEVEL 1 TAB TORQUE BAR &
LINKAGE



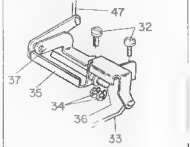
150 - B/M TAB LINKAGE AND TORQUE
BAR 8X3-8X5 LEVEL 2

152 - B/M CONVERSION FROM ALL
STEEL TO DUAL TRANSPORT

LEVEL I

SEE M
24 RE

BX5 TAB TORQUE BAR LINKAGE
9X5 WT.

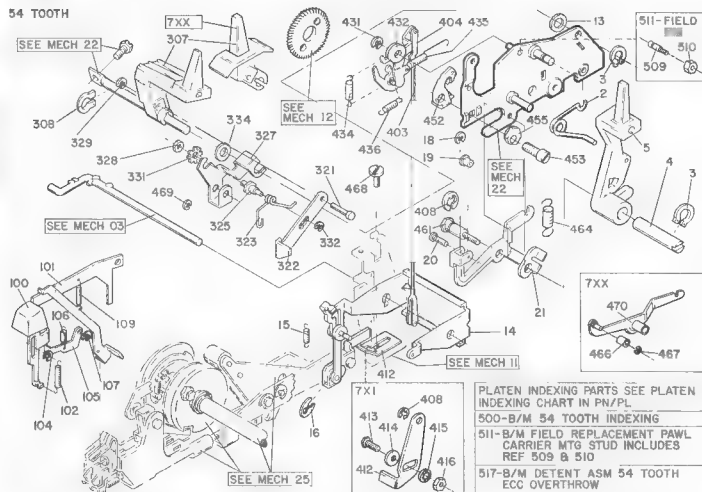


MECH. CODE

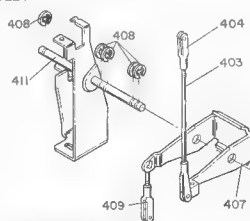
20

INDEXING
(A-FRAME)

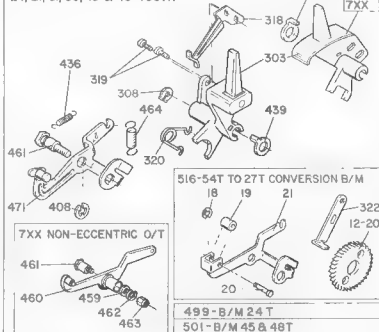
54 TOOTH



LEVEL I

INDEX OVERTHROW STOP
NON-ECCENTRIC

24, 27, 31, 36, 45 & 48 TOOTH

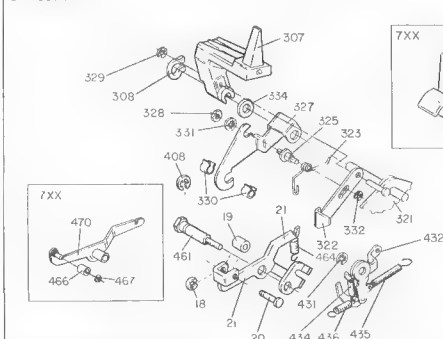


MECH. CODE

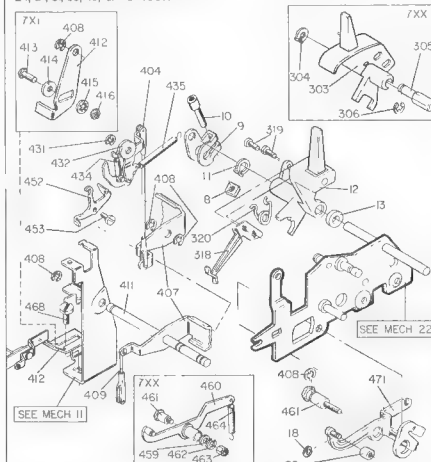
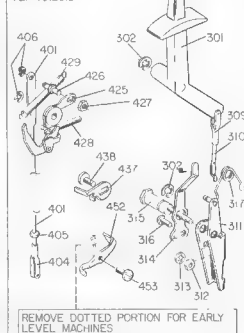
20

INDEXING
(TIE-ROD)

54 TOOTH



24, 27, 31, 36, 45, & 48 TOOTH

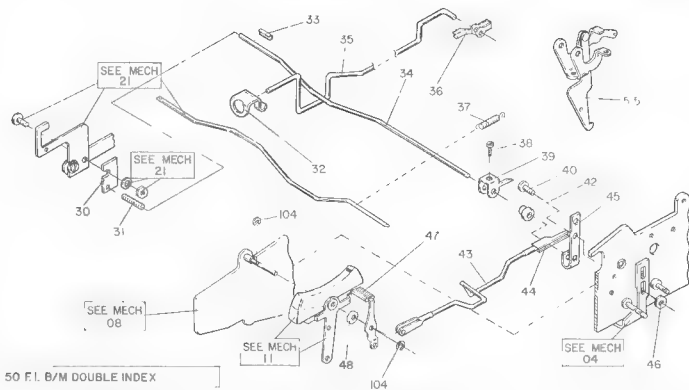
LEVEL I
721-40/2015REMOVE DOTTED PORTION FOR EARLY
LEVEL MACHINES

499-B/M 24 TOOTH INDEXING
501-B/M 45 TOOTH INDEXING
500-B/M 54 TOOTH INDEXING
516-B/M 54T TO 27T CONVERSION

INDEXING
(DOUBLE)

MECH. CODE

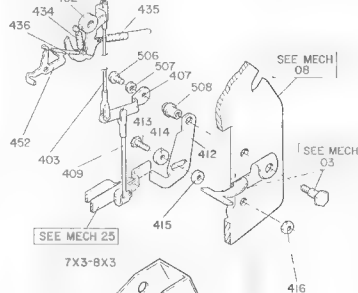
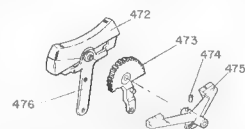
20



50 F.I. B/M DOUBLE INDEX

LEVEL 3

LEVEL 1 - 2, 2 1/2, 3 LINES

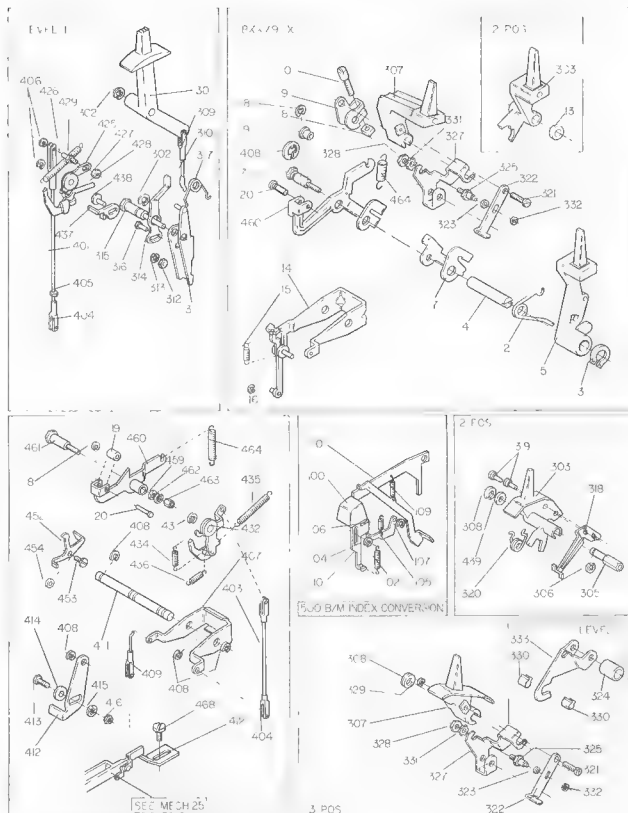
SEE MECH 25
7X3-8X3

50S-B/M INDEX 2, 2 1/2, 3 LINES

W.T. INDEXING

MECH. CODE

20



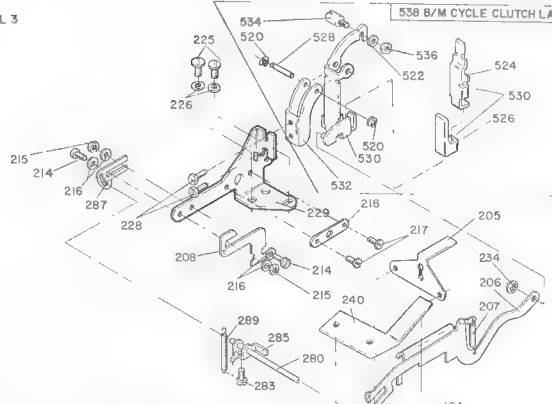
KEYBOARD

MECH. CODE

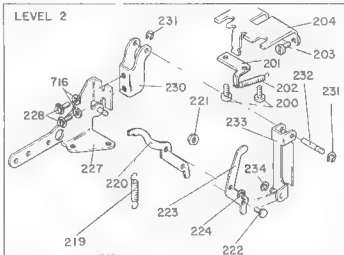
21

LEVEL 3

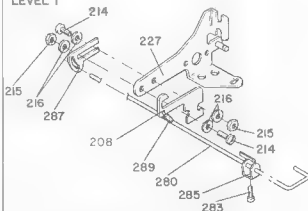
538 B/M CYCLE CLUTCH LATCH LEVEL 2 & 3



LEVEL 2

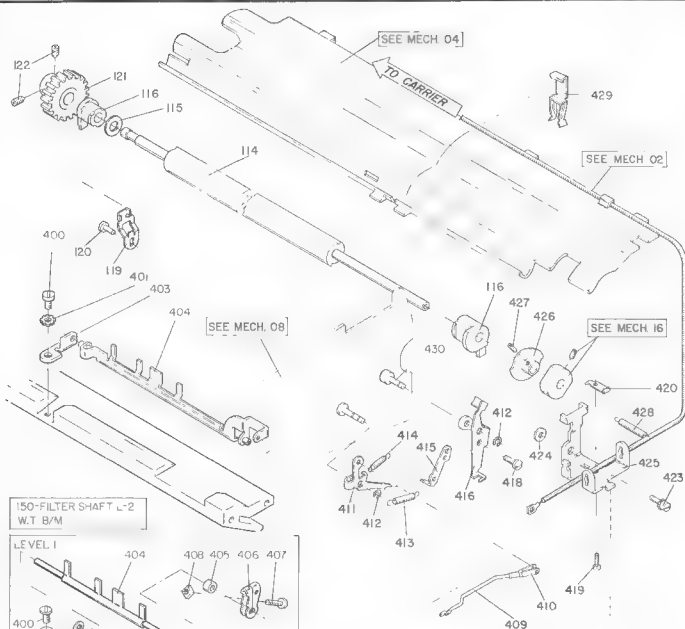


LEVEL 1

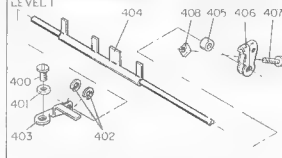
KEYBOARD
(DUAL IMPRESSION)

MECH. CODE

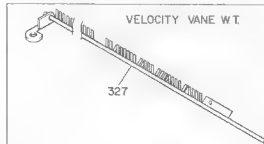
21

150-FILTER SHAFT L-2
W.T. B/M

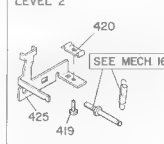
LEVEL 1



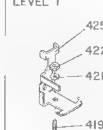
VELOCITY VANE W.T.



LEVEL 2

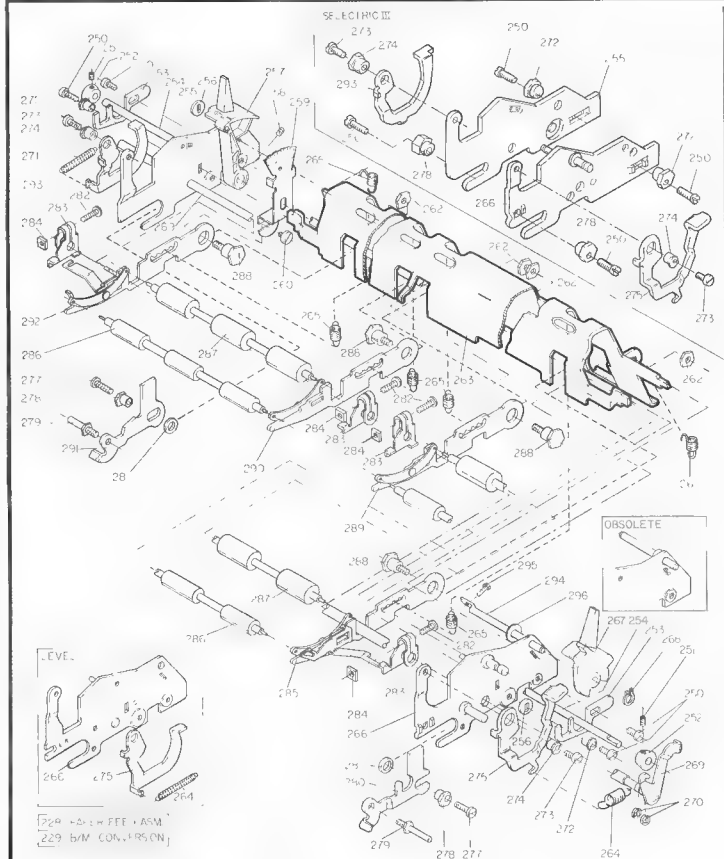


LEVEL 1



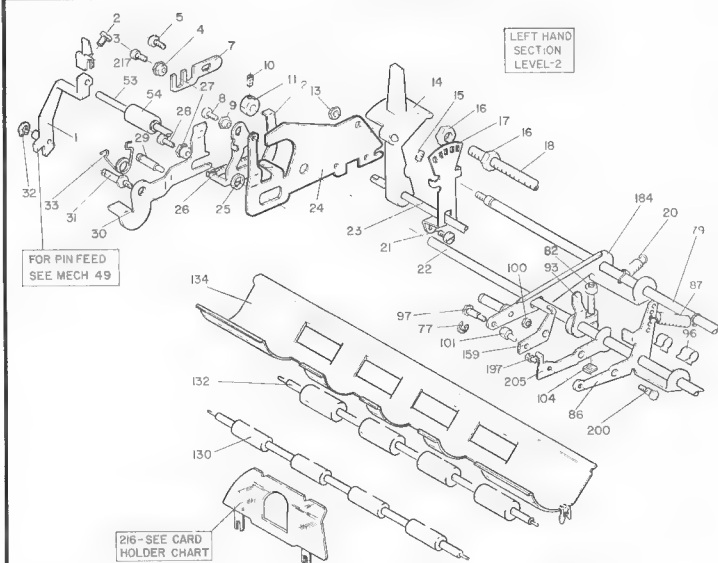
MECH. CODE

22

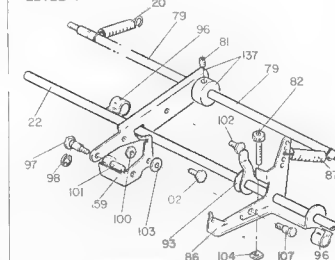
PAPER FEED
(A-FRAME)

MECH. CODE

22

PAPER FEED
(TIE-ROD)LEFT HAND
SECTION
LEVEL-2

LEVEL 1

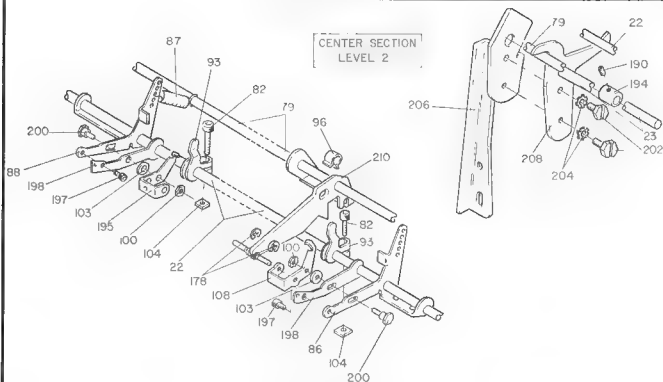


219-PAPER BAIL B/M

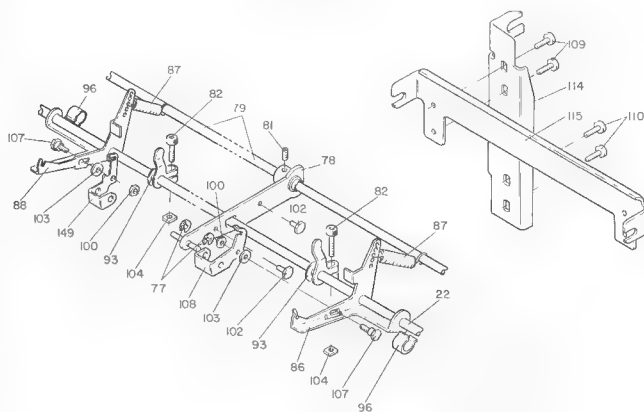
228-PAPER FEED ASM B/M

PAPER FEED (TIE-ROD)

MECH. CODE
22

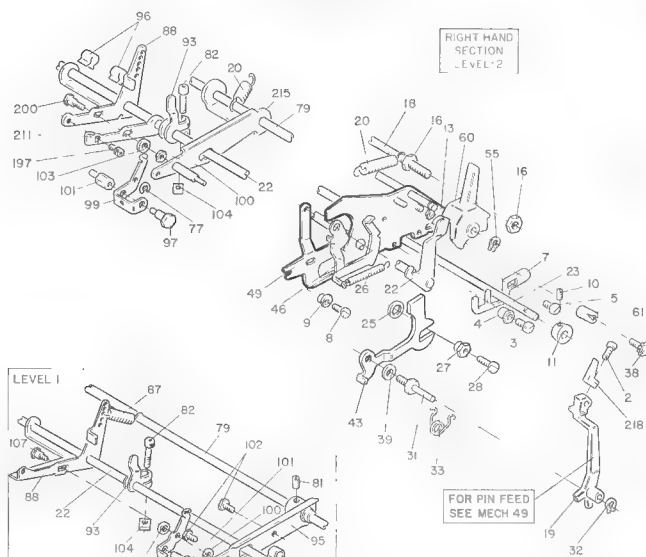


LEVEL 1

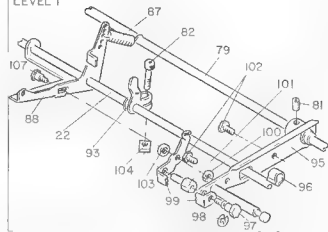


PAPER FEED (TIE-ROD)

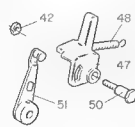
MECH. CODE
22



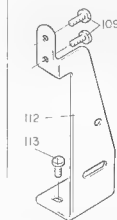
LEVEL 1



LEVEL 1

LEVEL 1
LONG CARRIAGE

LEVEL 1



LEVEL 2



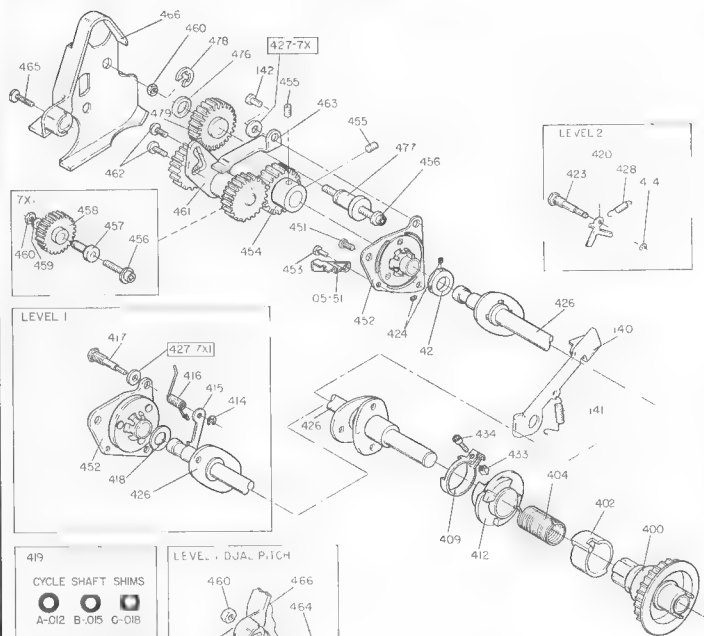
LEVEL 3



MECH. CODE

23

SELECTION

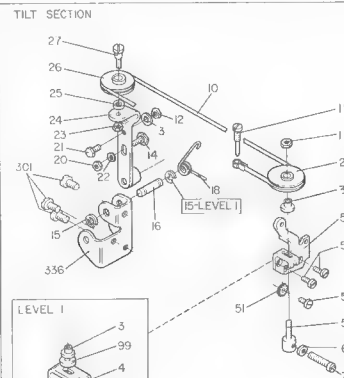
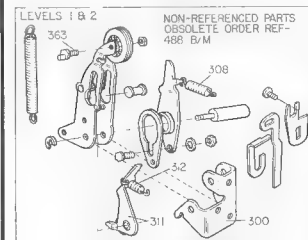
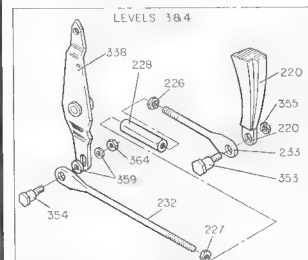
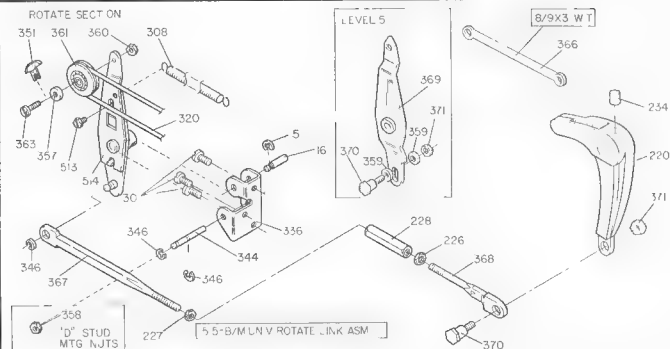


435-B/M CYCLE CLUTCH
 437-B/M CYCLE SHAFT
 470-B/M GEAR TRAIN
 500-B/M CYCLE SHAFT L-2 WT

MECH. CODE

23

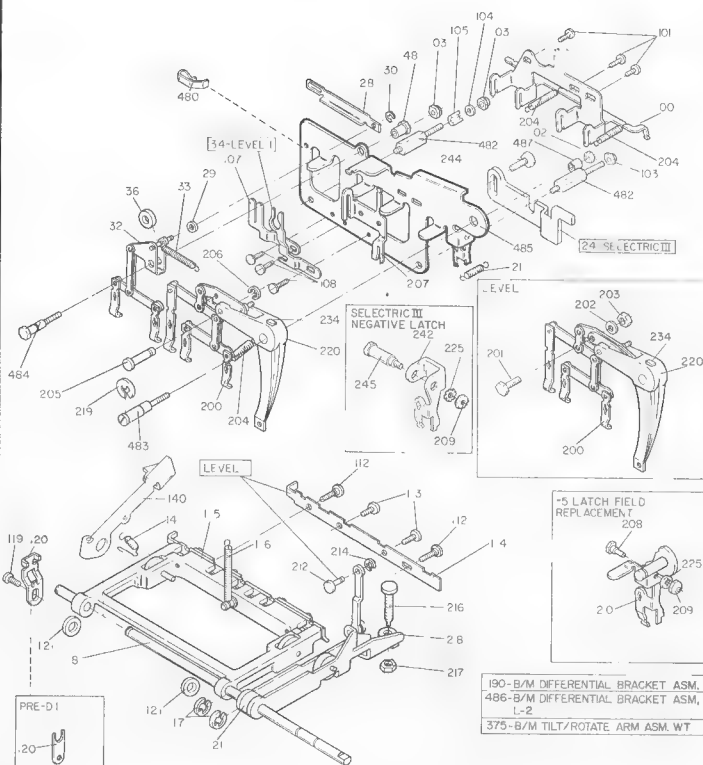
SELECTION



SELECTION

MECH CODE

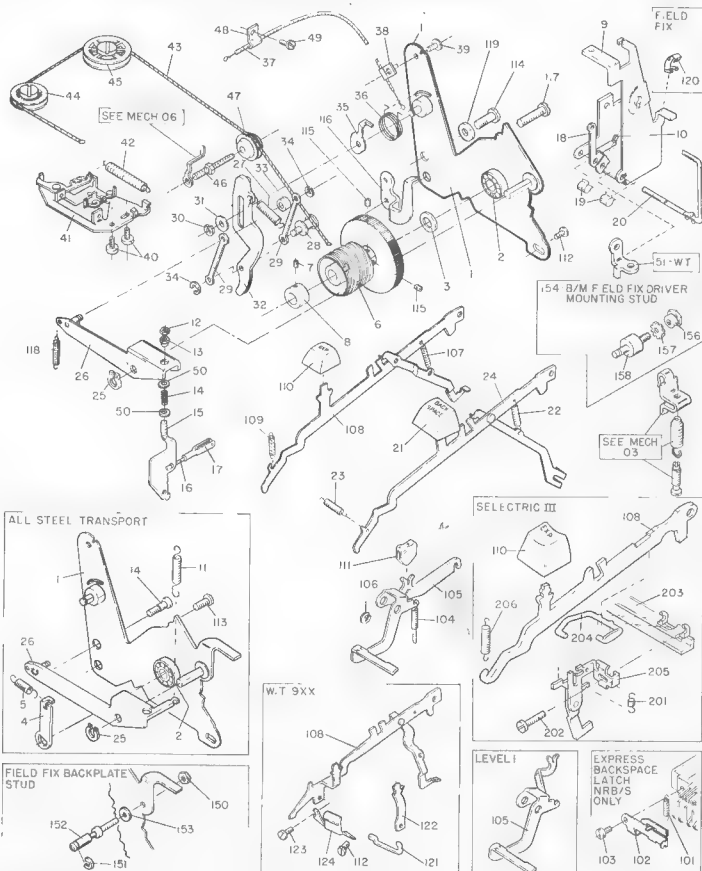
23



ROTARY BACKSPACE/EXP BACKSPACE

MECH CODE

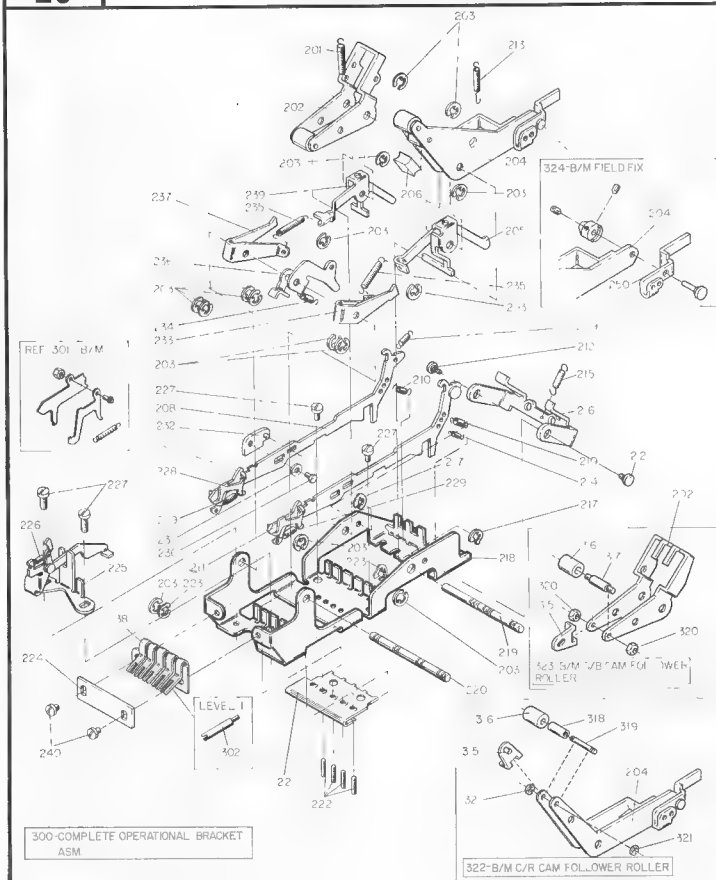
24



MECH. CODE

25

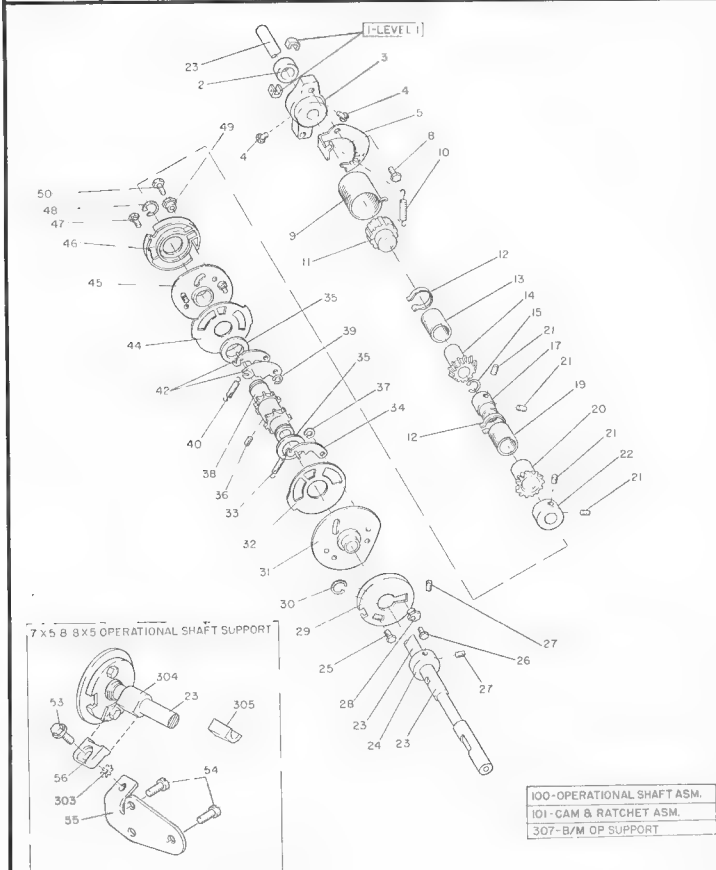
OPERATIONAL CONTROL



MECH. CODE

25

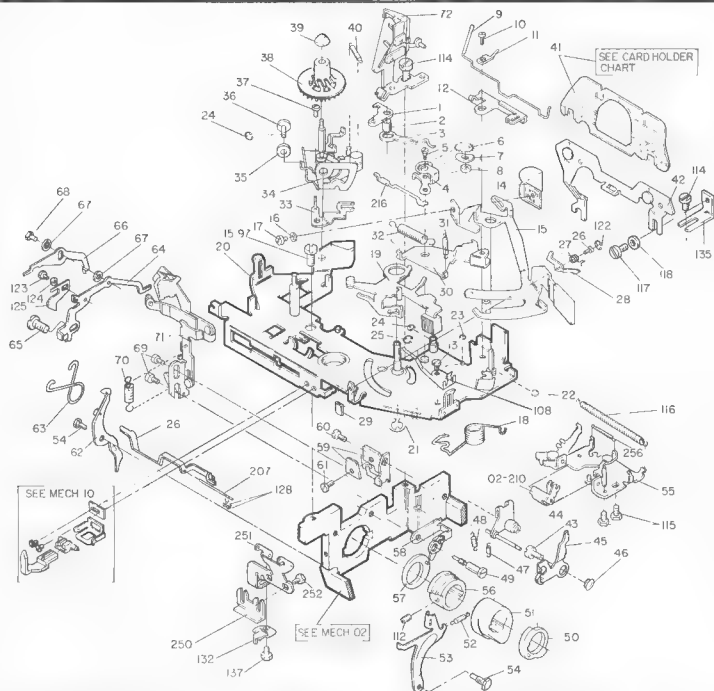
OPERATIONAL SHAFT ASSEMBLY



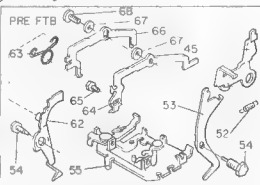
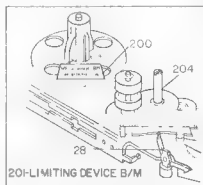
CORRECTING

MECH. CODE

26



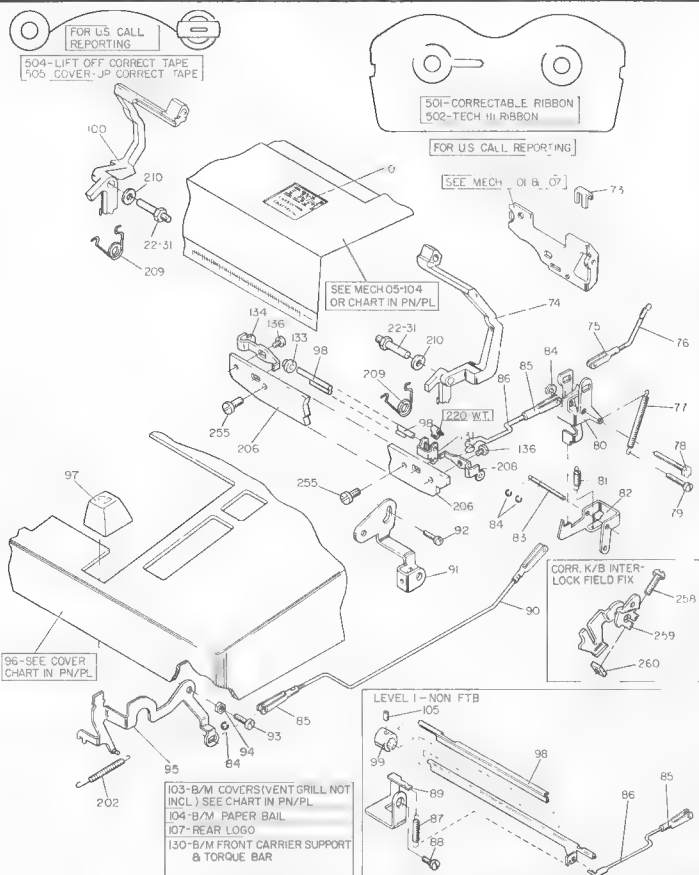
34-CRADLE ASM B/M
102-CARRIER & ROCKER ASM
106-RIBBON PLATE ASM
13-TAPE FEED B/M



CORRECTING

MECH. CODE

26

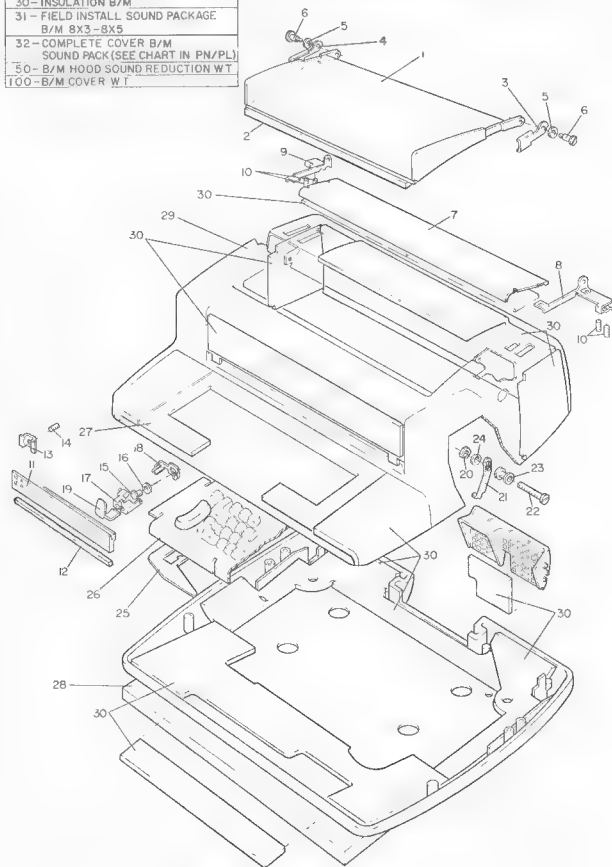


MECH. CODE

30

SOUND REDUCTION (8XX)

- 30-INSULATION B/M
 31-FIELD INSTALL SOUND PACKAGE
 B/M 8X3-8X5
 32-COMPLETE COVER B/M
 SOUND PACK (SEE CHART IN PN/PL)
 50-B/M HOOD SOUND REDUCTION W/T
 100-B/M COVER W/T

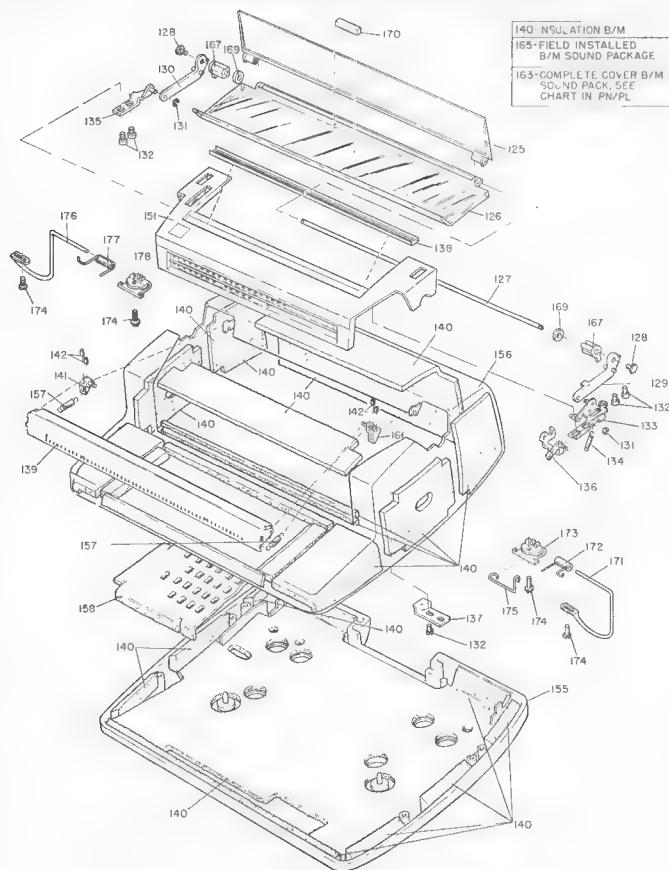


MECH. CODE

30

SOUND REDUCTION (670X)

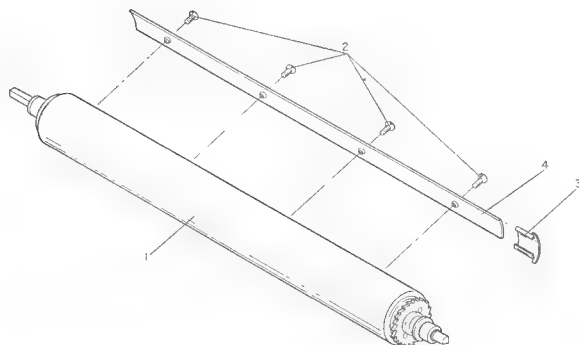
- 140-INSULATION B/M
 165-FIELD INSTALLED
 B/M SOUND PACKAGE
 165-COMPLETE COVER B/M
 SOUND PACK, SEE
 CHART IN PN/PL



CARD HOLDING PLATEN

MECH. CODE

39

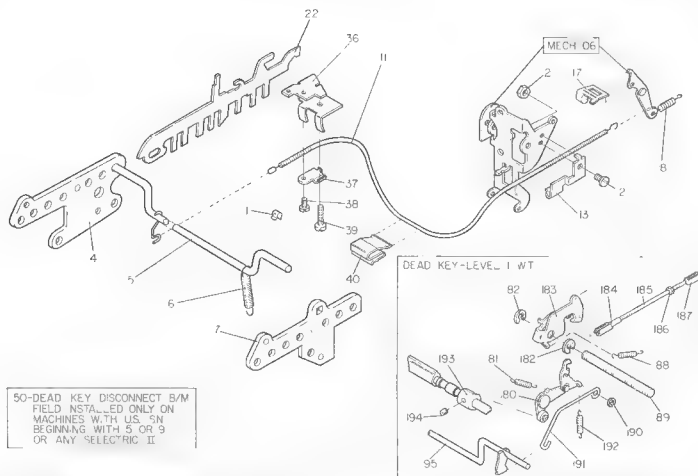


NOTE REFER TO STD. PLATEN FOR
PARTS NOT REFERENCED

DEAD KEY

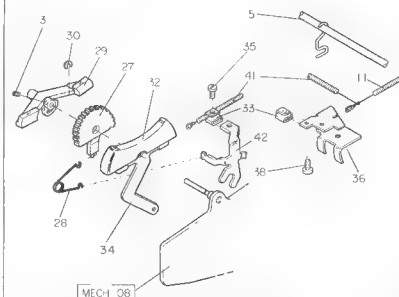
MECH. CODE

40



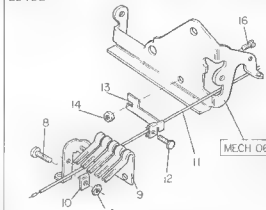
50-DEAD KEY DISCONNECT S/M
FIELD INSTALLED ONLY ON
MACHINES WITH U.S. '5N
BEGINNING WITH 5 OR 9
OR ANY 'SELECTRIC II

DEAD KEY DISCONNECT

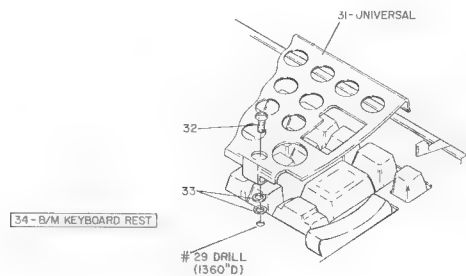
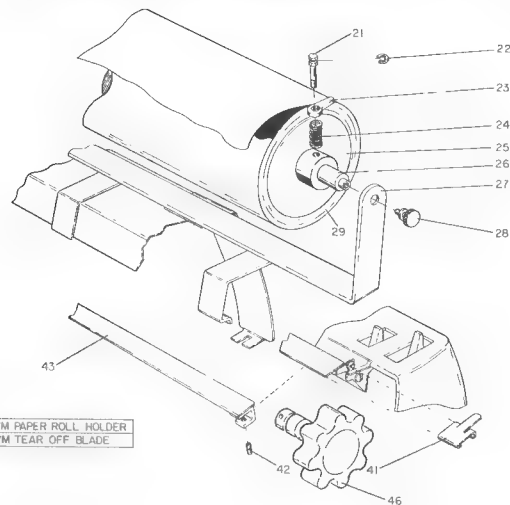


723 & 725

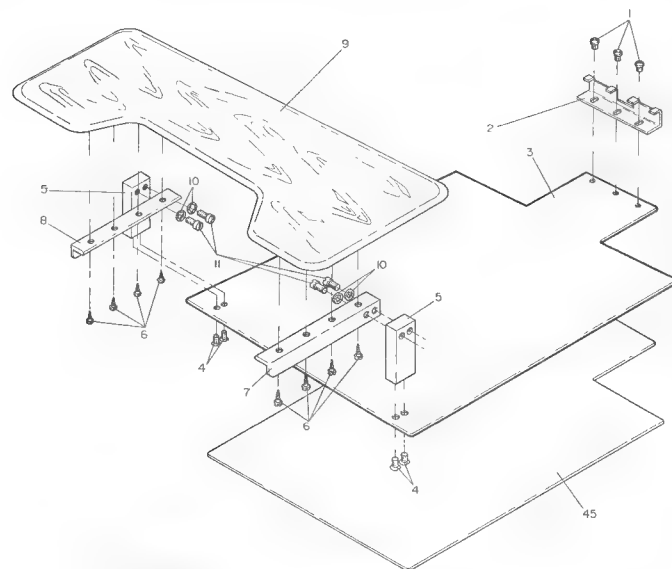
LEVEL 1



HANDICAPPED ATTACHMENTS

MECH. CODE
45

HANDICAPPED ATTACHMENTS

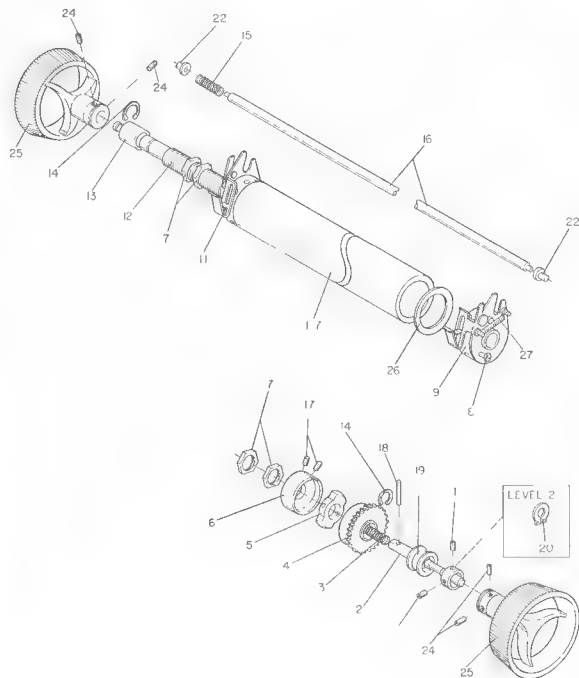
MECH. CODE
45

MECH. CODE

49

PIN FEED PLATEN

LEVEL 1

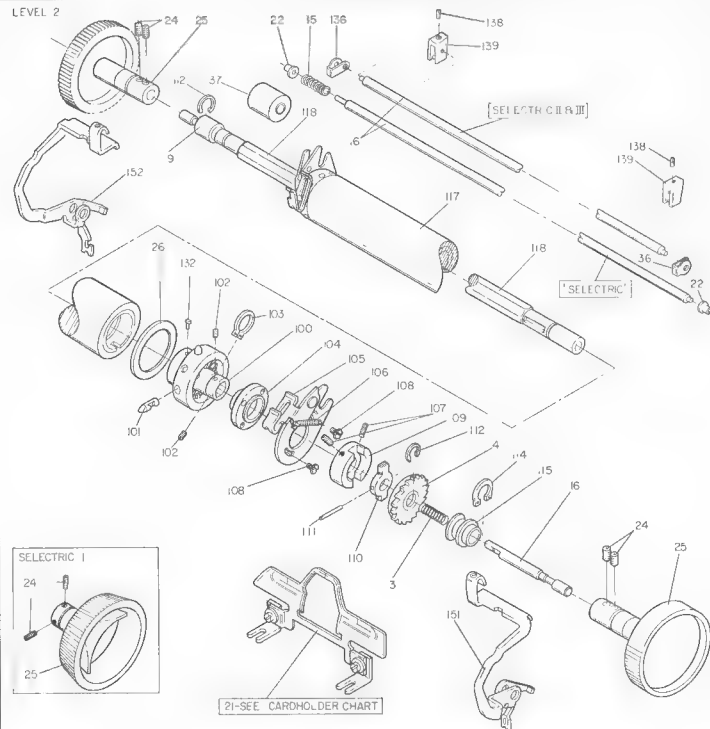


MECH. CODE

49

PIN FEED PLATEN

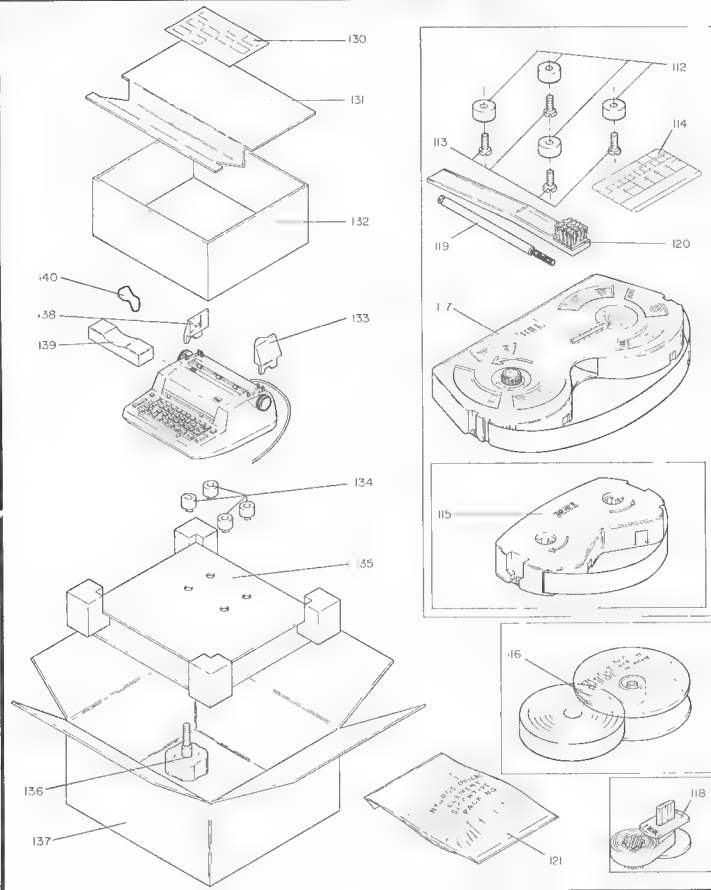
LEVEL 2



MECH. CODE

65

W.T. PACKING PARTS



W.T. PACKING INSTRUCTIONS

WORLD TRADE PACKING INSTRUCTIONS

1. Position the carrier against the left-hand side frame of the machine.
2. Unplug the linecord. Put the machine in lower case and trip position no. 3 (E-02) keylever. Put On/Off switch in off position.
3. Place the linecord around left-hand platen knob. Secure it with a rubber band (ref. 140).
4. For 670X typewriter ("Selectric" III), place the foam (ref. 139) between the page-end indicator and the top cover. Secure the page-end indicator by placing a rubber band (ref. 140) over the page-end indicator, under the acoustical filter hood and paper bail shaft, and back over the page-end indicator.
5. Place the spacers (ref. 134) in the shipping tray (ref. 135).
6. Place the machine on shipping tray (ref. 135).
7. Fit the shipping screws (ref. 136) in each mounting hole in the bottom of the power frame.
8. Place the machine and shipping tray into the typewriter box (ref. 137).
9. Place the left-hand top blocks (ref. 138) and the right-hand top blocks (ref. 133) in the locked position on the platen shaft and top/center cover as shown.
10. Place the liner (ref. 132) over the machine within the corner foam blocks of the shipping tray (ref. 135).
11. Place the top plate (ref. 131) with the supply area folded into the liner (ref. 132) at the keyboard side of the machine.
12. All supplies must be placed in the supply area of the top plate (ref. 131).
13. The unpacking instruction (ref. 130) must be placed unfolded on top of the top plate (ref. 131). Do NOT place anything else on the unpacking instruction.
14. For machines with an acoustical filter hood, lay the noise reduction pad between the liner and the box.
15. For ocean freight, add four bags of silica gel (ref. 121) and a polybag.
16. Close the box (ref. 137) and seal the lid with heavy-duty packing tape (P/N 8199660).

BOLT DOWN INSTRUCTIONS

BOLT DOWN INSTRUCTIONS — DROP CENTER DESKS

1. Install four mounting feet — P/N 1128485 for "Selectric" Typewriters or P/N 1205981 for "Selectric" II and III Typewriters or Correcting "Selectric" II and III Typewriters — to power frame.
2. Place a small amount of grease on the feet just around the outside of the threaded holes.
3. Set typewriter down in the correct position on the desk. Lift typewriter off the desk. The position of the holes to be made can now easily be seen.
4. Use a drill to make four holes and bolt machine to desk. See C-D Catalog, Code 204, Ref. 67 for mounting bolts.
5. **Warning:** The two front bolts must have some clearance between the bolt heads and the desk bottom. They must not pull down on the feet or the power frame may twist. The two rear feet may be tightened.

COVER BOLT DOWN

1. Remove machine from covers.
2. Place bottom cover in correct position on desk.
3. With a cover adapter in each of the two center holes of the bottom cover, mark where to drill the hole. On the "Selectric" II Typewriter, use spacer between adapter and bottom cover.
4. Use proper length of bolt and fasten the bottom cover to the desk. To find out which bolt to use, add 1/2" (12.70 mm) to the thickness of the desk.

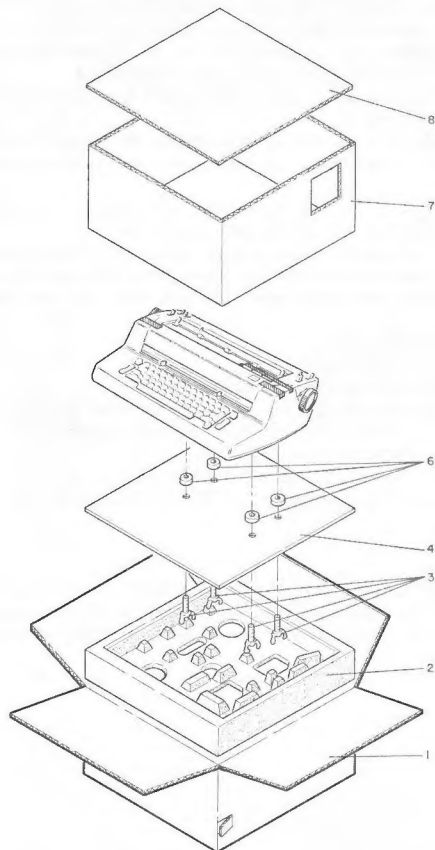
CAUTION

Bolting a machine down by other than these procedures can cause an electrical safety hazard or machine failure. An excessively long bolt could interfere with the motor windings or other inner mechanisms of the machine.

MECH. CODE

65

U.S. PACKING PARTS



U.S. PACKING INSTRUCTIONS

PACKING INSTRUCTIONS

1. Position the carrier all the way to the right, latch out tab and attach Minnesota Mining Y-9035 or similar tape as shown in Mech. 765.
 2. Place Minnesota Mining Y-9035 or similar tape on top cover as shown.
 3. Place four rubber grommets under the bottom of the typewriter case as shown.
 4. Use wing nut screws to mount the pallet to the machine.
 5. Place hair pad in bottom of the box and insert machine.
 6. Place liner around the machine and place cord to the back of the liner with Minnesota Mining Y-9035 or similar tape.
 7. Insert chipboard tray as shown and seal the carton with tape.
- Warning:** Do not excessively tighten the front right-hand wing nut screw.

UNPACKING INSTRUCTIONS

1. Open carton by pulling tear tape completely around four sides. Remove top part of the box. Remove top cardboard chipboard tray. Lift out liner by moving the sides away from the platen knobs and lift machine out of the tray.
2. Tilt machine and pallet so the machine rests on the back cover.
3. Remove the four thumb screws. These can normally be turned by hand, but, if necessary, use a pencil as an additional lever.
4. Remove pallet board and plastic spacers.
5. Remove rubber grommets from the five mounting holes in the machine bottom cover (seven on the 7X5 and 8X5).
6. Install the four nylon spacers found in the plastic accessory bag into four of the mounting holes from which the thumb screws were removed.
7. Set the machine down and remove the tape, holding the top cover and the type carrier.
8. The machine is now ready for preinstallation checkout.

APPROXIMATE MACHINE AND CARTON WEIGHT AND SIZE

7X1 — Size 14" (355.6 mm) Deep, 15" (381.0 mm) Wide

7X5, 8X5 — Size 14" (355.6 mm) Deep, 20" (508.0 mm) Wide

Model 7X1	32 lbs.	(14.5 kg)
Models 7X3, 8X3	35 lbs.	(16.5 kg)
Models 7X5, 8X5	37 lbs.	(17.5 kg)
Carton 7X1	10 lbs.	(4.5 kg)
Cartons 7X5, 8X5, 670X	14 lbs.	(6.35 kg)

MACHINE IDENTIFICATION CODES													
"SELECTRIC" TYPEWRITER — MACHINE TYPE 6121 1st Digit — 7 2nd Digit — 1 — Film Ribbon 2 — Fabric Ribbon 3rd Digit — 1 — 8-1/2" writing line 3 — 11" writing line 5 — 13" writing line	"SELECTRIC" III AND CORRECTING "SELECTRIC" III TYPEWRITERS — PRODUCT CODE 27 <table> <tr> <th>MACHINE DESCRIPTION</th><th>MACHINE TYPE</th></tr> <tr> <td>13" Writing Line Single-Pitch Fabric</td><td>.6701</td></tr> <tr> <td>13" Writing Line Single-Pitch Non-Correcting</td><td>.6702</td></tr> <tr> <td>15" Writing Line Single-Pitch Correcting</td><td>.6703</td></tr> <tr> <td>13" Writing Line Dual-Pitch Correcting</td><td>.6704</td></tr> <tr> <td>15" Writing Line Dual-Pitch Correcting</td><td>.6705</td></tr> </table>	MACHINE DESCRIPTION	MACHINE TYPE	13" Writing Line Single-Pitch Fabric6701	13" Writing Line Single-Pitch Non-Correcting6702	15" Writing Line Single-Pitch Correcting6703	13" Writing Line Dual-Pitch Correcting6704	15" Writing Line Dual-Pitch Correcting6705
MACHINE DESCRIPTION	MACHINE TYPE												
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13" Writing Line Single-Pitch Non-Correcting6702												
15" Writing Line Single-Pitch Correcting6703												
13" Writing Line Dual-Pitch Correcting6704												
15" Writing Line Dual-Pitch Correcting6705												
"SELECTRIC" II AND CORRECTING "SELECTRIC" II TYPEWRITERS — MACHINE TYPE 6126 1st Digit — 8 2nd Digit — 3 — Single-Pitch Selective Ribbon 4 — Single-Pitch Fabric Ribbon 5 — Single-Pitch Correcting "Selectric" Typewriter 7 — Dual-Pitch Selective Ribbon 8 — Dual-Pitch Fabric Ribbon 9 — Dual-Pitch Correcting "Selectric" Typewriter 3rd Digit — 3 — 11" writing line 5 — 13" writing line	96-CHARACTER "SELECTRIC" TYPEWRITER 1st Digit — 9 2nd Digit — 6 — Single-Pitch Selective Ribbon 4 — Single-Pitch Fabric Ribbon 5 — Single-Pitch Correcting "Selectric" Typewriter 1 — Dual-Pitch Selective Ribbon 2 — Dual-Pitch Fabric Ribbon 9 — Dual-Pitch Correcting "Selectric" Typewriter 3rd Digit — 3 — 11" writing line 5 — 13" writing line												
<table> <tr> <th>WRITING LINE</th><th>PAPER WIDTH CAPACITY</th></tr> <tr> <td>8-1/2"</td><td>= 11"</td></tr> <tr> <td>11"</td><td>= 13-1/2"</td></tr> <tr> <td>13"</td><td>= 15-1/2"</td></tr> </table>	WRITING LINE	PAPER WIDTH CAPACITY	8-1/2"	= 11"	11"	= 13-1/2"	13"	= 15-1/2"					
WRITING LINE	PAPER WIDTH CAPACITY												
8-1/2"	= 11"												
11"	= 13-1/2"												
13"	= 15-1/2"												



International Business Machines Corporation
Office Products Division
Customer Engineering

IBM "Selectric" Typewriter Adjustment Parts Manual
S241-5939-3

S241-5939-3

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